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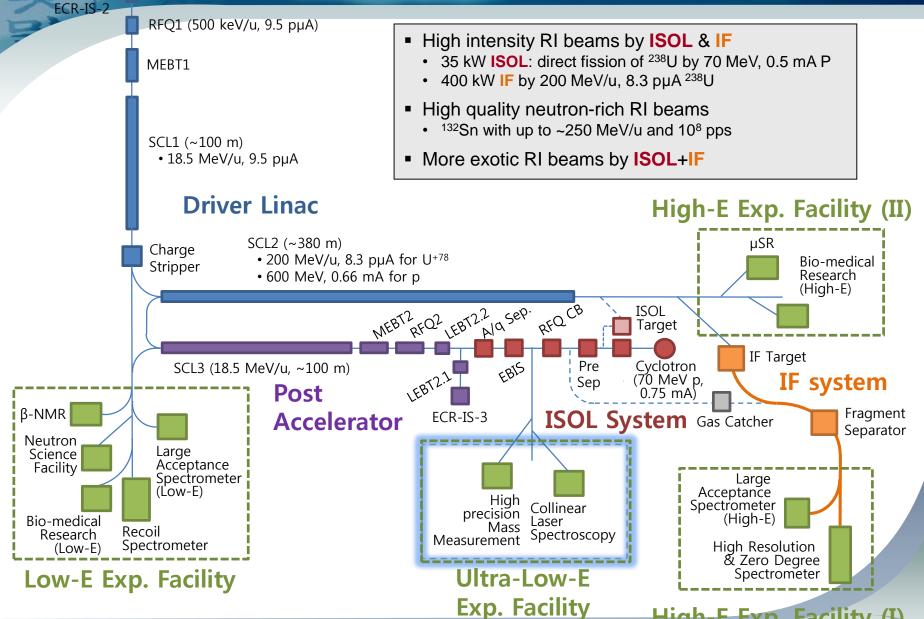
- Design parameter of EBIS at RAON
- Operation principle
- E-beam Simulation
- Electron Collector Design
- Electron gun Test
- Superconductor Magnet
- Vacuum system for EBIS Charge Breeder
- Works to be done this year





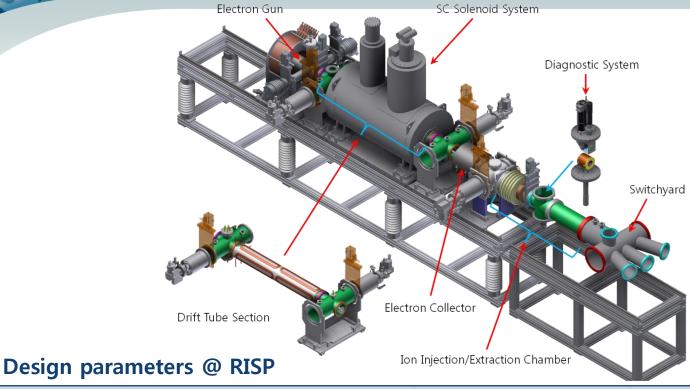
#### Layout of RAON Facility





#### **EBIS: Design Parameter**





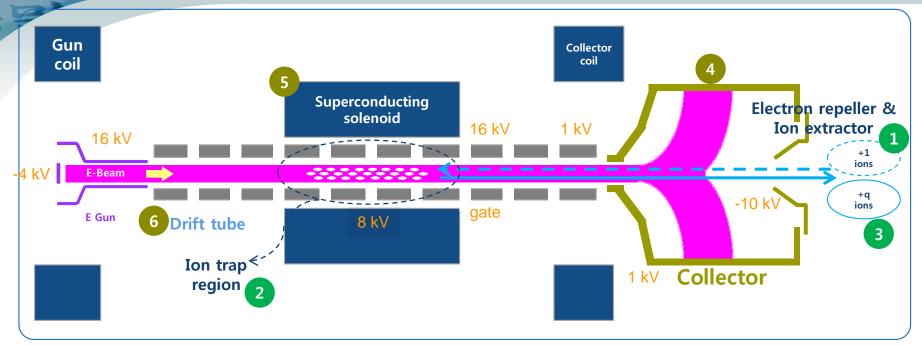
Electron beam current	Electron beam current density	Extraction beam energy	B-field in Trap region
0 ~ 3 A	500 A/cm <sup>2</sup>	10 keV/u	6 T
A/q	Capacity	Breeding time	Breeding efficiency
< 6	~ 108 ions/bunch	50 ~ 100 ms	15 % for <sup>133</sup> Cs <sup>27+</sup>
Repetition rate	Pulse width		
~ 10 Hz	10 ~ 20 μs		

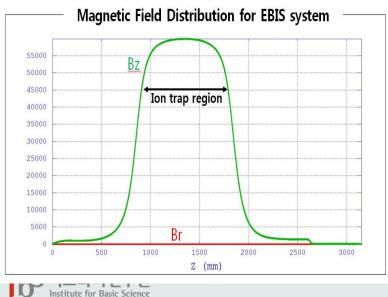


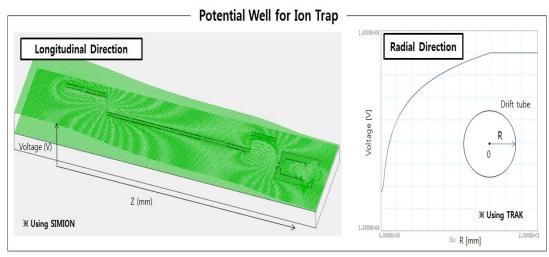


#### **EBIS: Structure and Principle**





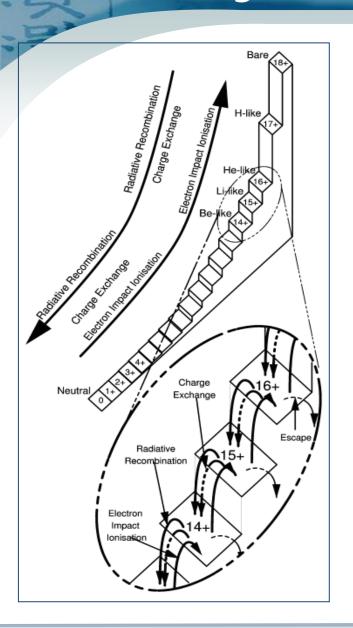






#### **EBIS: Charge Breeding Process**





$$\frac{dN_i}{dt} = \frac{J_e}{e} \left( N_{i-1} \sigma_{i-1}^{EI} f_{e,i-1} - N_i \sigma_i^{EI} f_{e,i} \right) \quad \begin{array}{l} \text{Electron} \\ \text{Impact ionization} \end{array}$$
 
$$+ \frac{J_e}{e} \left( N_{i+1} \sigma_{i+1}^{RR} f_{e,i+1} - N_i \sigma_i^{RR} f_{e,i} \right) \quad \begin{array}{l} \text{Radiative} \\ \text{Recombination} \end{array}$$
 
$$+ n_0 \left( N_{i+1} \langle v \sigma_{i+1}^{CX} \rangle - N_i \langle v \sigma_i^{CX} \rangle \right) \quad \begin{array}{l} \text{Charge} \\ \text{Exchange} \end{array}$$
 
$$- N_i R_i^{Esc} \quad \qquad \text{Escape}$$

#### Main parameters for charge evolution

- Electron beam energy
- Electron beam current density





#### EBIS: Charge Breeding Simulation (CBSIM)



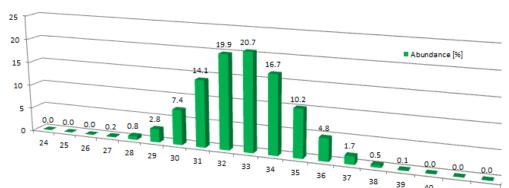
Electron Beam Energy: 20 KeV

E-Beam Current: 3 A

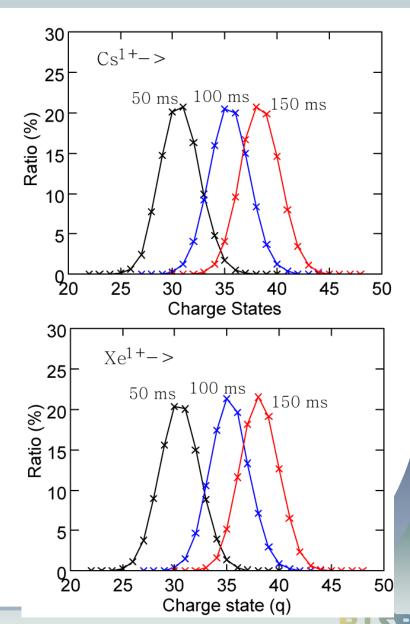
E-beam Current Density: 493.5 A/cm<sup>2</sup>

Isotopos of	Emittance		
Isotopes of interest	with rfq	without rfq	
milerest	cooler	cooler	
<sup>132</sup> Sn, <sup>142</sup> Xe, <sup>95</sup> Sr, <sup>15</sup> O, <sup>126</sup> Al	3 π mm mrad	30 π mm mrad	



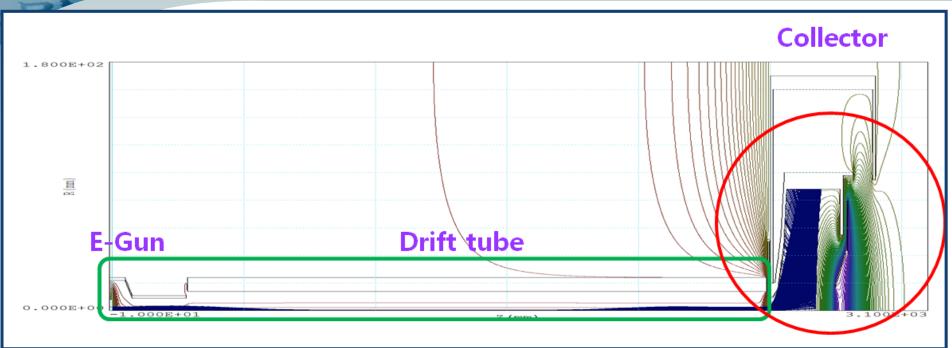


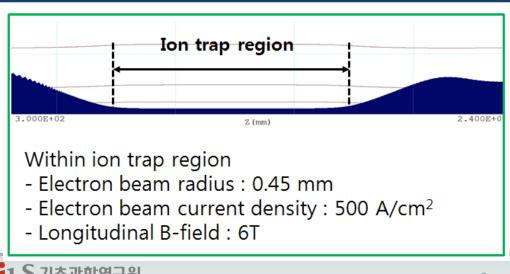
Breeding time: 61 ms

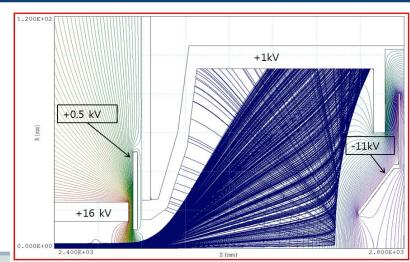


#### **EBIS: Electron Beam Simulation (TRAK)**





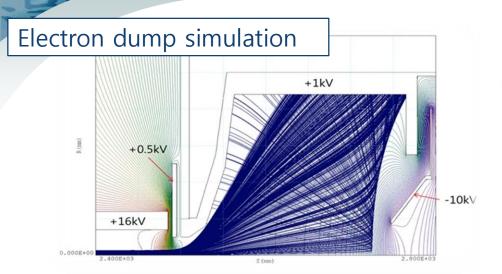


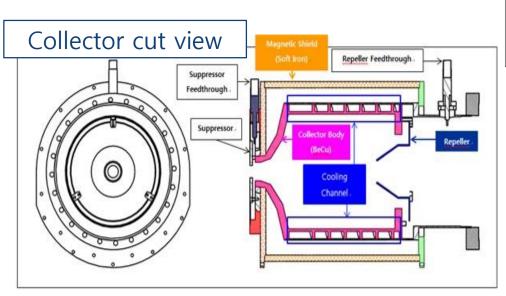


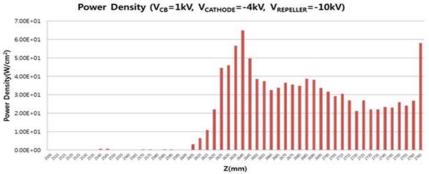


#### **EBIS: Electron Collector Design**









Dissipated Power	Flow Rate (kg/s)	Flow Rate (liter/min)	Temperature Rise (℃)
15 kW	1.0	60	3.6
	0.8	48	4.5
	0.6	36	6.0
	0.4	24	9.0

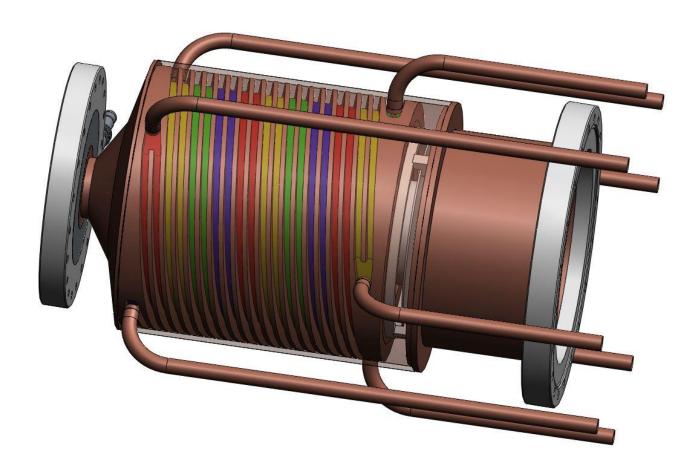
- ✓ E-beam simulation was performed with TRAK code.
- Colletor design was verified based on the simulation.
- ✓ Distribution of the power deposit on the inner surface of collector was calculated.
- Collector dimension, the repeller position, and the repeller voltage were tuned to achieve as small power density on the surface as possible.





## EBIS: Electron Dump (Collector) Water line



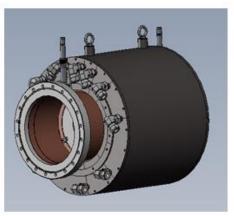


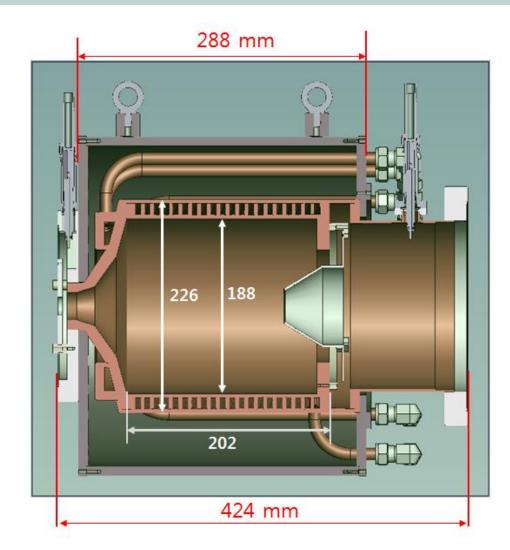




# EBIS: Electron Dump (Collector) Magnetic shield







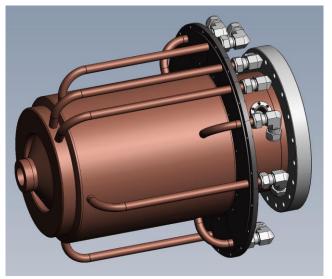
- Materials: OFHC, Stainless Steel (STS 316L), Soft iron
- Connection method : All vacuum brazing

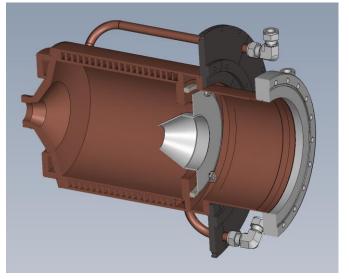




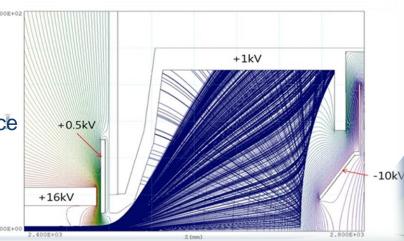
#### **EBIS: Electron Dump (Collector) Cooling water**







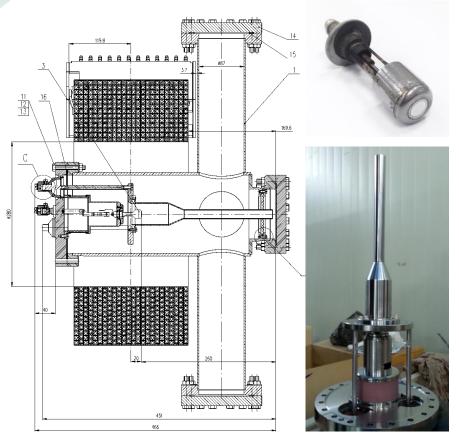
- Cooling Power: >15 kW
- Flow rate: ~ 25 L/min
- Parallel four water lines at the cylinder surface
- One water line at the front
- Cross section of water line: 6X12 mm<sup>2</sup>
- Material: OFHC





#### **Electron Gun**



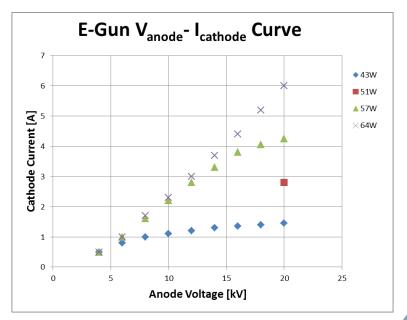


Manufacturer: BINP (Russia)

E-Gun Cathod Diameter: 5.6 mm

Cathod Material: IrCe E-Beam Current: 3 A

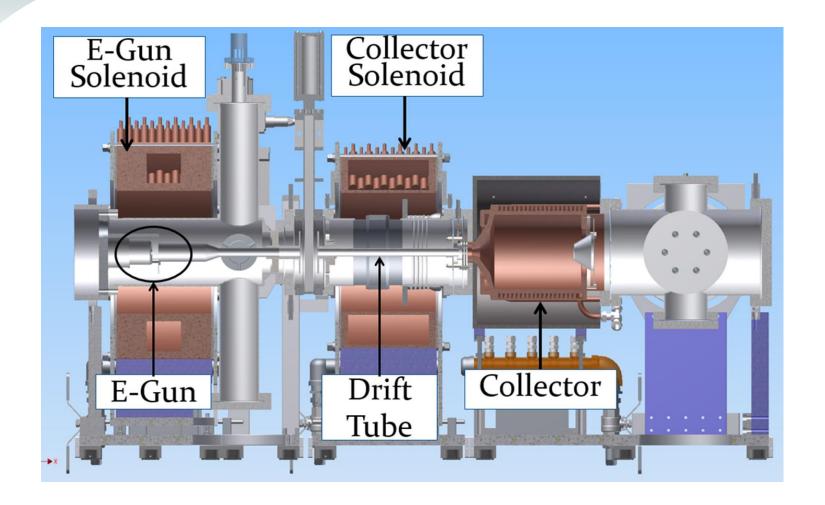
Current Density at Cathod: 12 A/cm<sup>2</sup> Magnetic Filed at Cathod surface: 0.2 T







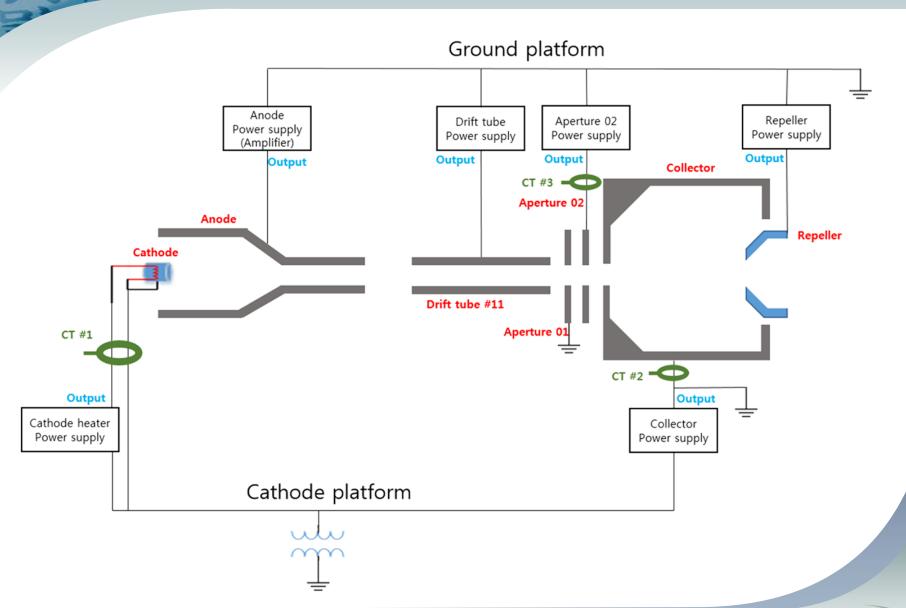
















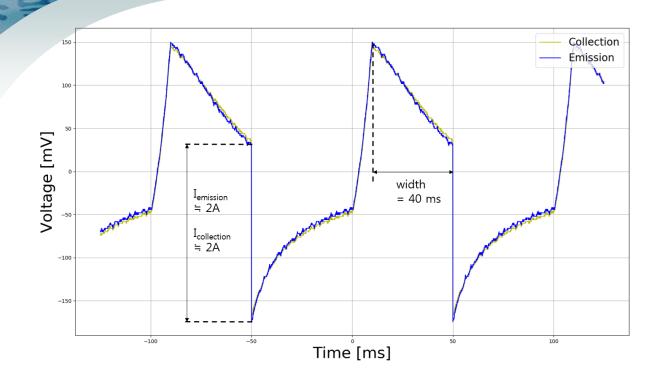
















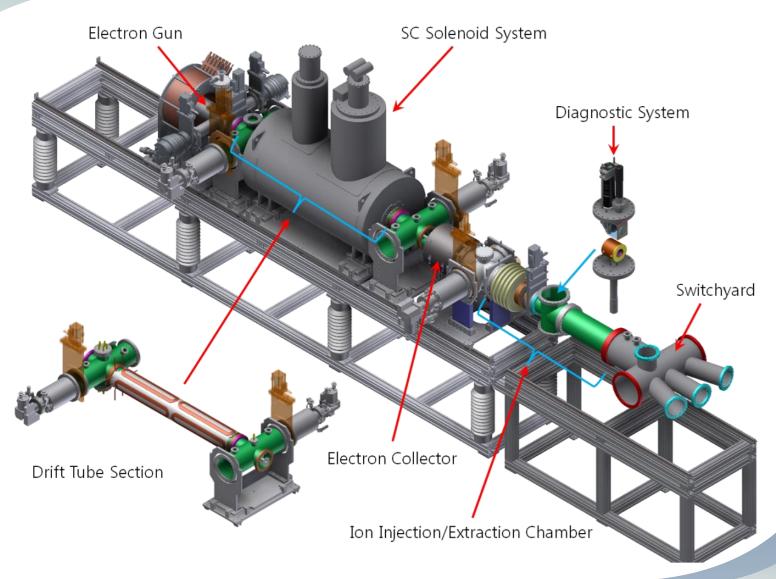
	I <sub>emission</sub>	Collection	Pulse width	Duty cycle	V <sub>anode</sub>	I <sub>anode</sub>
5.6 mm cathode	2 A	2 A	40 ms	40 %	12.5 kV	15~60 mA
4.2 mm cathode	3 A	3 A	Sawtootl	h mode	14 kV	2 mA
	2.3 A	2.3 A	50 ms	25 %	13 kV	< 2 mA





### **EBIS Charge Breeder**









#### **Superconductor Magnet**







Magnetic Field: 6T

Warm Bore: 8"

Cyrocooler: 1.5W

- Currnt: 96.3 A

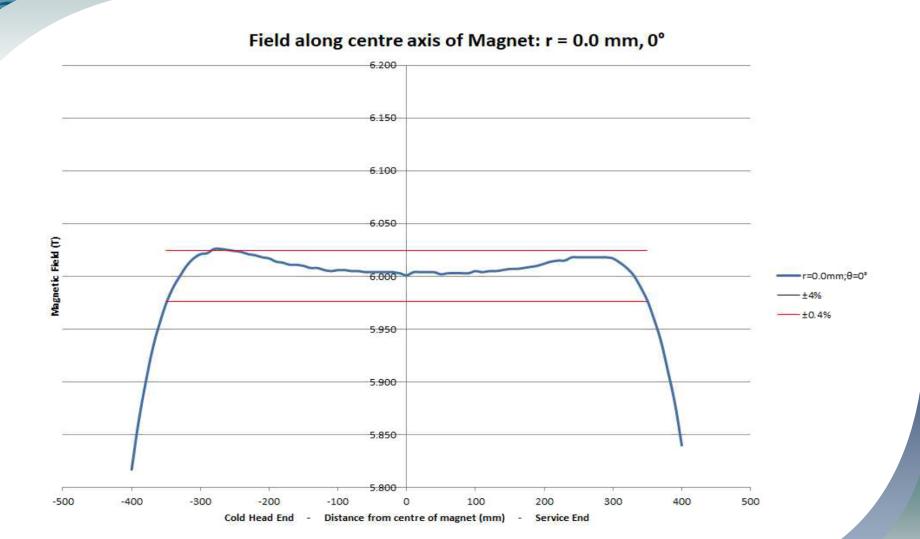
Homogeneity: 0.4%





#### **Superconductor Magnet: Inhomogeneity**



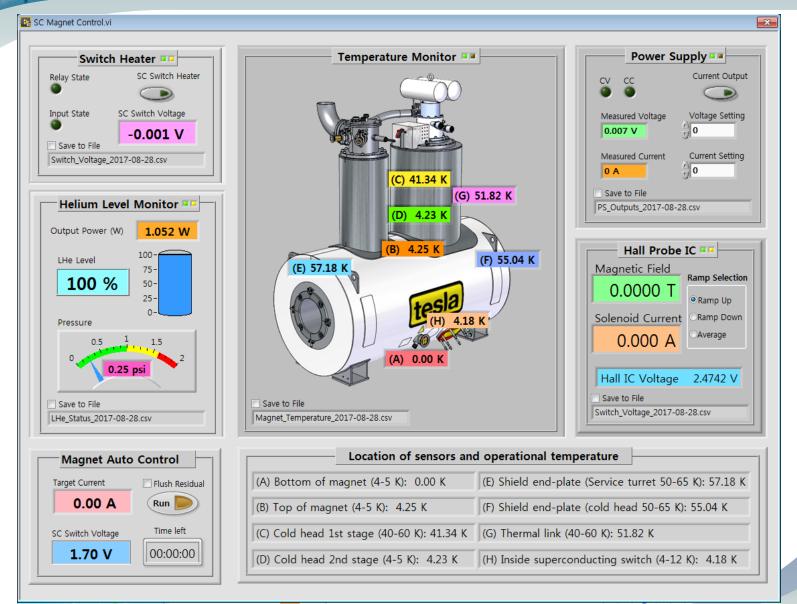






#### Superconductor Magnet Control Program



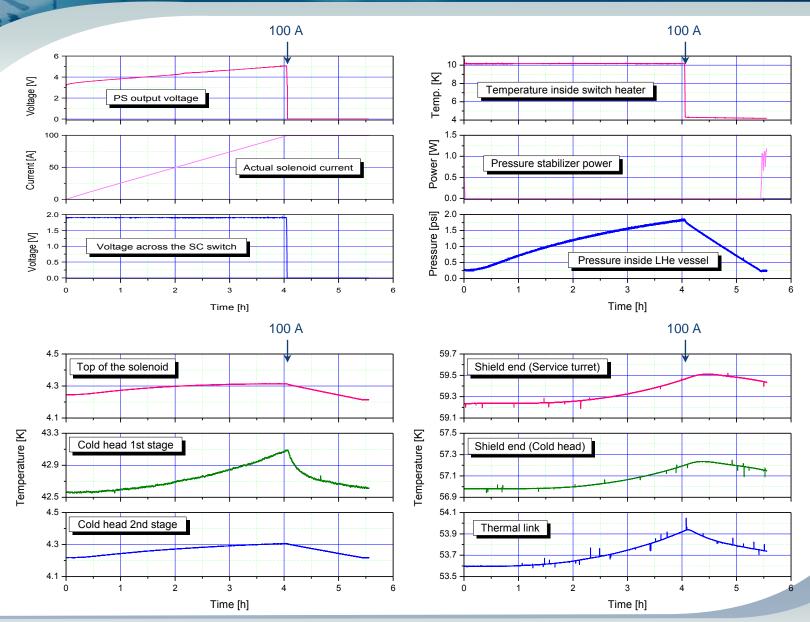






#### **Superconductor Magnet: Energizing**



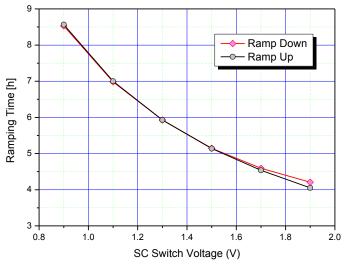


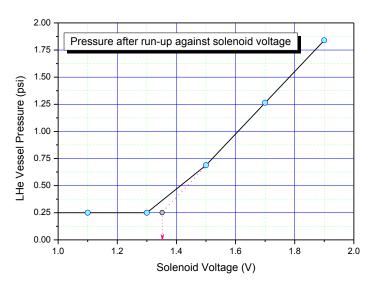


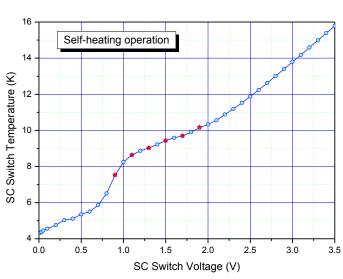


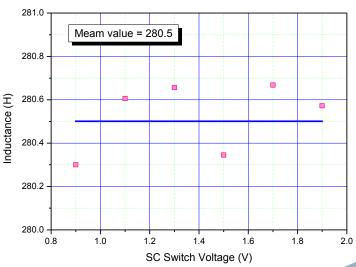
# Superconductor Magnet : Energizing





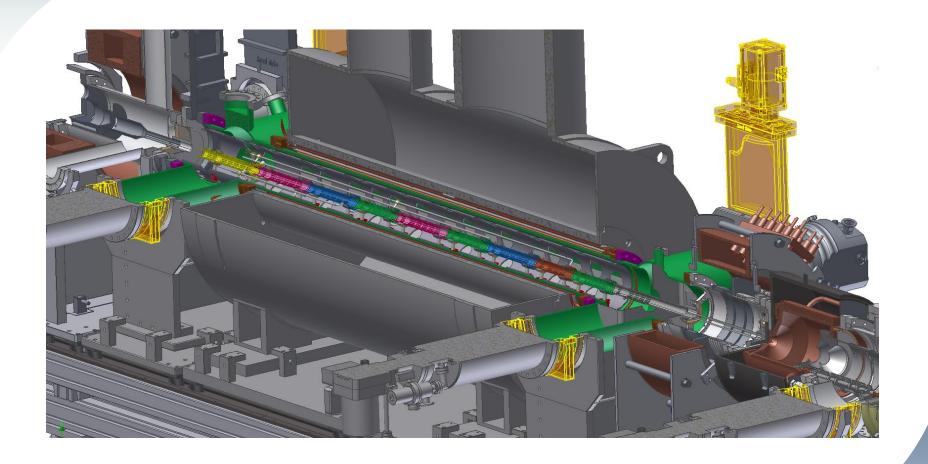












- Alignment, High vacuum, High voltage

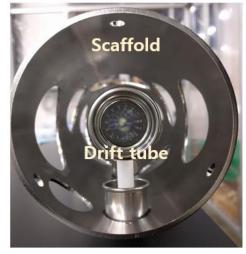


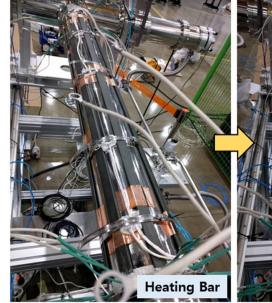


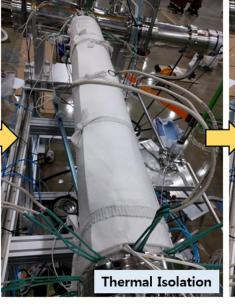
### Ion Trap Section: Chamber Baking

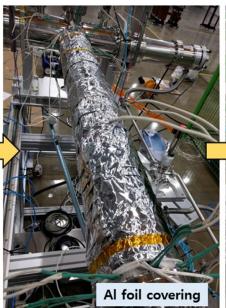


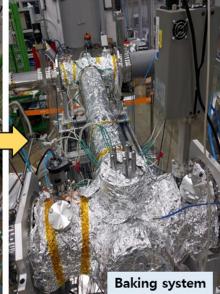
















### Ion Trap Section: Chamber Baking



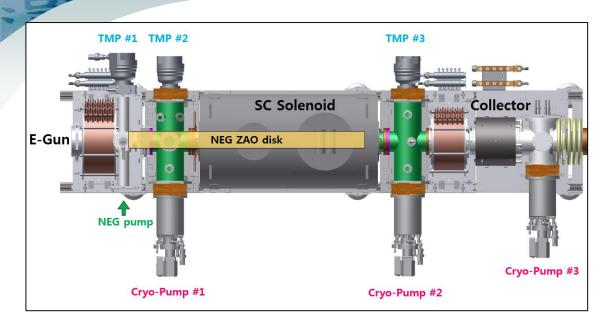






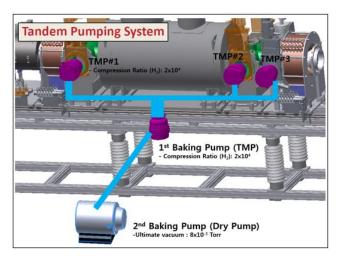
#### Vacuum System

















# Vacuum System : Ultimate pressure



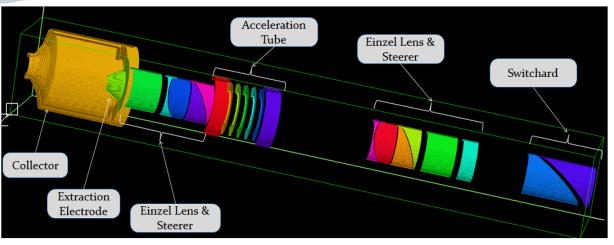
Staged vacuum test		Final pressure (Gauge 01 / 02)	Remarks
	TMP only	1.42E-09 / 1.84E-09 torr	150℃, 72hBaking
1 <sup>st</sup> stage	Tandem TMP system & Cryopump	1.21E-09 / 9.96E-10 torr	
	Chamber Baking	3.66E-10 / 6.72E-10 torr	150°C, 72h Baking
2 <sup>nd</sup> stage	After 1st Baking (450°C)	8.89E-11 / 1.45E-10 torr	450°C, 78h Baking
	Afte 2 <sup>nd</sup> Baking (550°C)	3.60E-11 / 2.08E-11 torr	550°C, 143h Baking

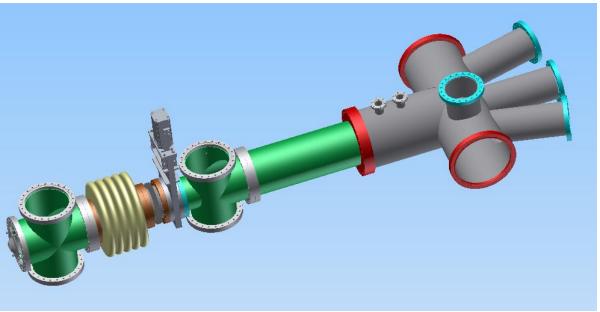




# Ion Injection/Extraction Line





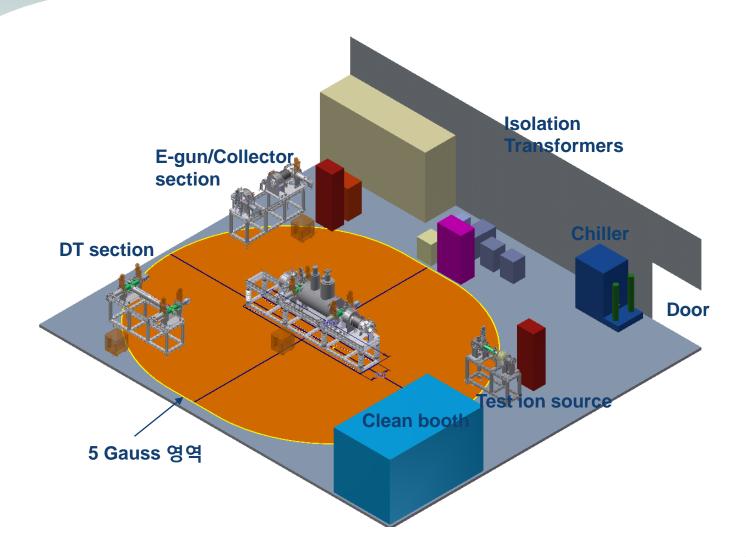






### **EBIS Floor plan at Korea University**



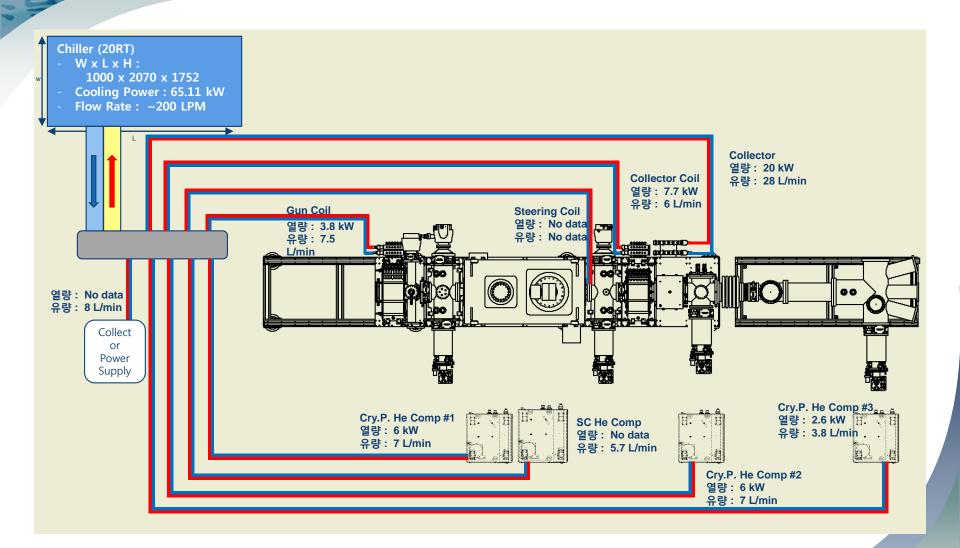






### **Cooling Water**



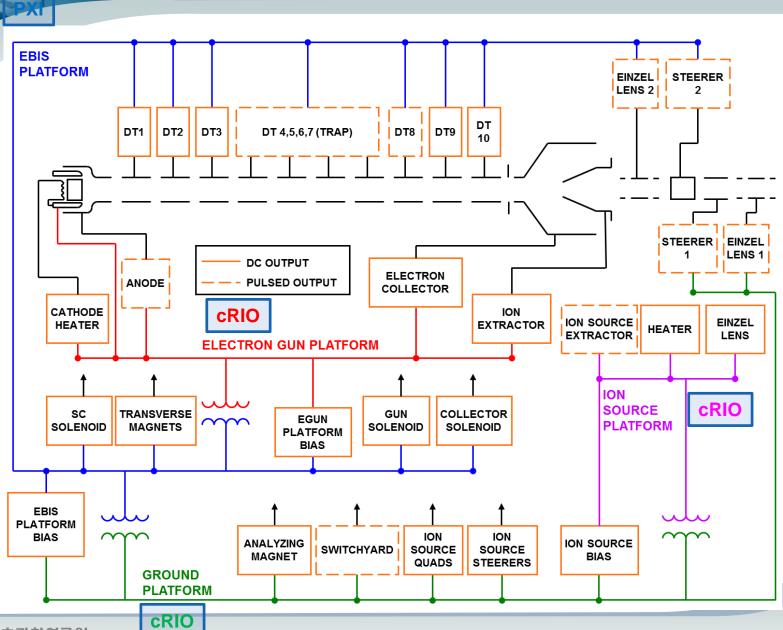






#### **EBIS: Power Supplies System**









# **Power Supply System**



**DT Section** 

- Power Supplies #1
  - E-gun & Collector section
  - DT section

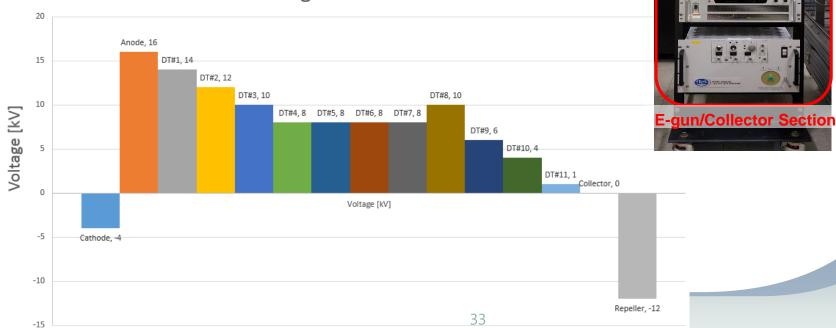


**Control Units** 



**Collector PS** 

#### **Voltage Distribution**

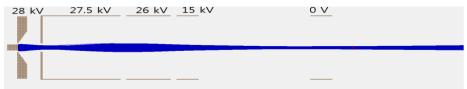


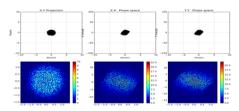


#### **Test Ion Source**



- Test ion source
  - Cs+1 이온 소스
  - 제작 완료



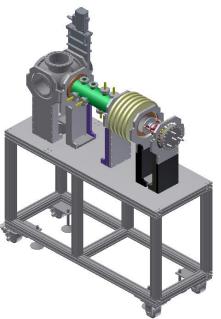


- Emittance (RMS)
- 8.5  $\pi$   $mrad \cdot mm$  Emittance (Normalized)  $XX' : 0.00876 \pi mrad \cdot mm$
- Average Energy : 26.84 [keV]





Power Supplies - Test ion beam line part #1





**Test Ion Source** 





# Test Ion Source









#### **Beam Diagnostics**



#### **Pepperpot Assy**





#### **CCD Camera**

-CCD Size : 2/3"

-Resolution: 2448X2048 -Pixel Size: 3.45X3.45um<sup>2</sup>

Zoom Lens (1X)



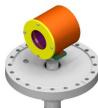


- Aperture size : 40 mm

- Hole sep/size : 1 mm / 20 um

- Tantalum











MCP Active Area: 40 mm Mask-MCP Sep: 17-60 mm

#### **Faraday Cup**

- Aperture size: 47mm







#### Summary



- Detailed design of EBIS CB was finished.
- Superconductor Magnet was procured.
- \* Test ion source is being built.
- \* Beam diagnostics (pepperpot, FC) were manufactured.
- Vacuum conditioning of DT chamber was performed.
- Electron beam extraction test was performed. The anode structure will be improved.
- Injection/extraction beam line and ToF charge state analyzer will be manufactured soon.
- ❖ Hope we will be able to perform the 1<sup>st</sup> charge breeding experiment at the end of this year.





