

An X-band Compact Electron Linac Development For A Neutron Radiography

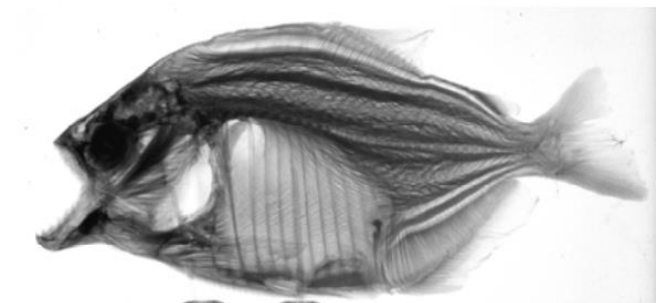
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Neutron Radiography



(a)



(b)

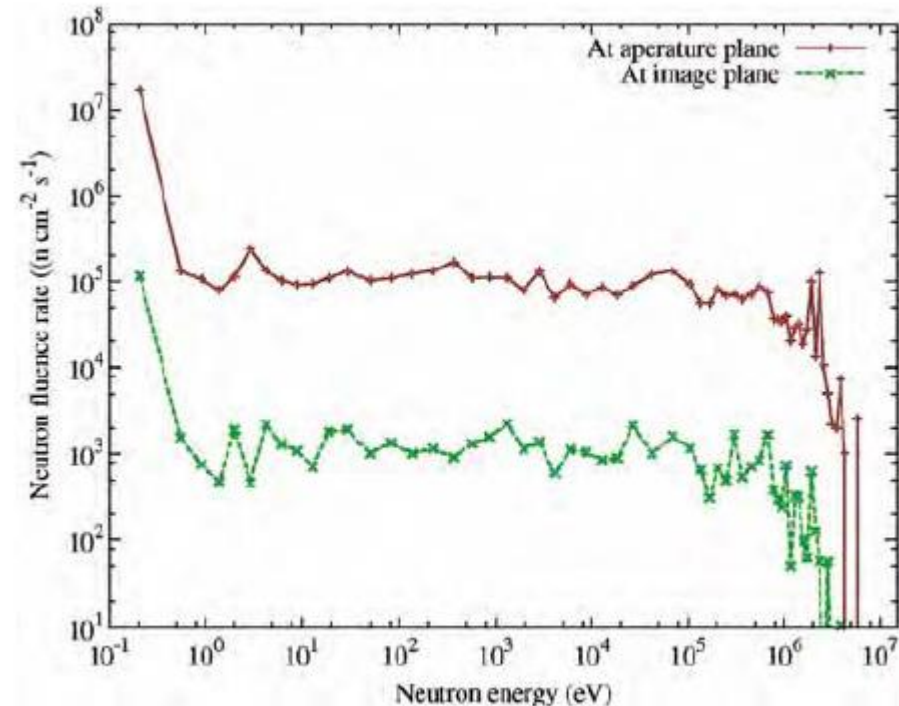
Typical neutron radiography images:
(a) injection nozzle for diesel engines
(b) dried fish (Piranha)



"Mercure from Thalwil" statue made of Roman bronze

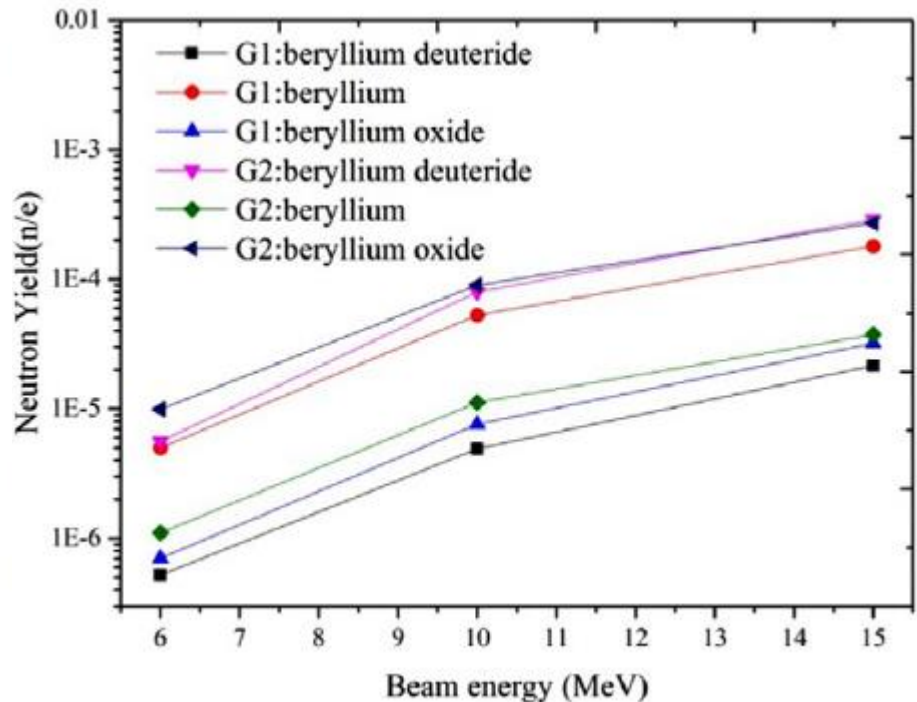
Image from IAEA-TECDOC-1604, Neutron Imaging:
A Non-Destructive Tool for Materials Testing

Neutron Radiography



Neutron energy spectrum calculated at aperture and image plane

Reference from B J Patil, **FLUKA** simulation of 15 MeV linear accelerator based thermal neutron source for radiography



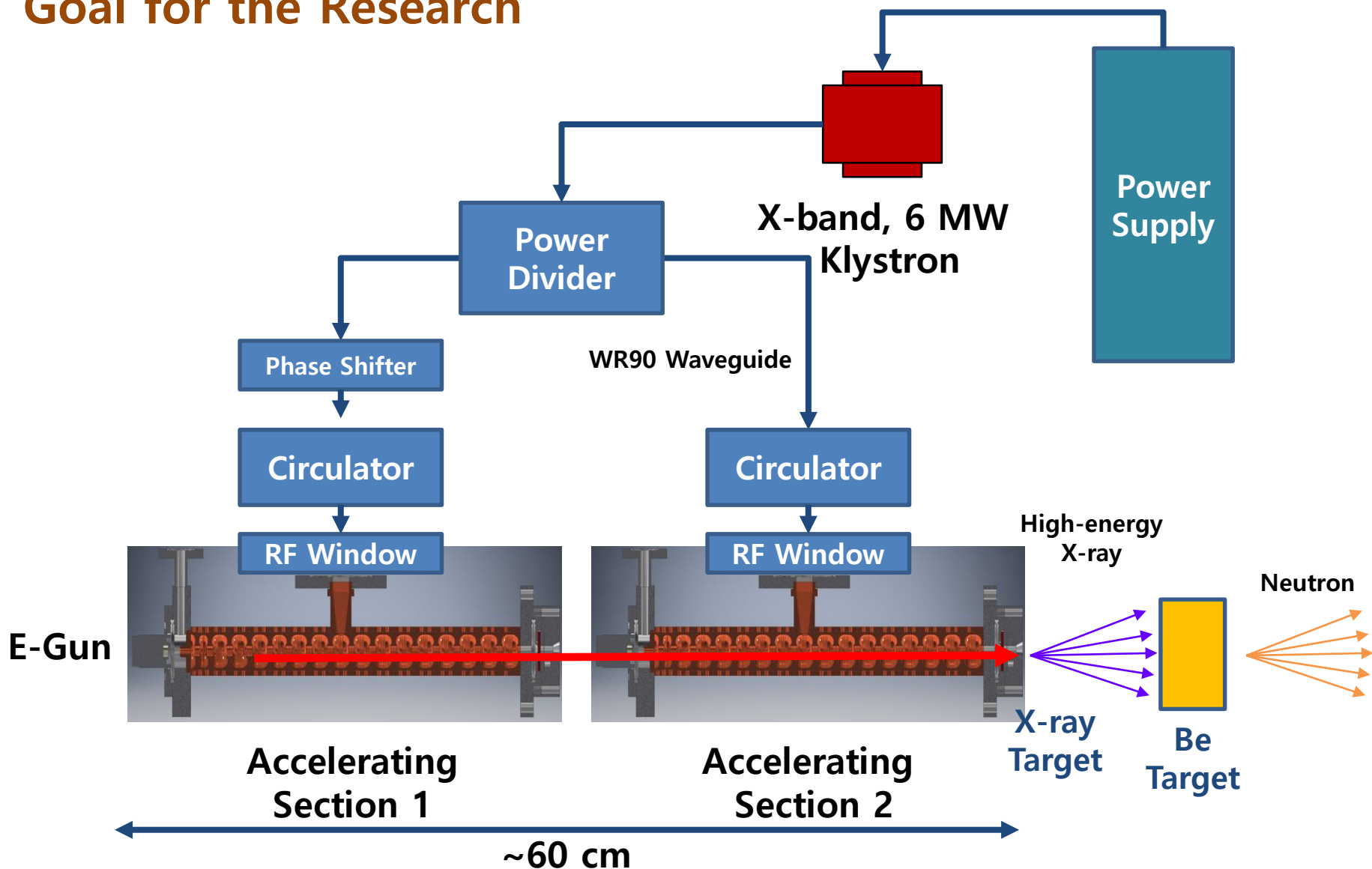
Neutron yield energy beam comparison of geometry G1 and geometry G2

Reference from Yoon Sang Kim, Estimation of photoneutron yield in linear accelerator with different collimation systems by **Geant4** and **MCNPX** simulation codes

For neutron radiography

- 10^5 n/cm²/s of thermal neutron is needed.
- Using Photoneutron reaction tungsten target for gamma, Be target for neutron 15 MeV, ~100 uA electron linac is needed

Goal for the Research



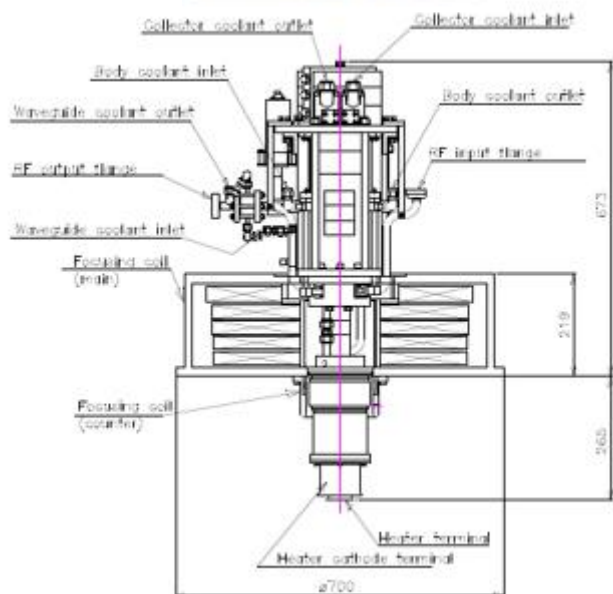
Toshiba E37113 Klystron



Table 1: Specification and Design Target

Parameters	Unit	Specification	Design target
RF Frequency	GHz	11.9942	11.9942
Peak RF power	MW	≥ 6	6
Power Efficiency	%	> 40	≥ 45
Power Gain	dB	-	≥ 43
RF pulse length	μs	≥ 5	5
Pulse repetition rate	pps	400	400
RF average power	kW	≥ 12	12
Peak beam voltage	kV	-	≤ 175
Peak beam current	A	-	≤ 115
Output cavity type	-	-	3 cell
Number of window	-	-	one
Waveguide size	-	-	WR-90

Data from Yoshihisa Okubo, DEVELOPMENT OF AN X-BAND
6 MW PULSED KLYSTRON, Toshiba E37113 Klystron

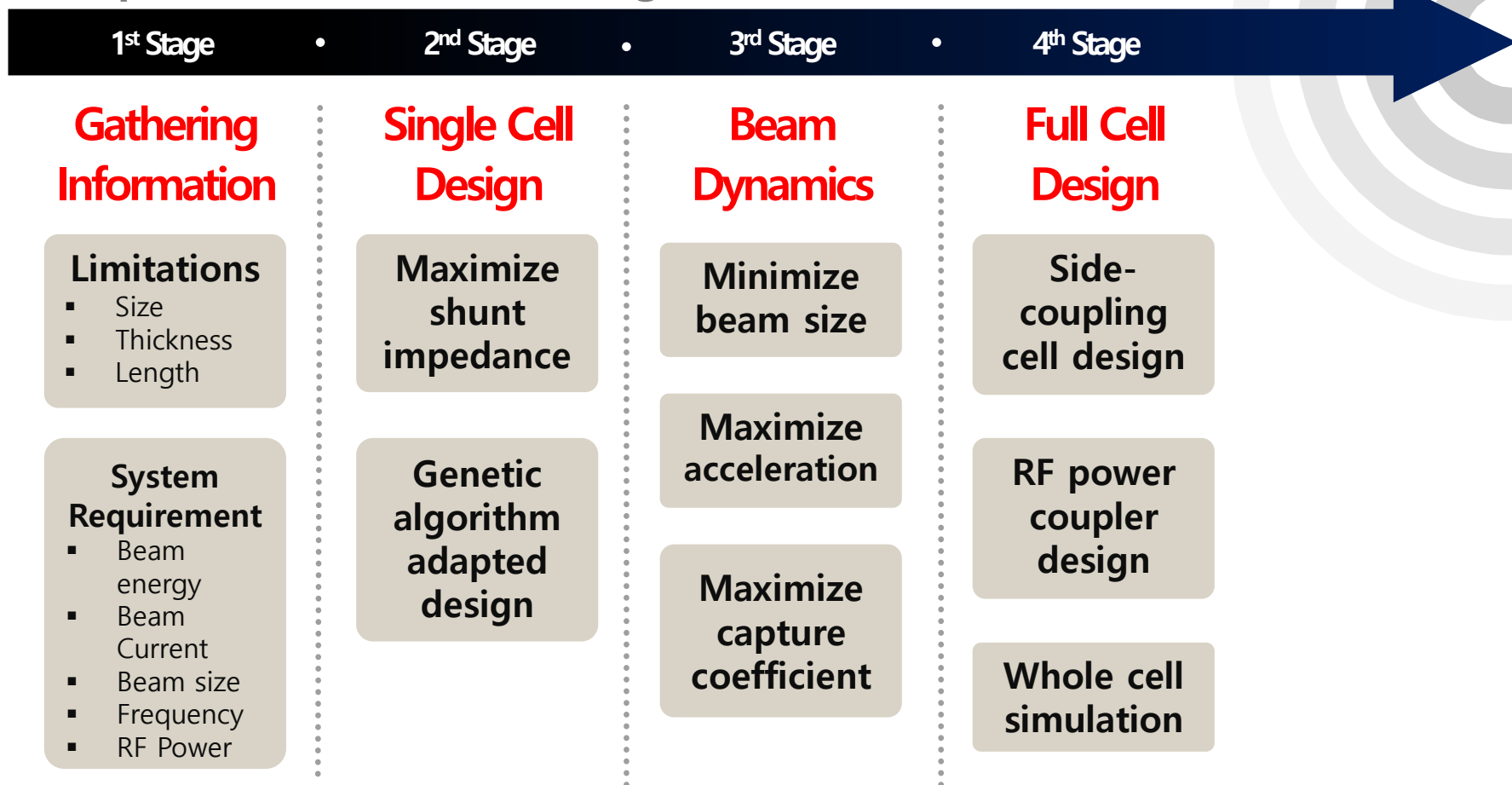


Requirements of the Electron Linac

Parameters	Value
Operating Frequency	11.9942 GHz
Input RF power (pulsed)	< 5 MW
Pulse Length	4 μ s
Duty Factor	0.002
Output Beam Current(Pulsed Maximum)	50 mA
Average Beam Current	100 μ A
Output Beam Energy	15 MeV
Effective Shunt Impedance per Unit Length	150 M Ω /m
Structure Type	Side-coupled Cavity
Length of the Accelerating Structure	~ 60 cm

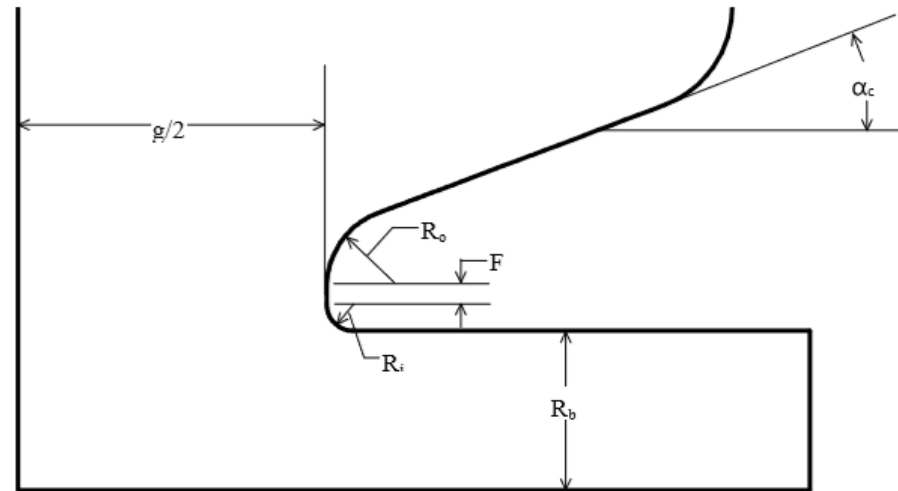
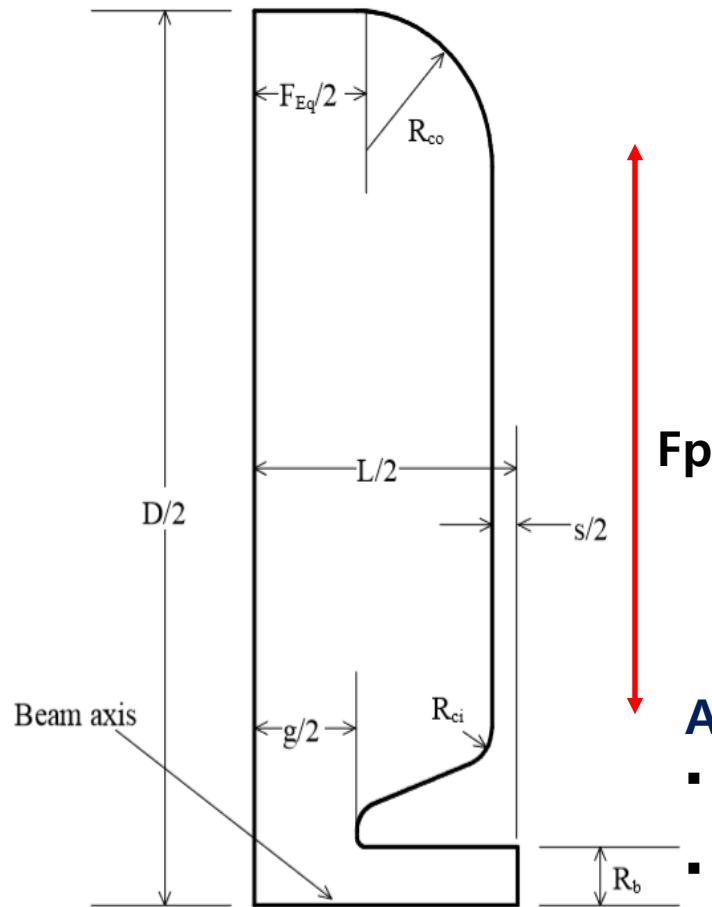
Design Process of the Electron Linac

Compact Electron Linac Design



Representative Cell Design

Parameters to be Concerned

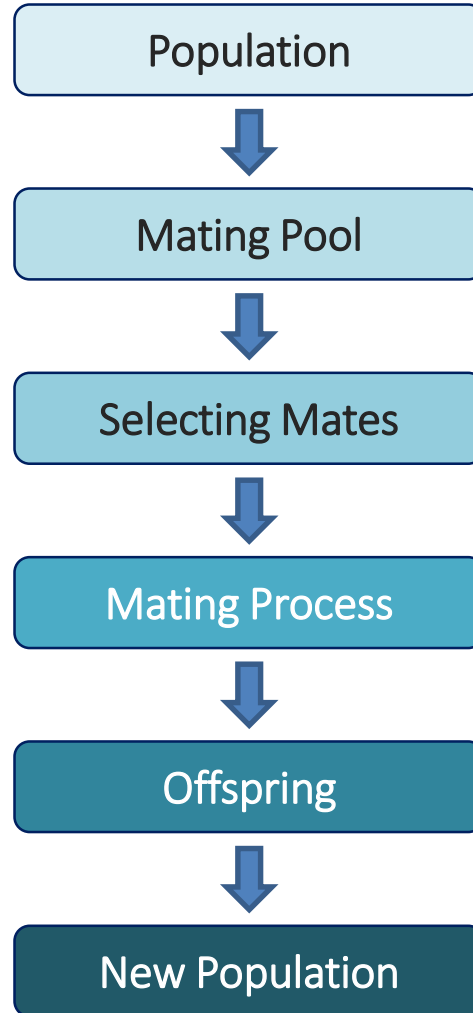


Accelerating Cell Optimization

- Total **11** parameters are controlled simultaneously in 1 cavity module during optimization process
- Usually optimal RF cavity design depends on designer's experience or can be found using parametric searching method.

Things About Genetic Algorithm

Mimicking the Nature – Biological Evolution



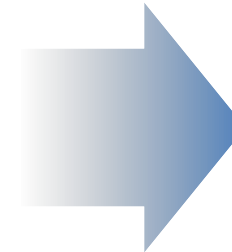
Applying to Computing Algorithm

Selection

Crossover

Mutation

Generation



Genetic Algorithm

Pseudo-code of the Genetic Algorithm

Procedure of Genetic Algorithm

Set $k=0$;

Create an initial population $P(k)$ – generate individuals;

Evaluate $P(k)$;

While <the termination conditions are not met>

 Set $k=k+1$;

 Reproduce mating pool $\tilde{P}(k)$ from $P(k-1)$ using tournament selection;

 Crossover $\tilde{P}(k)$ to form a tentative population $P(k)$;

 Mutate $\tilde{P}(k)$ to form the new population $P(k)$;

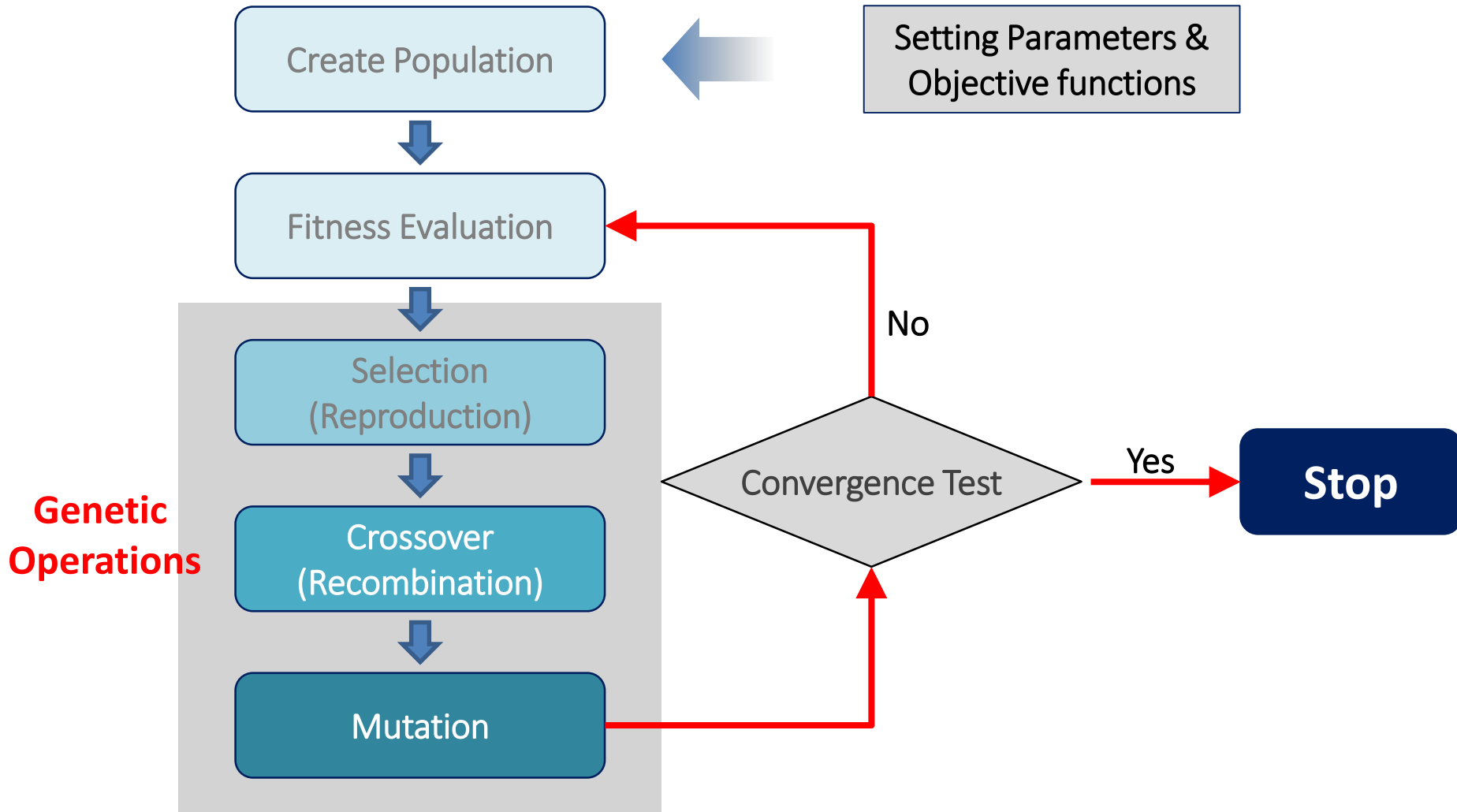
 Evaluate $P(k)$;

End While

Output the solution;

Genetic Algorithm

Overall Procedures of the Genetic Algorithm

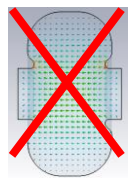


Genetic Algorithm

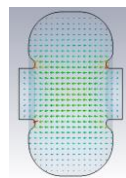
Overall Procedures of the Genetic Algorithm

Fitness = Effective Shunt Impedance

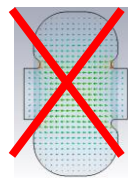
1st Generation Population



Individual 1



Individual 2

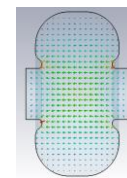


Individual 3

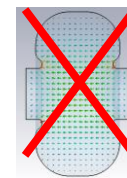


Individual 4

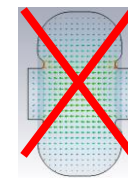
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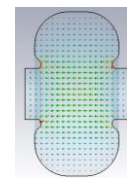
Individual N-3



Individual N-2



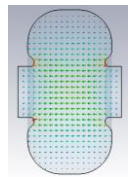
Individual N-1



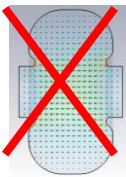
Individual N

Selection, Crossover, Mutation

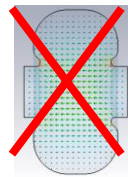
2nd Generation Population



Individual 1



Individual 2

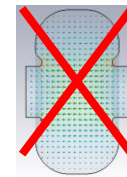


Individual 3

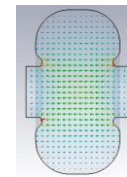


Individual 4

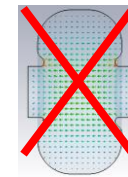
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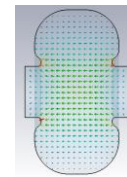
Individual N-3



Individual N-2



Individual N-1



Individual N

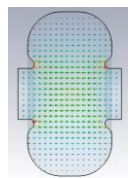
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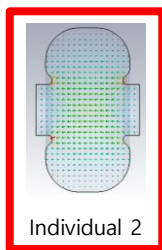
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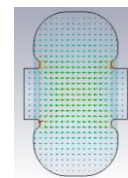
Final Generation



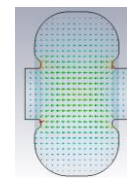
Individual 1



Individual 2

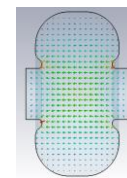


Individual 3

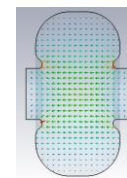


Individual 4

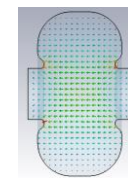
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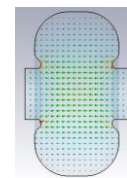
Individual N-3



Individual N-2



Individual N-1

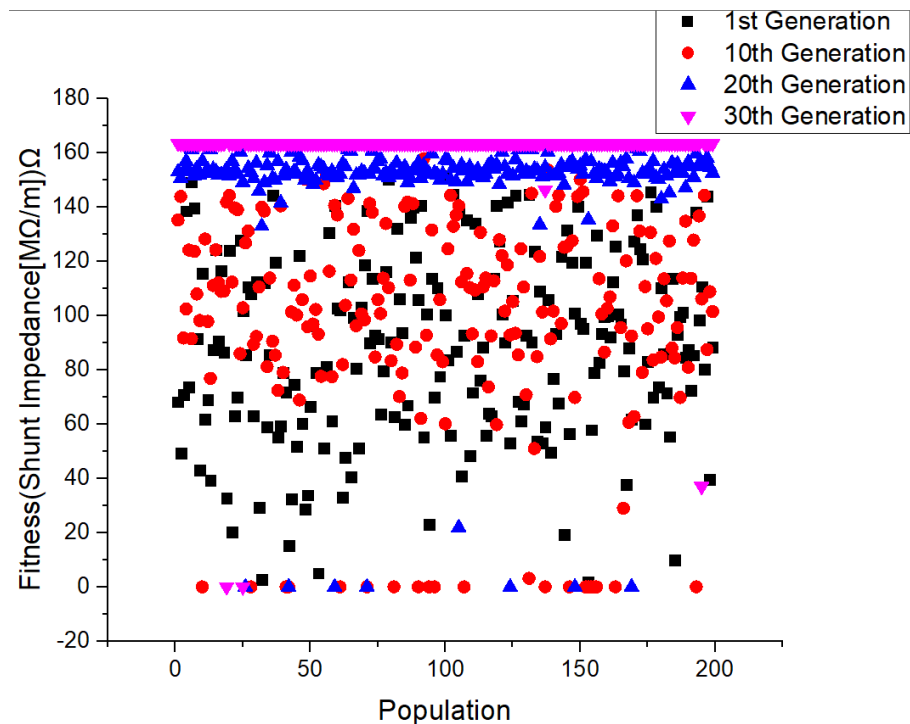
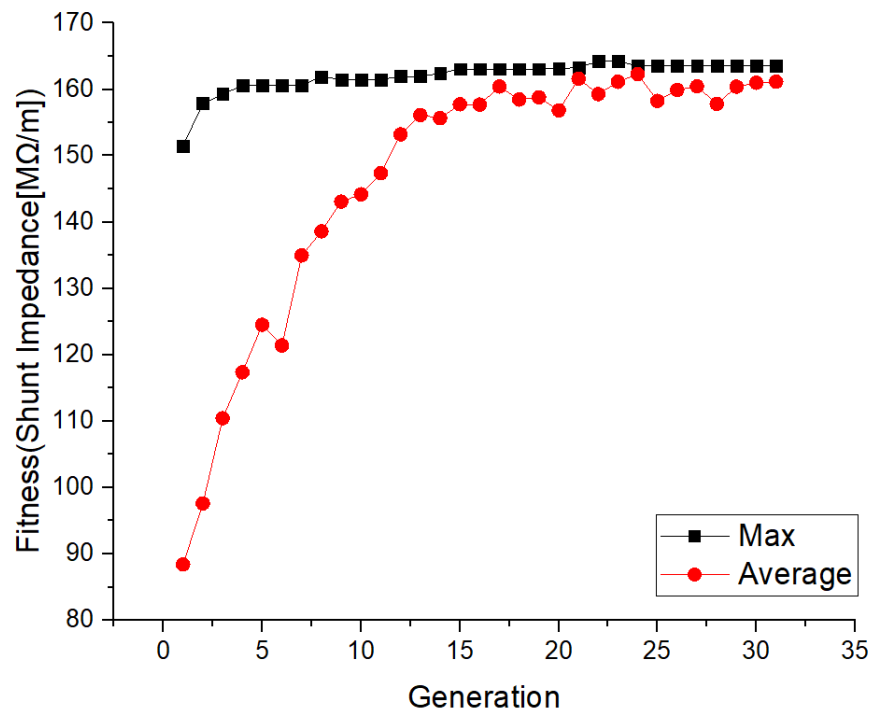


Individual N

Best Value

Accelerating Structure Design by Using Genetic Algorithm

Optimized Results – Accelerating Cell



**Effective Shunt Impedance Evolution
Through Whole Generation**

Accelerating Structure Design by Using Genetic Algorithm

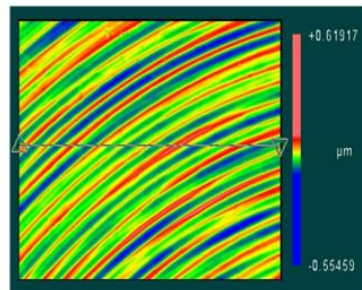
Properties of the Accelerating Cell

Parameters	Value
Operating Frequency	11994.19999 MHz
Transit-time factor	0.7851013
Stored energy	0.0057181 Joules
Power dissipation	98.558 kW
Quality factor	8744.63
Shunt impedance	264.534 M Ω /m
Rs*Q	249.855 Ω
Effective shunt impedance	163.055 M Ω /m
r/Q	115.607 Ω
Peak H-field	97145.1 A/m
Peak electric field	186.676 MV/m, 2.08363 Kilp.
Ratio of peak fields $B_{\text{peak}}/E_{\text{peak}}$	0.6539 mT/(MV/m)
Peak to average ratio of electric field	4.0711

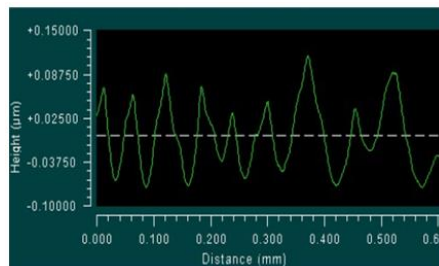
Accelerator Fabrication

Surface Roughness

Ra = 39 nm



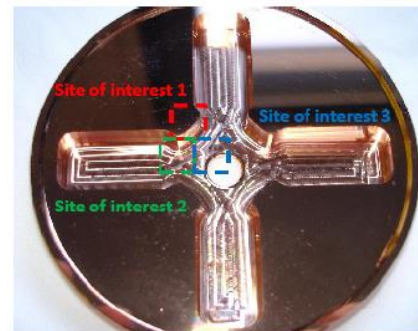
2D distribution



Roughness Profile

Developed at Sungkyunkwan University

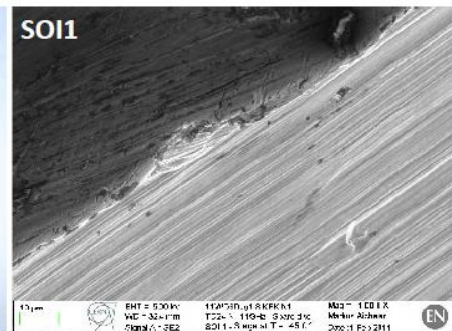
Ra = 25 nm



SOI2

100 μm

BHT = 5.00 KW
Wd = 545 mm
Significant = 10.2



10 μm

BHT = 5.00 KW
Wd = 545 mm
Significant = 10.2

100 μm

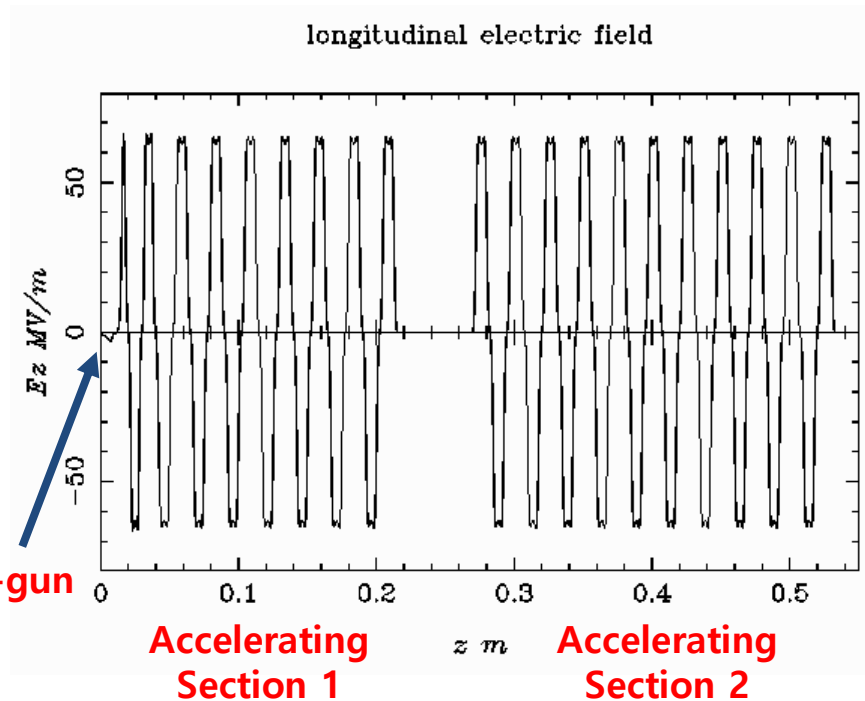
BHT = 5.00 KW
Wd = 545 mm
Significant = 10.2

Developed at CERN

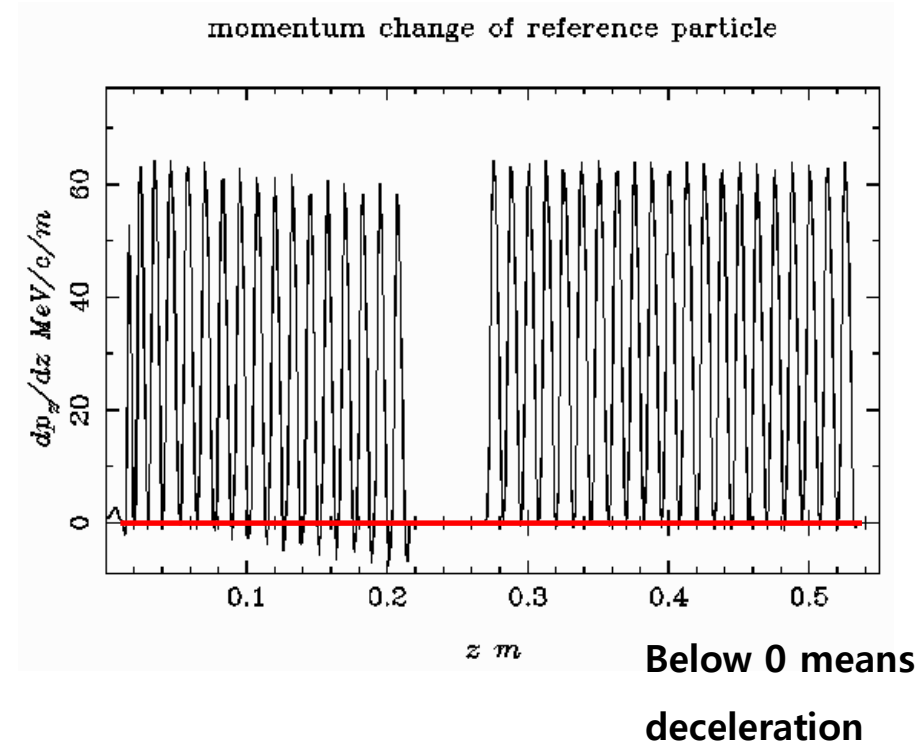
Peak electric field > 300 MV/m can be operated.

Beam Dynamics Design

Optimized Beam Line Design



Electric Field Distribution



Energy Gain of the Electron Beam

Beam Dynamics Design

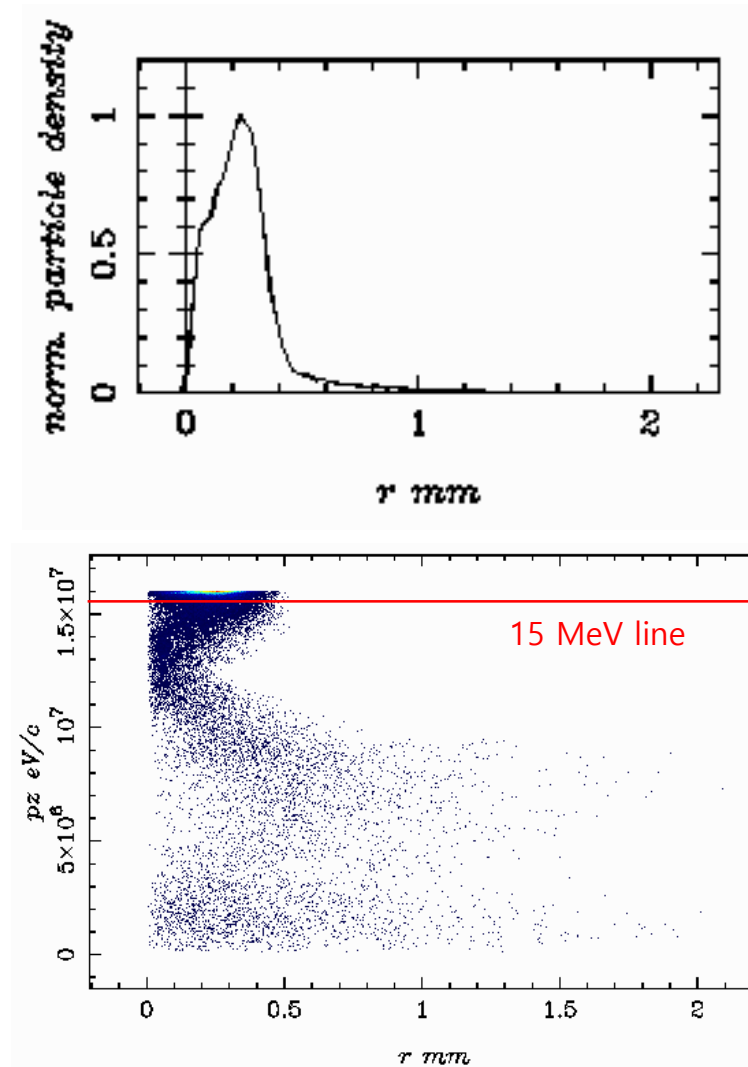
ASTRA Results – Multi-particle Simulation

Particles taken into account	N =	40191	
total charge	Q =	-2.0095E-02	nC
horizontal beam position	x =	-1.2416E-03	mm
vertical beam position	y =	1.4949E-04	mm
longitudinal beam position	z =	0.5758	m
horizontal beam size	sig x =	0.2156	mm
vertical beam size	sig y =	0.2178	mm
longitudinal beam size	sig z =	35.58	mm
average kinetic energy	E =	13.04	MeV
energy spread	dE =	3904.	keV
transverse beam emittance	eps x =	4.545	pi mrad mm
correlated divergence	cor x =	-0.1475	mrاد
transverse beam emittance	eps y =	4.658	pi mrad mm
correlated divergence	cor y =	-0.1404	mrاد
longitudinal beam emittance	eps z =	1.3596E+05	pi keV mm
correlated energy spread	cor z =	801.6	keV
emittance ratio eps y/eps x	=	0.9758	

- **Capture coefficient is 40 %**

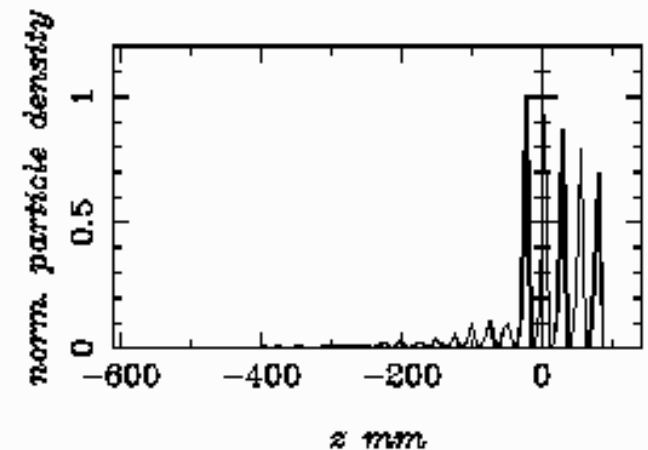
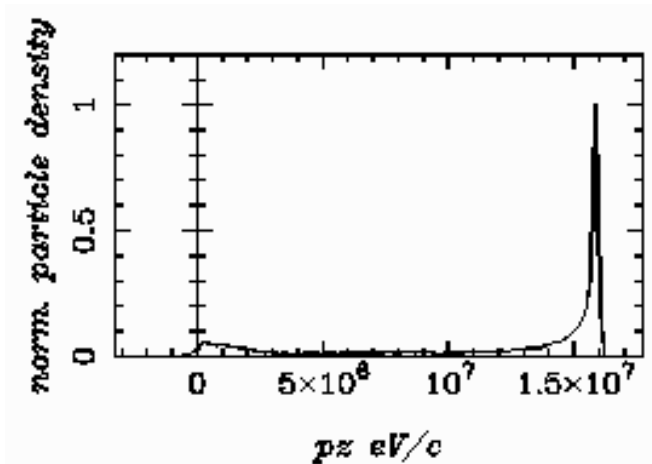
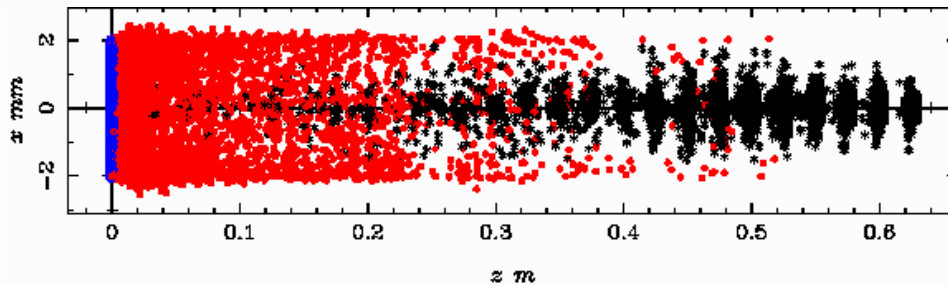
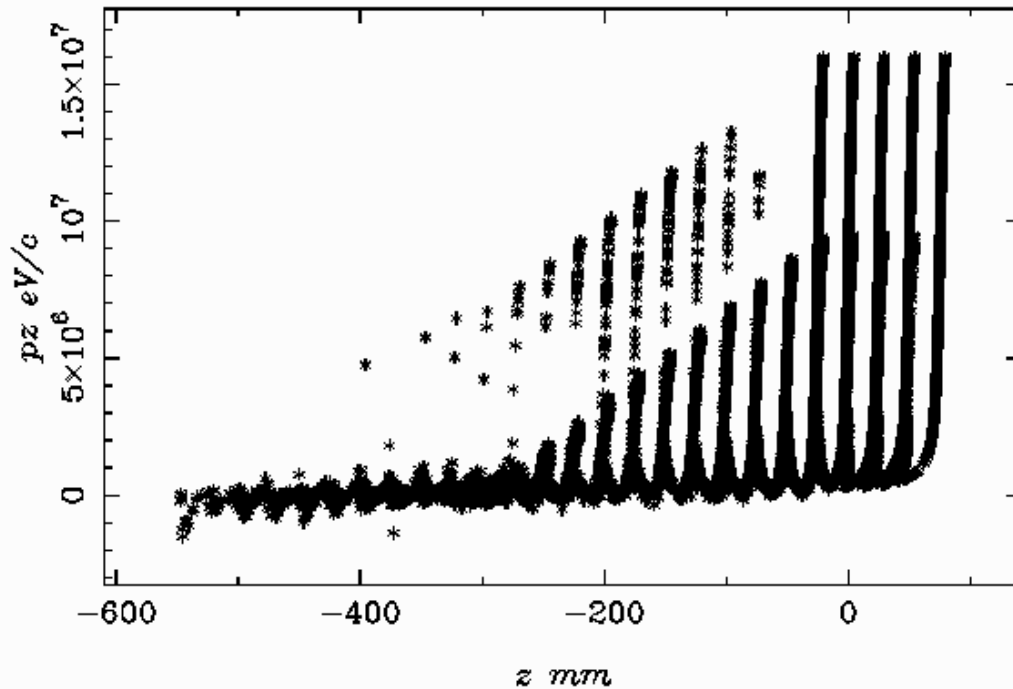
100 k particles are involved to the calculation. 40,191 particles are survived

- Average Energy is 13.04 MeV, Energy spread is 3.9 MeV
- A kinetic energy of electron can be calculated from a momentum
-> $p: 15.51 \text{ MeV}/c = E_k: 15 \text{ MeV}$ for electron
- High energy particles are concentrated on the head of bunch



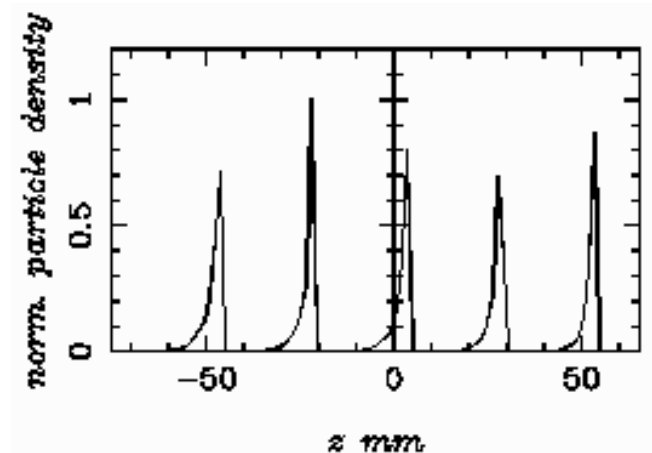
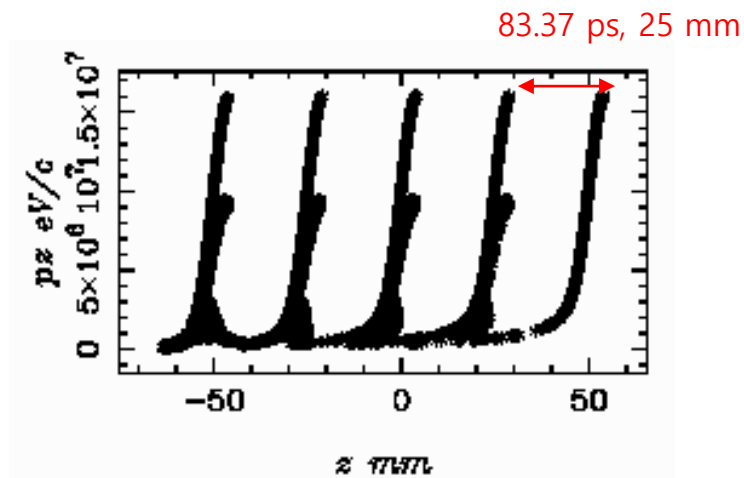
Beam Dynamics Design

ASTRA Results – Multi-particle Simulation



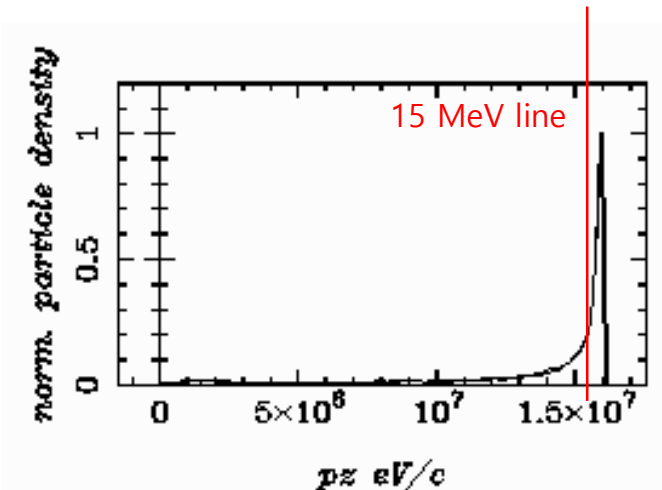
Beam Dynamics Design

ASTRA Results – Multi-particle Simulation



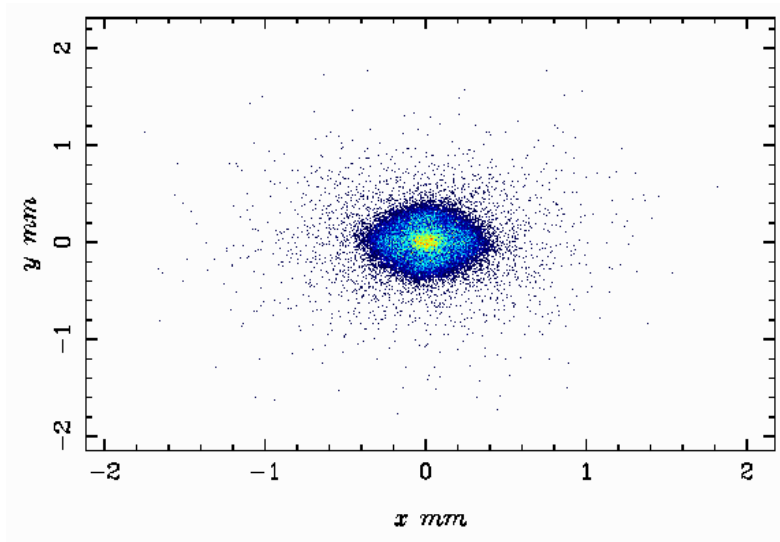
Longitudinal phase space

- Most of particles are concentrated at the head of the bunch and accelerated more than **15 MeV/c**
- Length of bunch in time is **83.37 ps** which is **1 RF period of 11.9942 GHz**, in other word, **25 mm** in length.

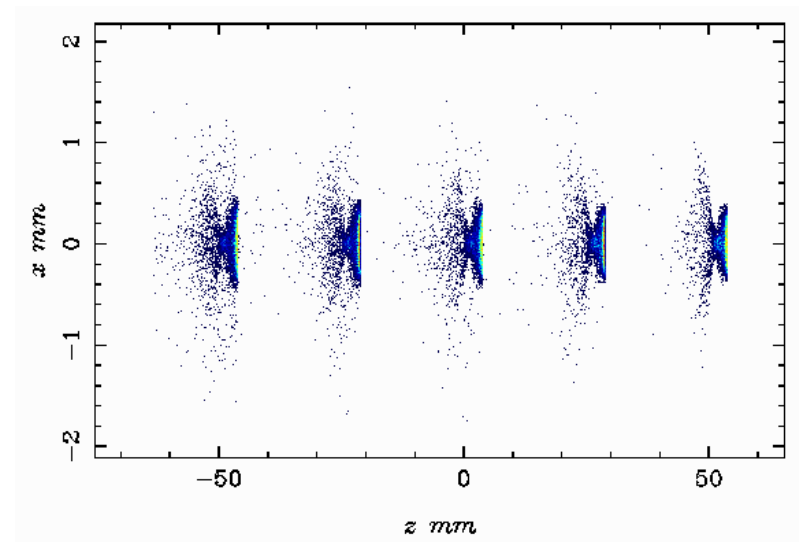


Beam Dynamics Design

ASTRA Results – Multi-particle Simulation



Transverse beam cross section



5 Beam bunches just before the target

- The size of the accelerated beam is roughly **2 mm diameter** but most of the low energy particles are **located at the halo** of the beam bunch. Therefore, those low energy particle can be eliminated to reduce energy spread and decrease beam size.

Summary

- **Compact electron linac** using an **X-band** RF technology to get a **15 MeV electron** for an X-ray generation was developed for a **compact neutron radiography machine**.
- **ASTRA** code was used for beam dynamics design stage, **Poisson/Superfish** was used for RF cavity design.
- **Genetic algorithm** was adapted for an efficient accelerating cell design.
- Design of **coupled structure** of accelerating cells and coupling cells, **power coupler** design is remained.
- For further works, **CST Microwave Studio** will be used for 3D electromagnetic simulation.

Thank you for your attention