

# **Free Electron Laser based Delhi Light Source (DLS) project at IUAC, New Delhi**

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**Inter University Accelerator Centre (IUAC), New Delhi**

**On behalf of FEL team of IUAC and collaborators**

Project is jointly funded by BRNS, DAE and IUAC



# Plan of Presentation

- Introduction
- Concept of DLS and major developments of sub-systems
  - Beam optics calculation
  - Cavity fabrication and testing
  - RF System
  - Laser design and development
  - Photocathode deposition system - design, fabrication, testing
  - Undulator – design
- Time chart
- Conclusion



# **Inter-University Accelerator Centre (IUAC) Delhi**



**Established in 1984**

**as the first Inter-University Centre (IUC) in India**

## **Mission:**

"To provide within the university system world class facilities for accelerator based internationally competitive research in focussed areas of several disciplines, e.g., Nuclear Physics, Materials Science, Atomic & Molecular Physics, Earth Sciences and Radiation Biology."

[www.iuac.res.in](http://www.iuac.res.in)

# Inter-University Accelerator Centre (IUAC)

*- A National Heavy Ion Beam Facility*

*24 hours x 365 days*

**Ion beams: most of the species**

**Energy: eV to hundreds of MeV**

About **700 Research groups** including **more than 40 users** from various **other countries** have been utilizing the Accelerator and associated Facilities



# ACCELERATORS AT IUAC



16 MV Pelletron



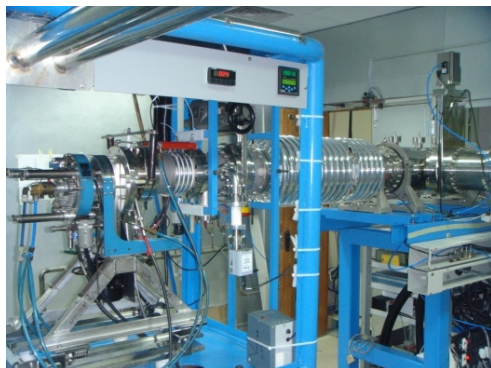
Nb QWR based Superconducting LINAC



1.7 MV RBS Facility



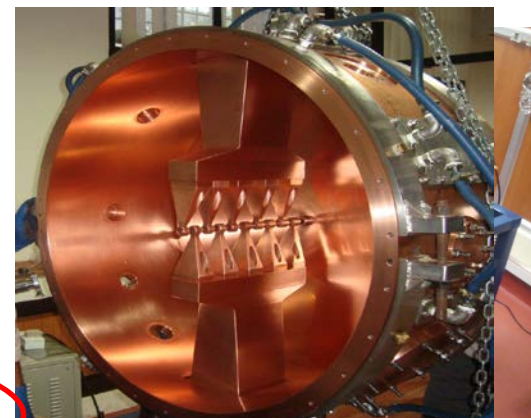
Dedicated AMS Facility



MC-SNICS  
Negative Ion Facility



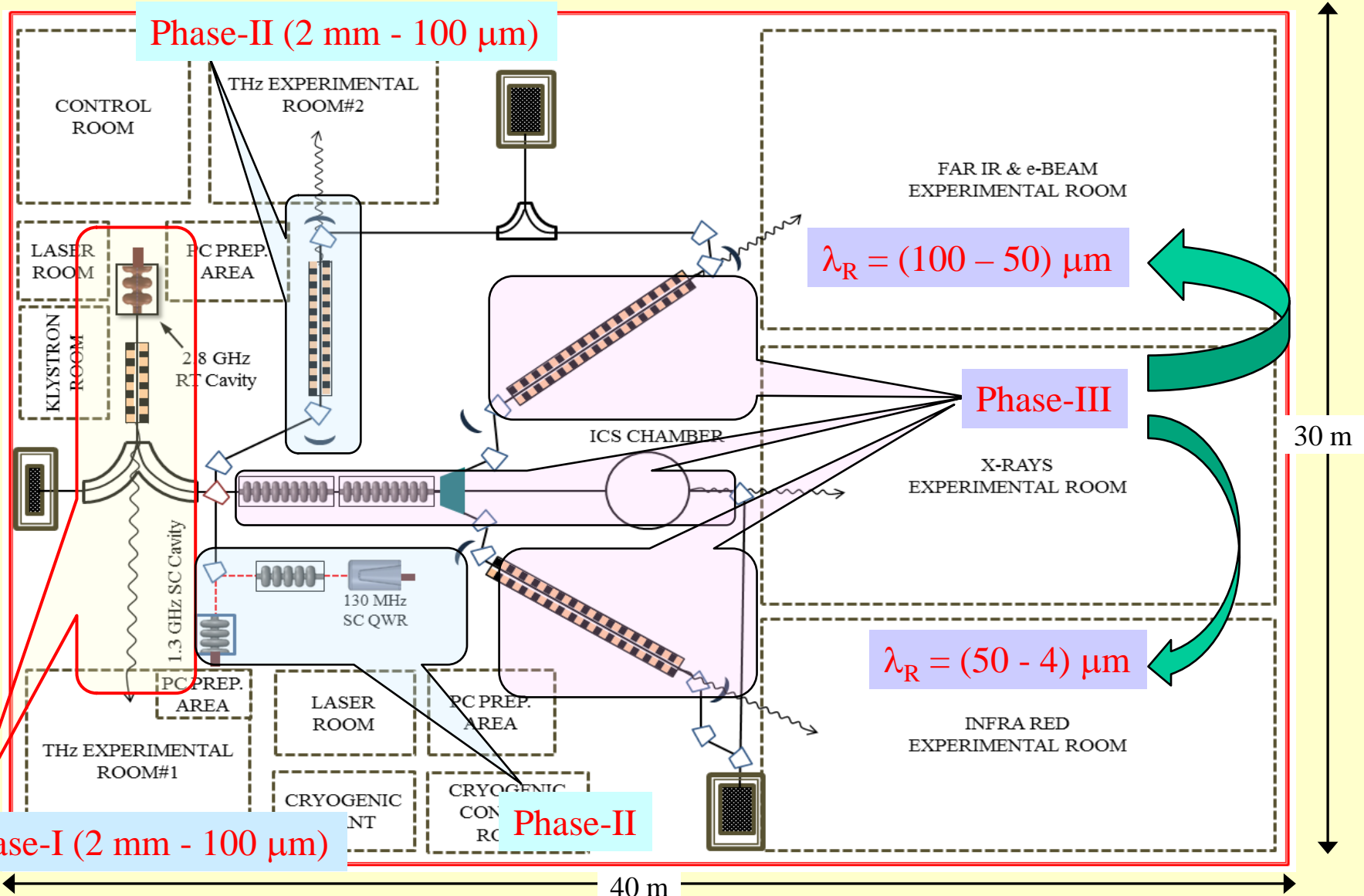
ECR  
Positive Ion Facility



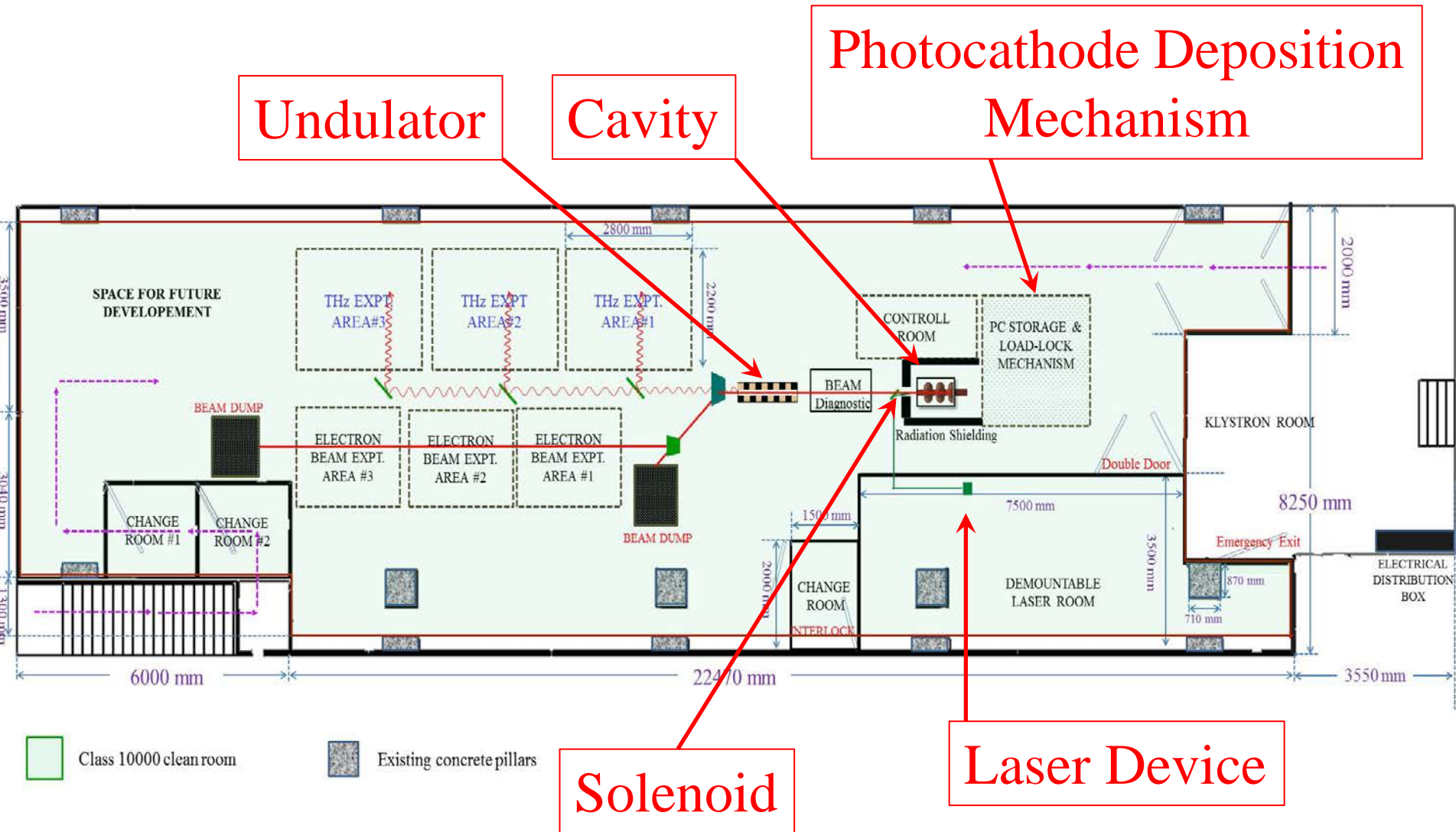
Drift tube Linac

Light source is planned to serve more  
number of inter disciplinary research

# Layout of Delhi Light Source (DLS)

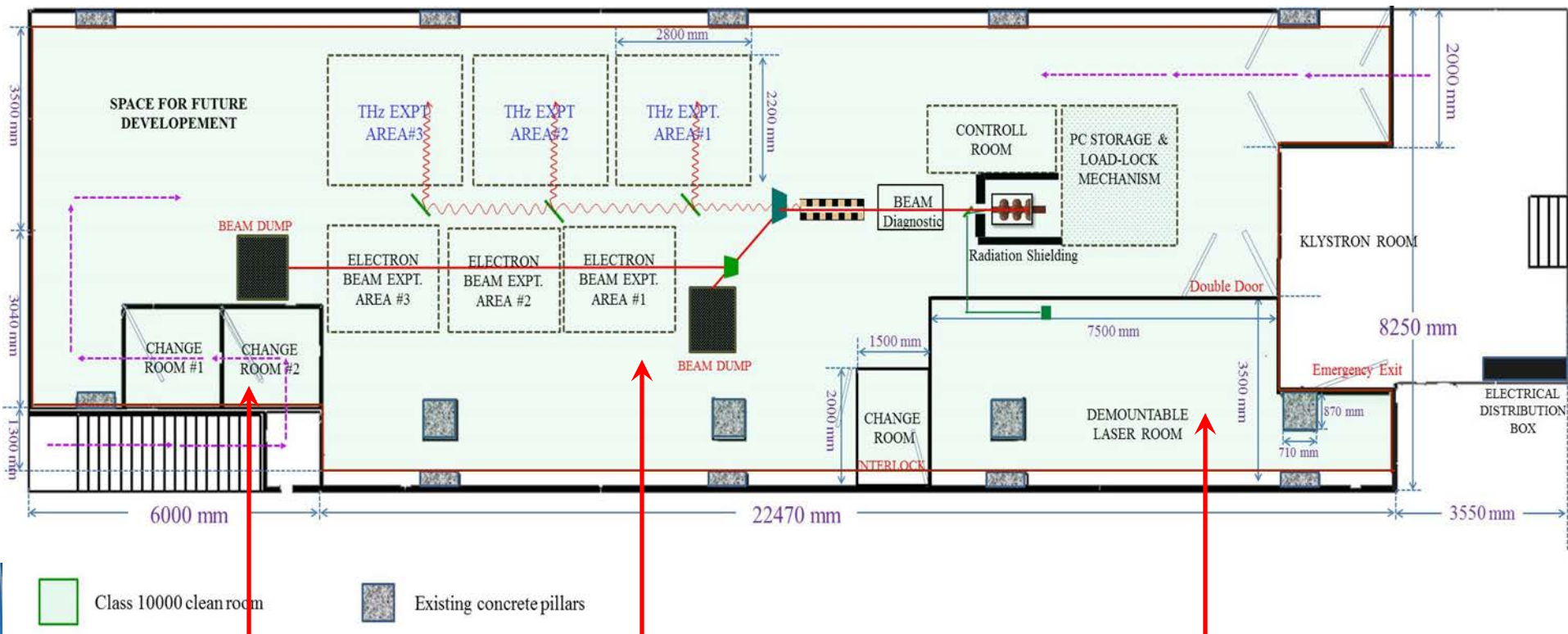


# Phase-I of the project: complete layout with expt. stations



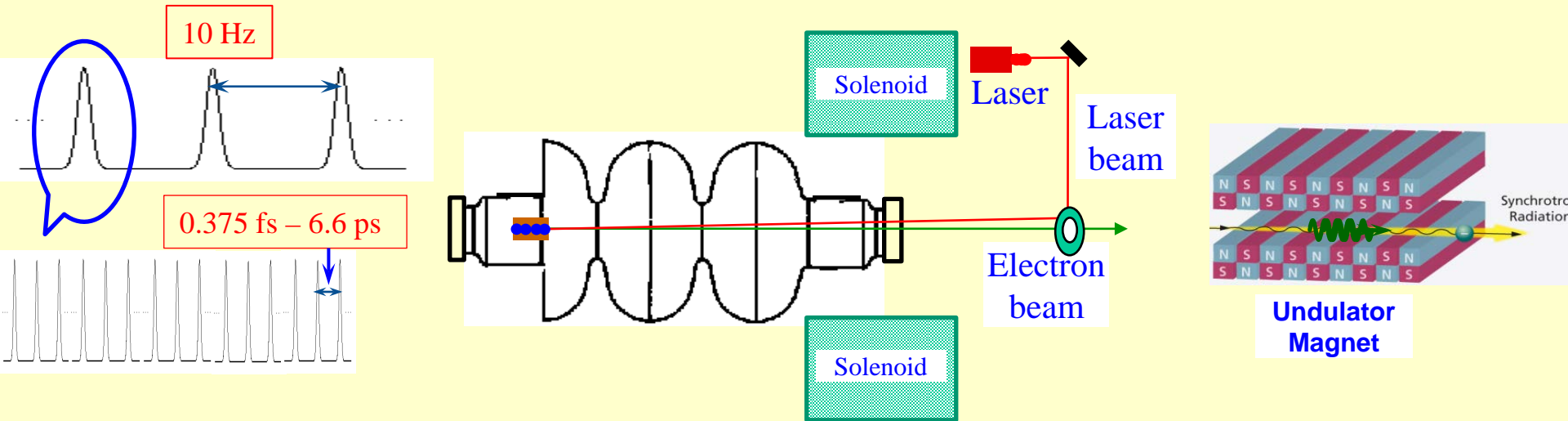


# Class 10000 clean room to accommodate the complete facility





# Major components of FEL – Pre-bunched FEL



1. An electron gun – laser operated PC & a resonator powered by klystron/modulator
2. A laser system – produce the electron bunches – single pulse is split into many
3. Photocathode preparation device
4. Solenoid – focus electron beam – Cavity to Undulator
5. High Power RF system
6. Electronics and Control system
7. An Undulator magnet – to produce e.m. radiation
8. Beam diagnostic and e.m. radiation detector systems

# Development of Phase-I

## Physics Design

- Wavelength range
- Energy
- Optics and Radiation

- $f = 0.18$  to  $3$  THz
- Energy  $\sim 8$  MeV
- Optics, Radn. simulation

RF cavity – 2860 MHz, Ready, Collab. with KEK  
Photocathodes – Design - IUAC, Fabrication - BNL  
Laser – Finalized param., Ist part done, IUAC+KEK  
Klystron, Modulator - Order placed, del. '18 Spring  
Solnd, Undulator, etc. – Order Placed, Design over

## Choice of Accel. Components

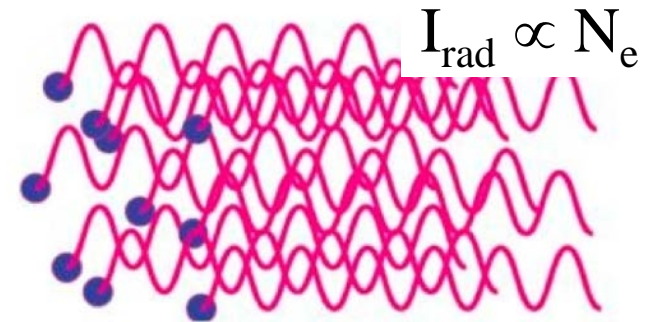
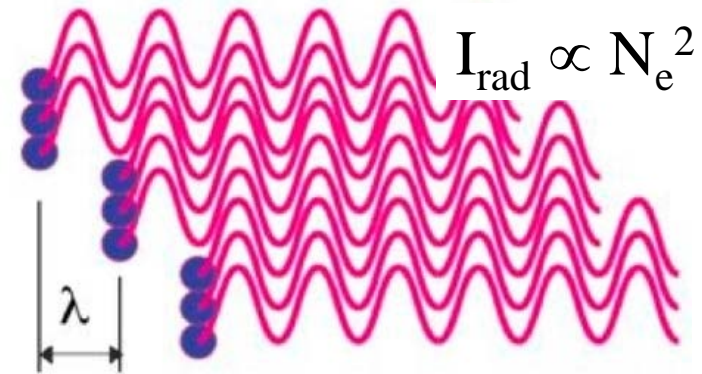
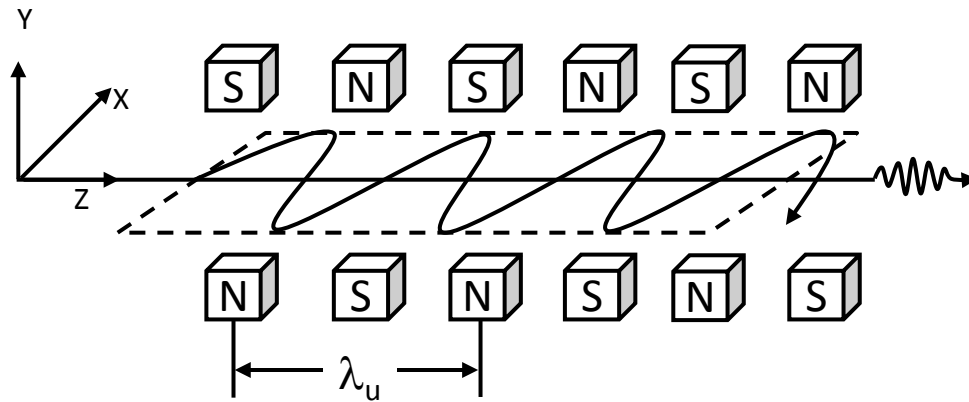
- RF cavity, Frequency
- Photocathodes
- Laser
- Klystron, Modulator
- Solnd, Undulator, etc.

## Electronics and Control

- Time synchro syst
- LLRF
- For Diagnostics & Meas. System
- Control system

- Design Using commercial instruments and indigenous development

# Conventional FEL – Oscillator, Seeded & SASE



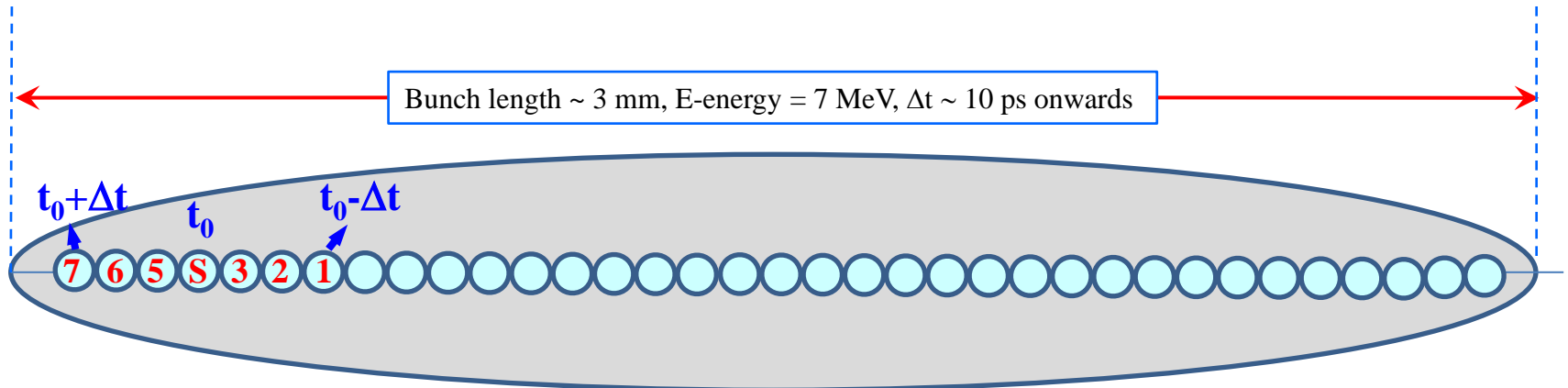
## Major points:

- Relativistic electron
- Approaching Undulator magnet,  $\lambda_U$
- $\lambda_U$  - length contracted to  $\lambda_U^* = \lambda_U/\gamma$ ,  $\gamma = E/E_0$
- $\lambda_U^*$  = Emitted wavelength from the electron
- Wavelength (lab fr.) =  $\lambda_R = \lambda_U^*/2\gamma = \lambda_U/2\gamma^2$ , relativistic Doppler effect
- Including the parameter of Undulator, wavelength measured will be

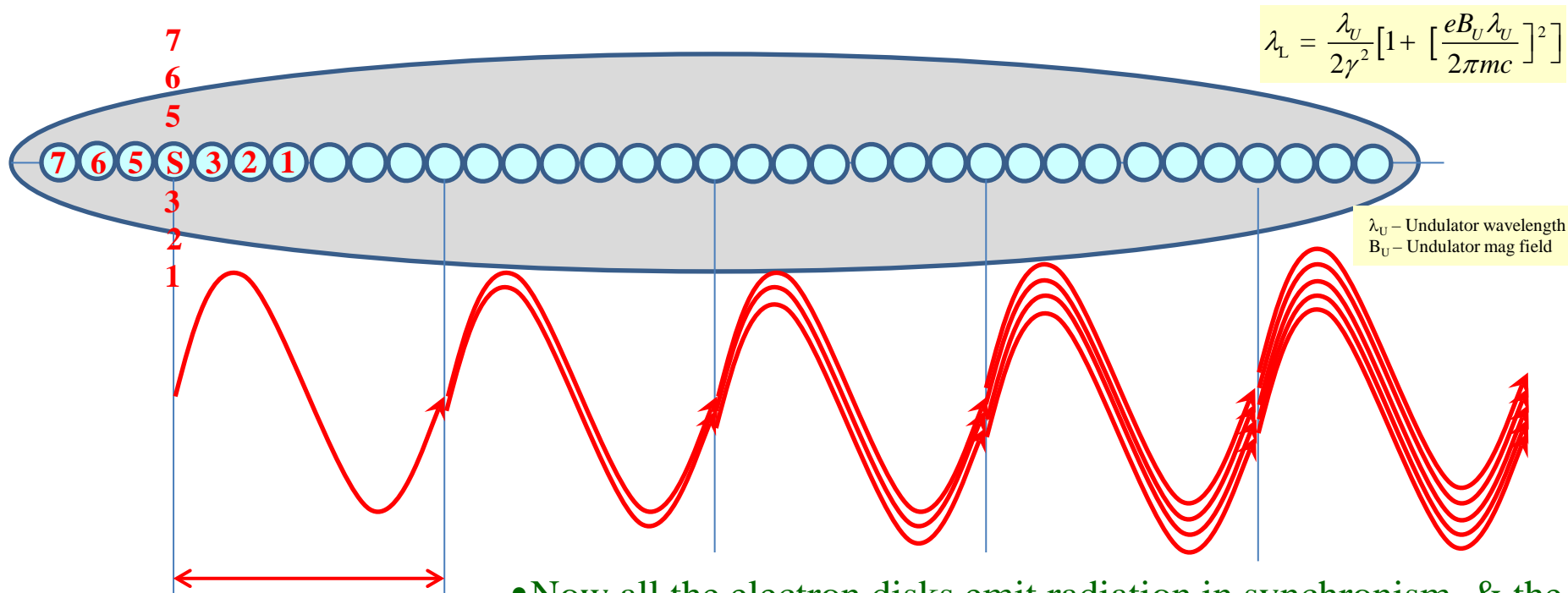
$$\lambda_R = \frac{\lambda_U}{2\gamma^2} \left[ 1 + \frac{K^2}{2} \right] \text{ where } K = 0.934 B u(T) \lambda_U(\text{cm})$$



# Microbunching in FEL (Osc., Seeded and SASE)

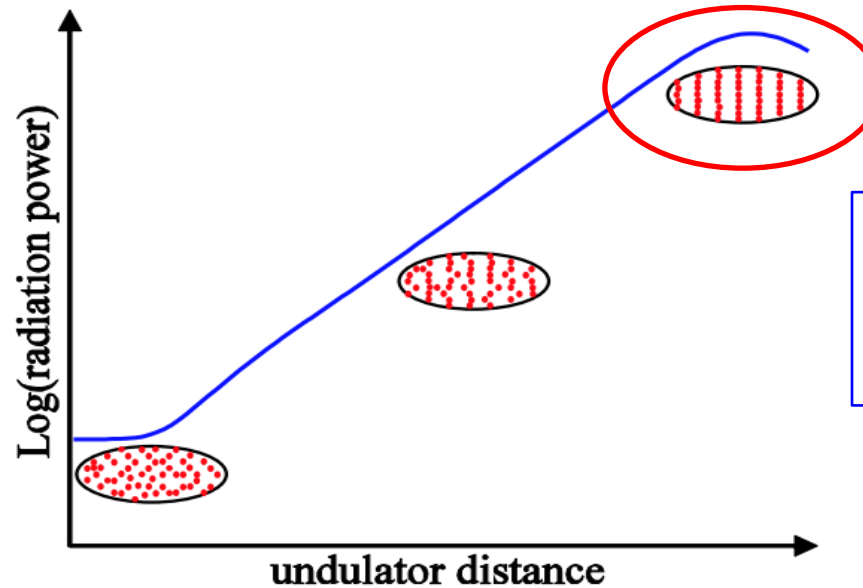


## Interaction of Photon and wiggling electron inside undulator magnet



- Now all the electron disks emit radiation in synchronism, & the light can amplify itself to form high-intensity laser radiation.

# Pre-bunched FEL - How is it different from conventional FEL

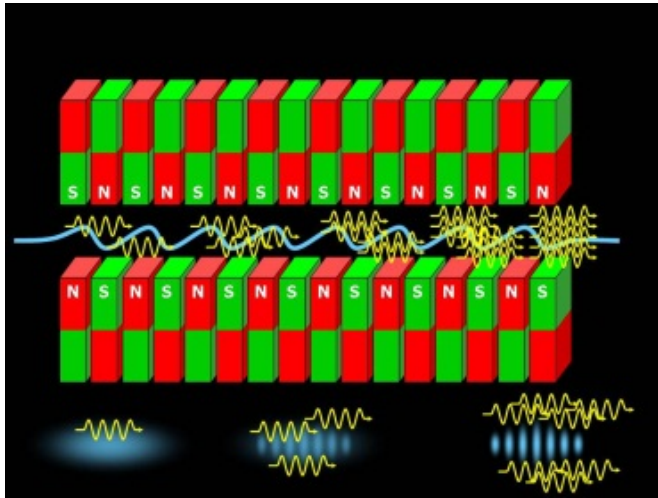


**Starting point of  
Delhi Light Source**

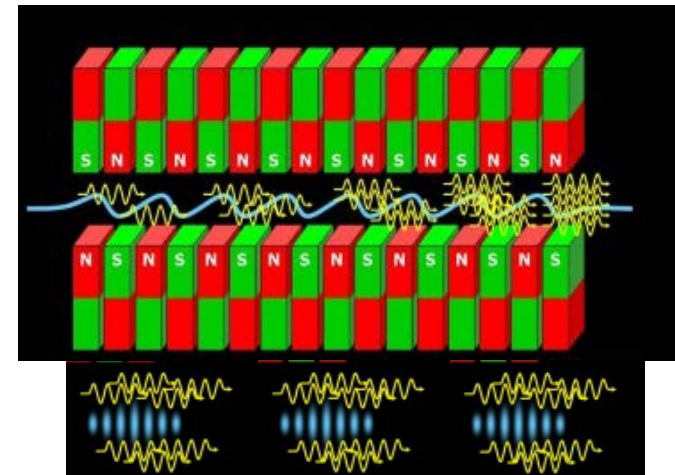
## Requirement:

- Electron disc formation
- Separation equal to  $\lambda_R$

$$\lambda_L = \frac{\lambda_U}{2\gamma^2} \left[ 1 + \left[ \frac{eB_U \lambda_U}{2\pi mc} \right]^2 \right]$$



Conventional FEL



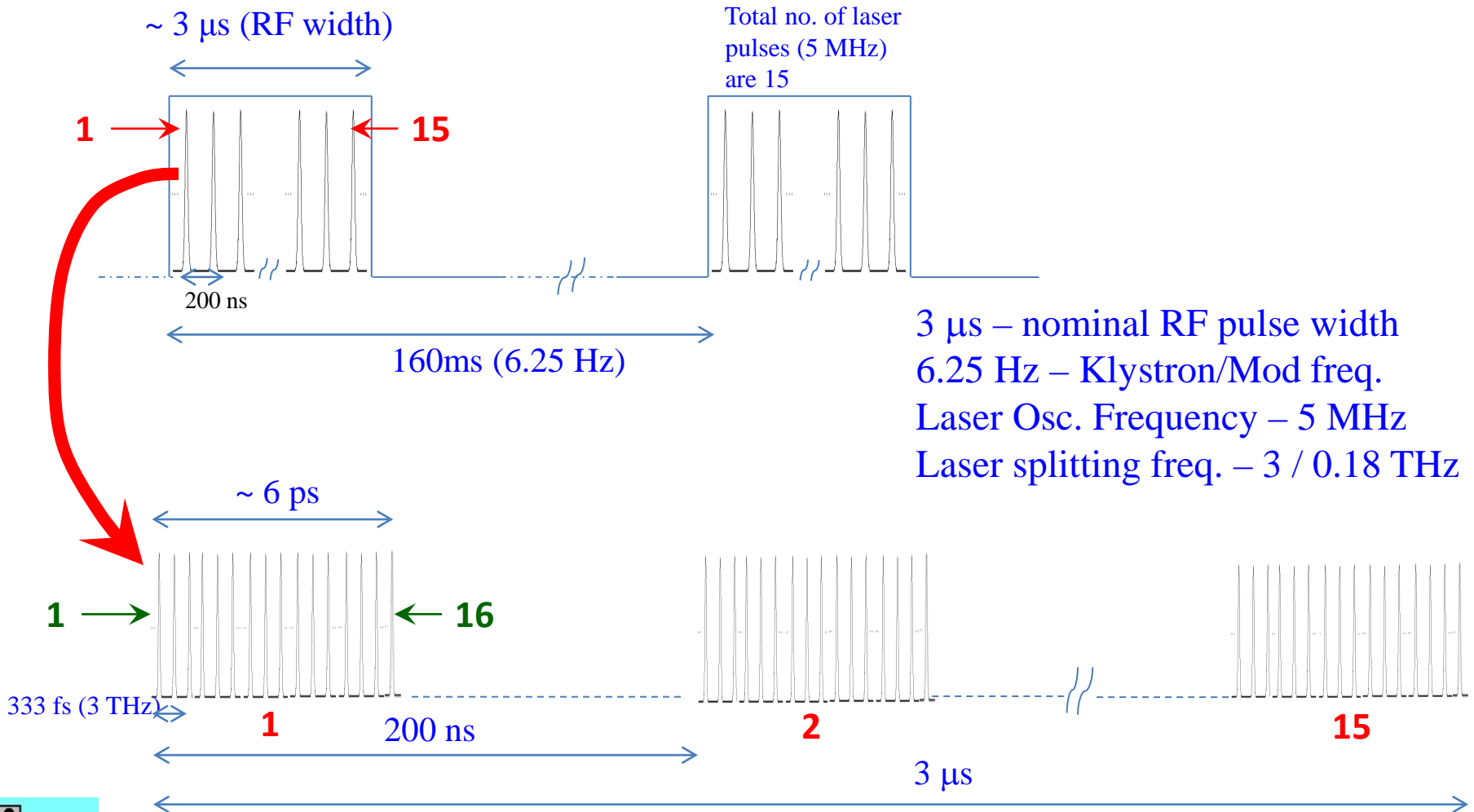
Prebunched FEL (Phase-I of DLS)

# Progress in Beam optics calculation



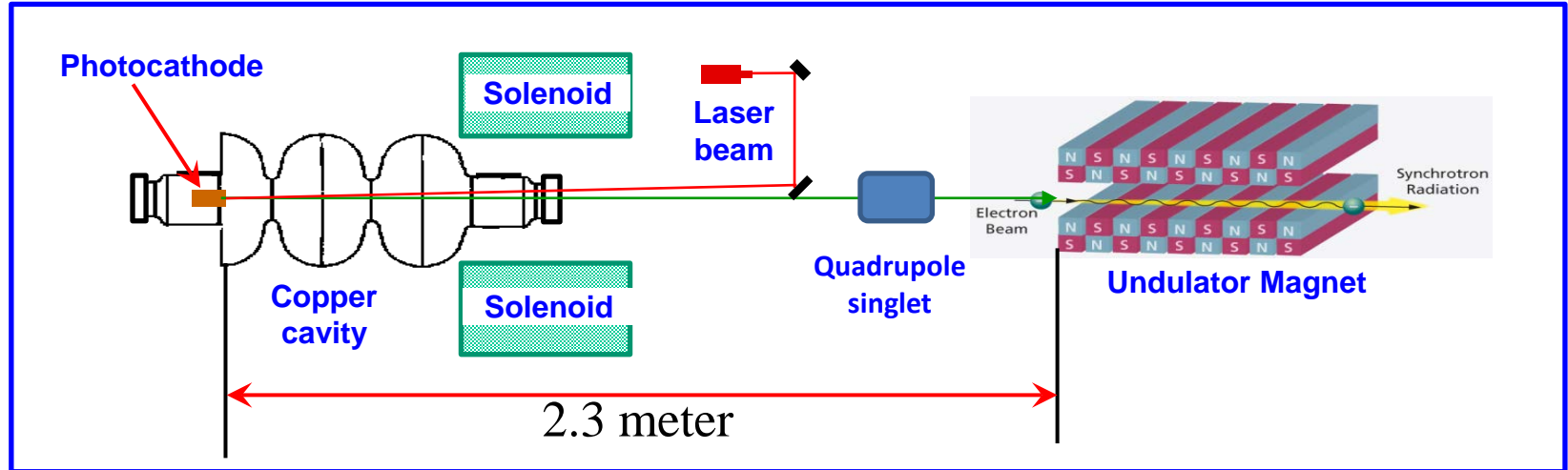


# Generation of laser pulses and electron beam - multi-micro bunch train



So total no. of laser micropulses and e-bunches  $15 \times 16 \times 6.25 = 1500$  pulses/sec

# Beam optics calculation



1. Photocathode, Laser
2. Cavity
3. Solenoid
4. Quadrupole - singlet
4. Undulator

## Parameters at cathode:

- Laser spot size
- Bunch emission time
- Charge/e-bunch
- Initial transverse emittance

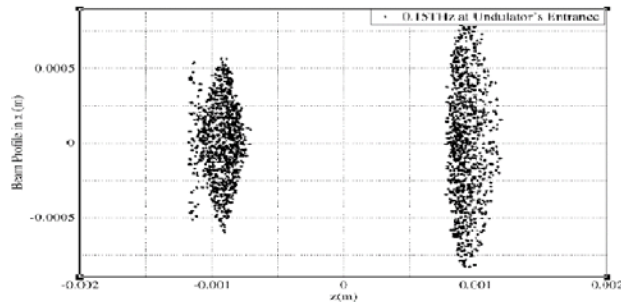
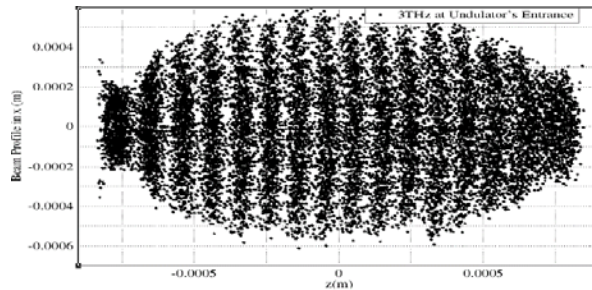
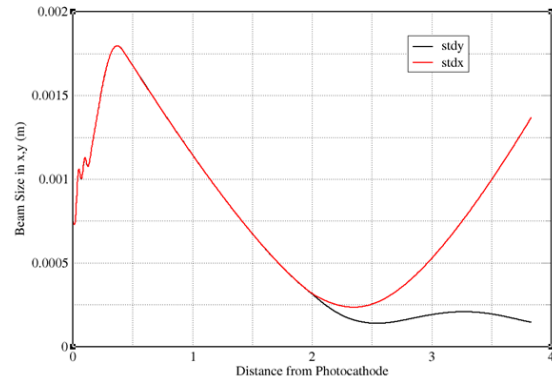
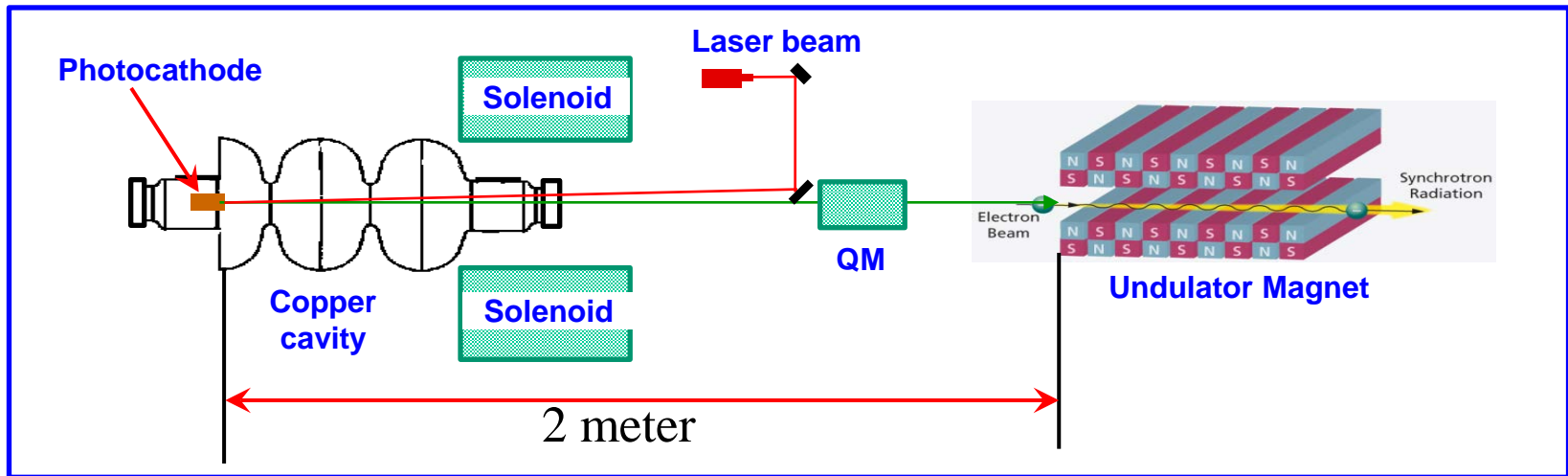
## Parameters at rf gun and solenoid:

- Laser injection phase (RF phase what electron sees at the photocathode)
- Max possible E field of gun
- Optimize B field of Solenoid

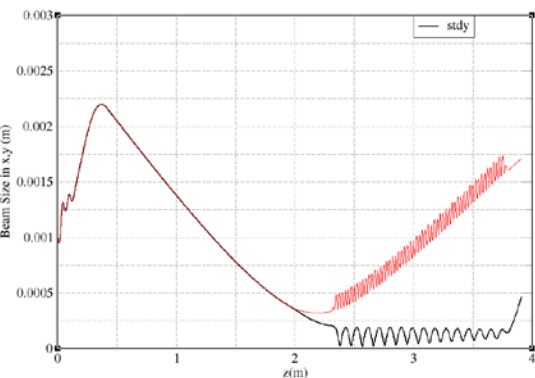
## Results (important parameters):

- Transverse emittance
- Spot size
- Bunch time spread
- Energy
- Energy spread

# Beam optics calculation of Phase-I (GPT)



<b>Radiation frequency range (THz)</b>	0.18	3
<b>Accelerating field (MV/m)</b>	59	112
<b>Launching phase (deg)</b>	41	30
<b>Electron Energy (MeV)</b>	4.0	8.2
<b>Energy spread (%)</b>	1.1	0.68
<b>e-beam FWHM @ cathode (fs)</b>	200	200
<b>Total charge (pC)/microbunch</b>	15	15
<b>Number of microbunches</b>	2	16
<b>Av. microbunch separation at undulator's entrance (ps)</b>	6.6	0.345
<b>Peak Current (A) at und. entrance</b>	20	75
<b><math>\sigma_{x,y}</math> (mm) at undulator's entrance</b>	1.75, 0.25	0.7, 0.35
<b>Normalised emittance (x, y) <math>\pi</math> mm-mrad at undulator's entrance</b>	3.0, 3.2	4.2, 4.8

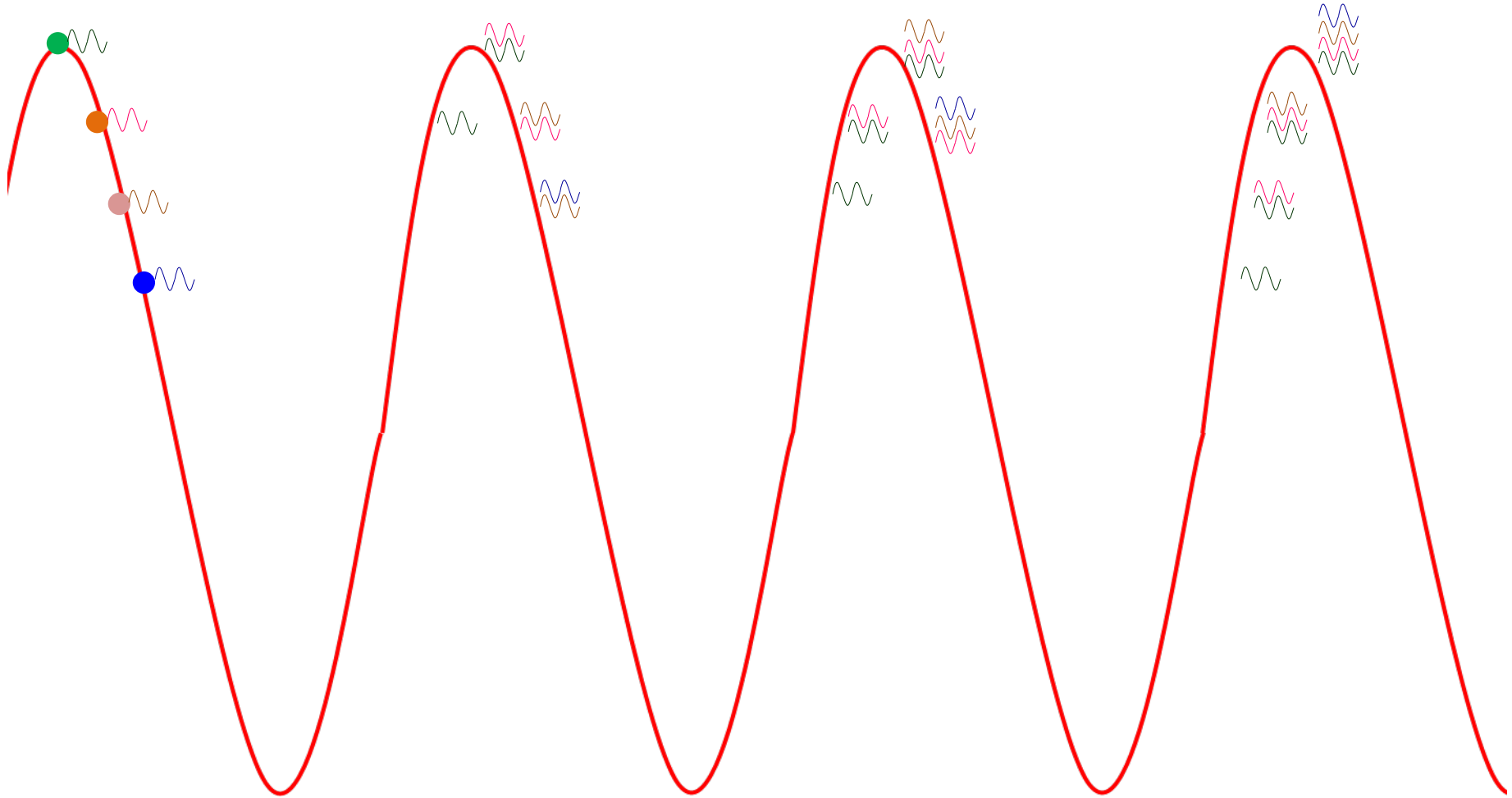




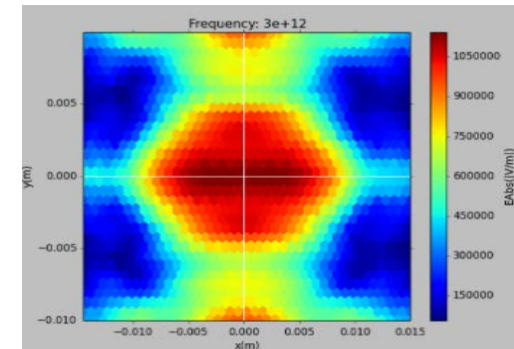
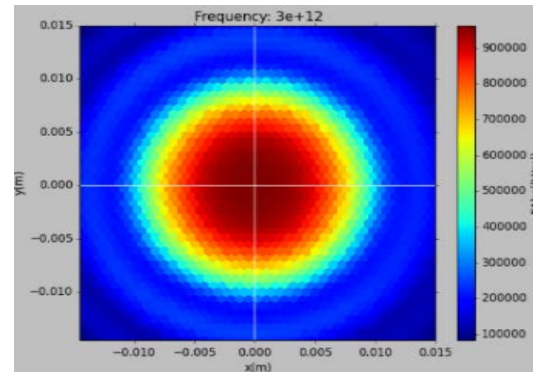
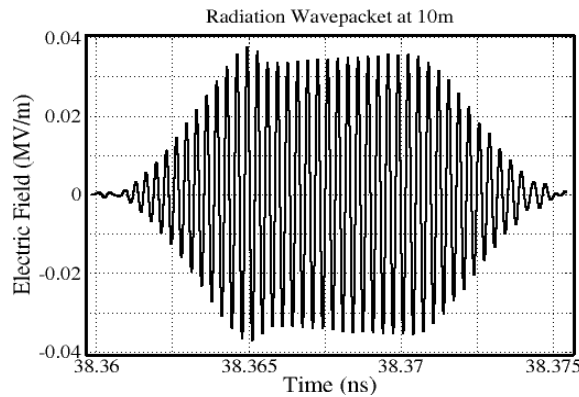
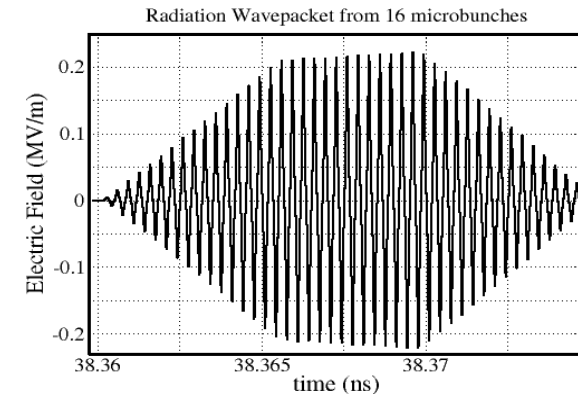
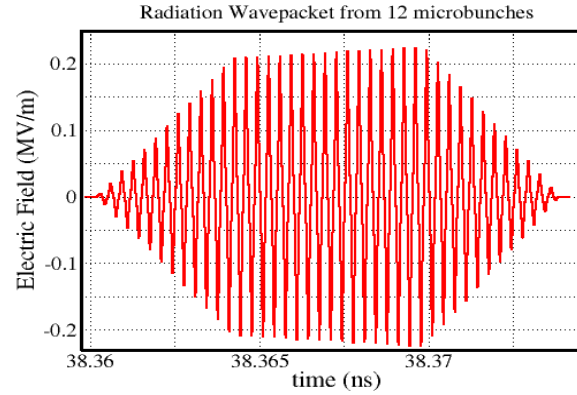
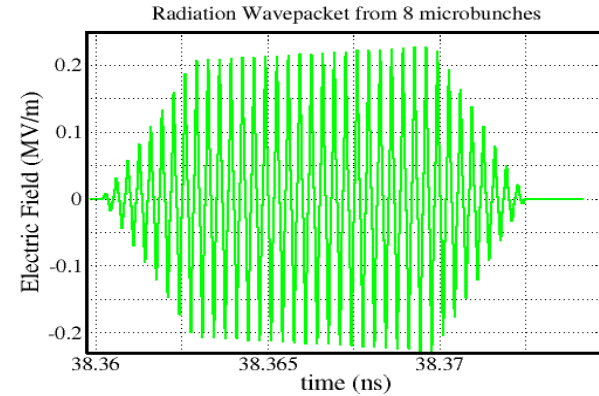
# Where Photon meets Electron

$$v_z = c \times \left[ 1 - \frac{\left(1 + \frac{K^2}{2}\right)}{2} \right]$$

$$\frac{\lambda_U}{c} = \frac{\lambda_U - \lambda_R}{v_z} \text{ or } \lambda_U = \frac{\lambda_R \times c}{c - v_z}$$

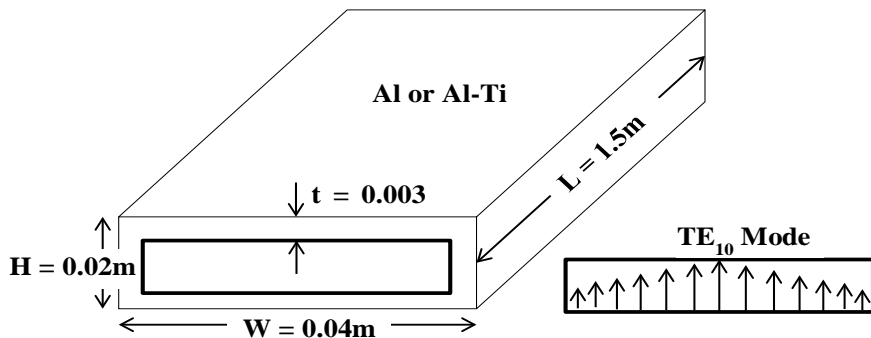
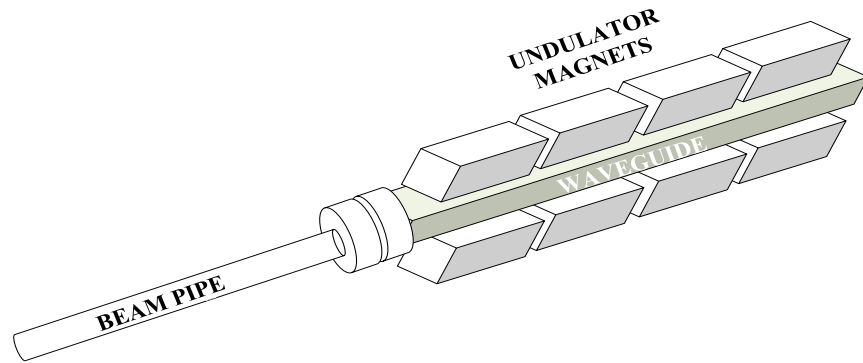


# Radiation simulation



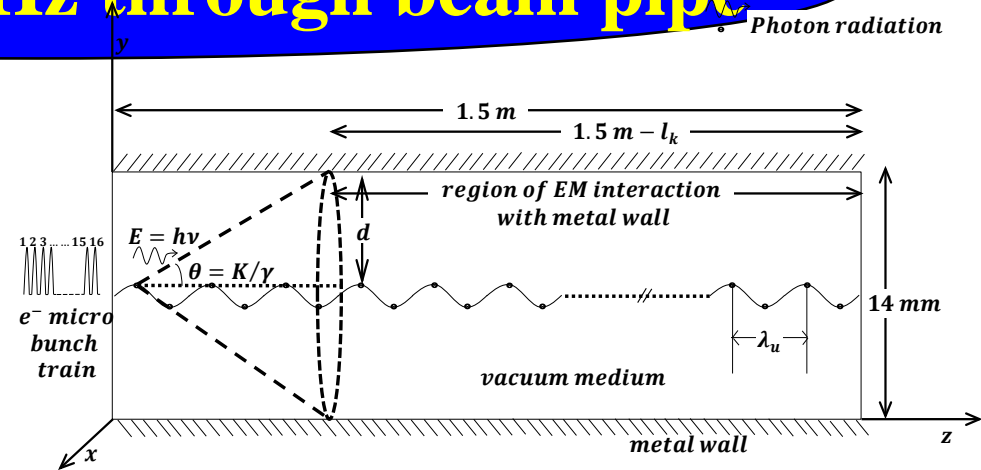
Time width	Number of electrons	Total electron current	Energy content of 3 THz ( $\mu\text{J}$ )	Remarks
$\sim 200$ fs	$9.3 \times 10^7$	75 A	$< \sim 1$	Single e-bunch.
$\sim 6$ ps	$1.5 \times 10^9$	40 A	$\sim 12$	Train of 16 e-bunches.
$\sim 3$ $\mu\text{s}$	$2.25 \times 10^{10}$	1.2 mA	$\sim 180$	Train of 15 no. of 16 e-bunches.
1 sec.	$1.4 \times 10^{12}$	22.5 nA	$\sim 1125$	Train of 15 no. of 16 e-bunches arriving 6.25 times in a sec.

# Transportation – THz through beam pipe



Material	Attenuation Constant (Np/m)	
	0.18 THz	3 THz
Al	0.1185	0.1618

Waveguide	Loss @ 0.18 THz	Loss @ 3 THz
Al	0.17 dB	0.51 dB



$$\alpha_c = \frac{2R_s}{b\eta \left\{ 1 - \left( \frac{f_c}{f} \right)^2 \right\}} \left[ 1 + \frac{b}{a} \left( \frac{f_c}{f} \right)^2 \right]$$

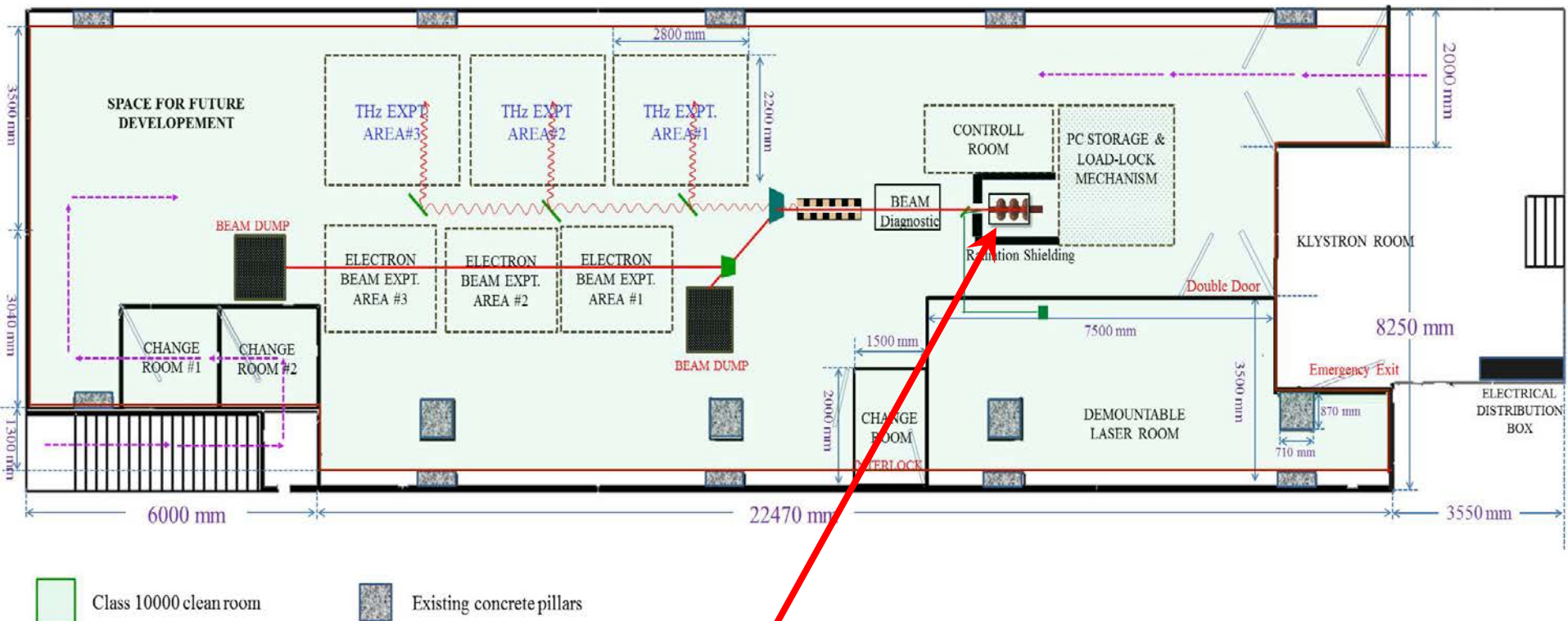
$$P_u = \sum_{k=1}^{N_u} P_k e^{-2\alpha_c z_k}$$

$$P_k = \begin{cases} (k^2) \cdot P_1, & 1 \leq k \leq N_b \\ (N_b^2) \cdot P_1, & N_b + 1 \leq k \leq N_u \end{cases}$$

$$loss (dB) = 10 \log_{10} \left( P_u / \sum_{k=1}^{N_u} P_k \right)$$

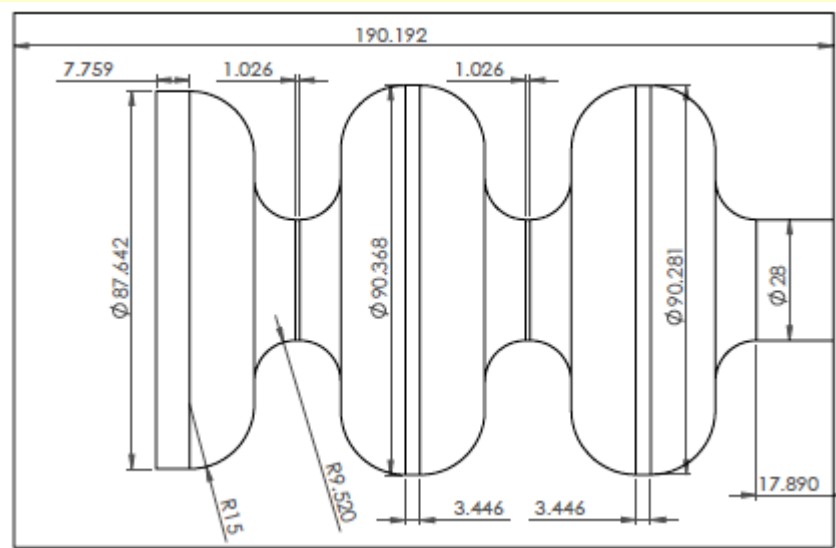


# Phase-I of the project: complete layout with expt. stations

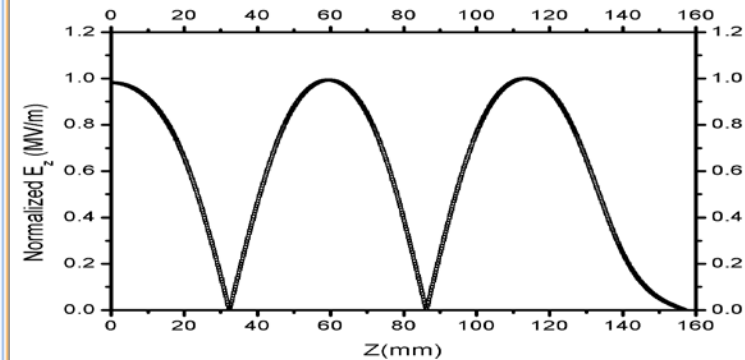
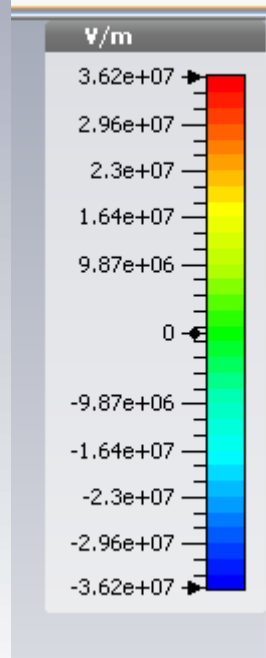
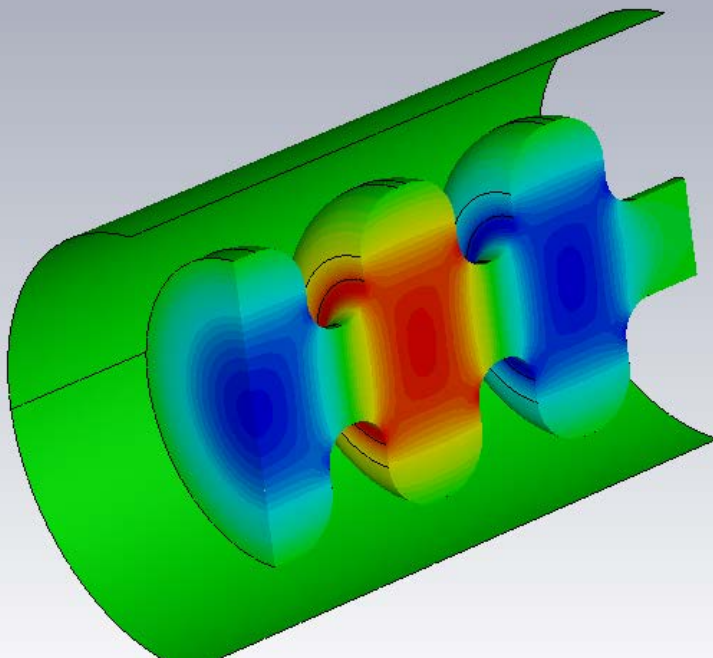
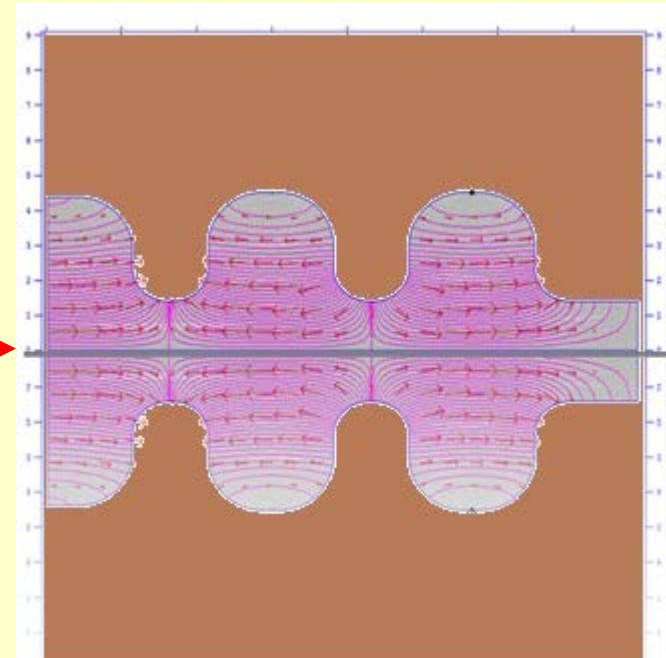


RF Cavity

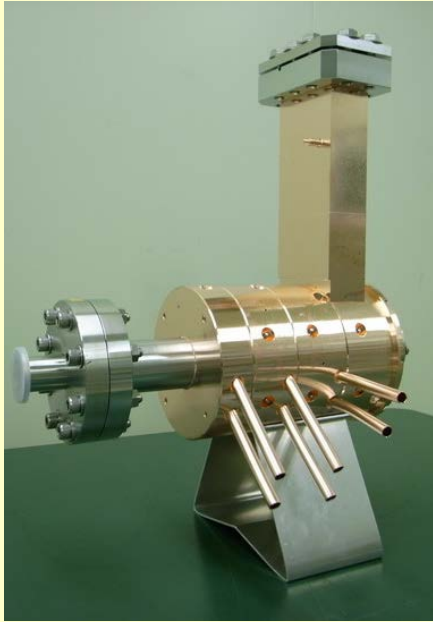
# RF cavity as e-gun – Design and Simulation



Beam Axis

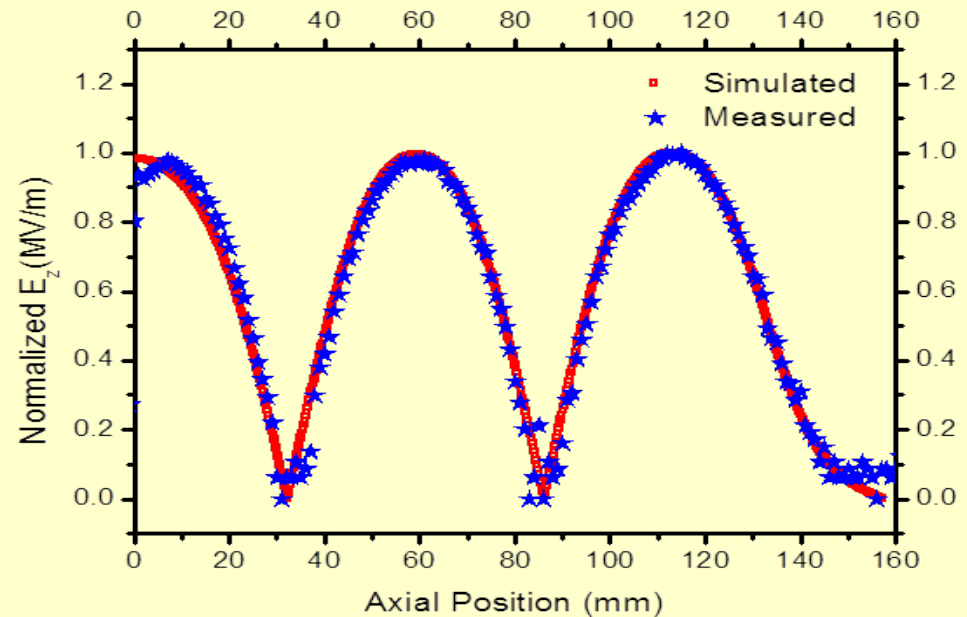


# RF Gun at IUAC



- OFHC copper, water cooled
- Resonance freq. – 2860 MHz
- Quality factor (meas.) ~ 15,200

Central frequency=2859.795 MHz @ 24.8C  
 $\beta = 0.904$ , Metal bead dia ~ 1.89 mm



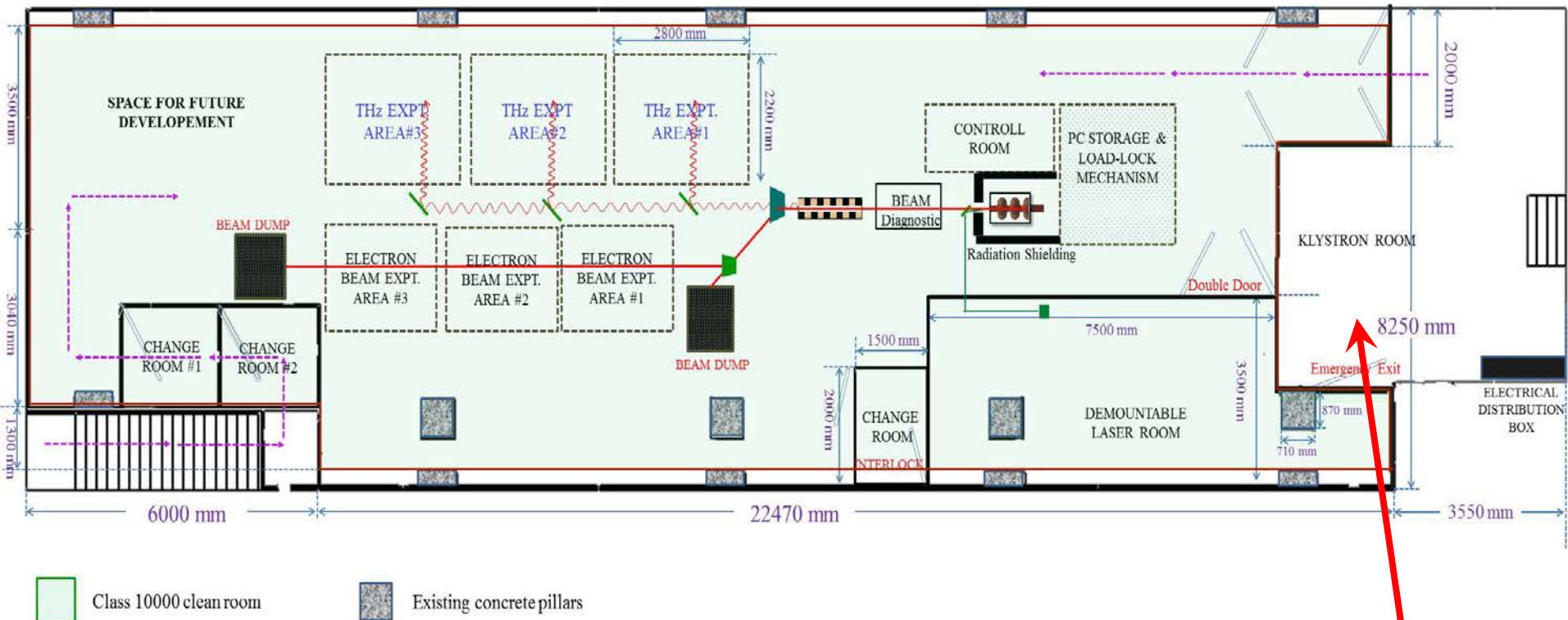
Developed in Collaboration with KEK, Japan

Accelerating Field profile Measured (bead pull) & simulation

# Progress in High power RF System



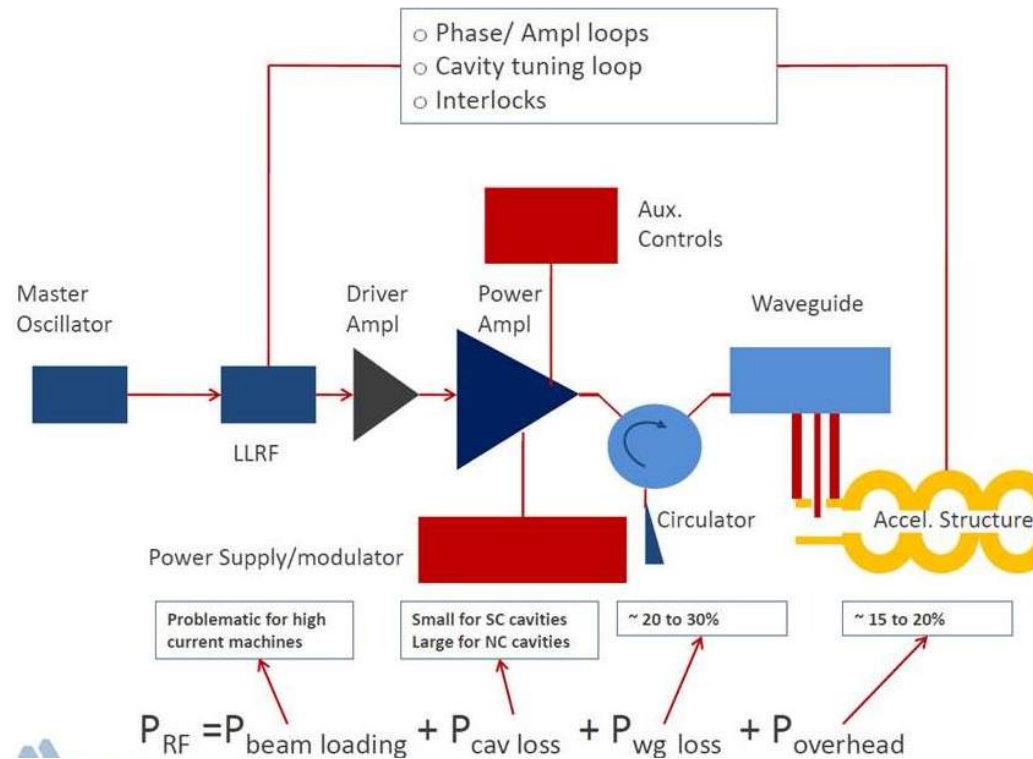
# Phase-I of the project: complete layout with expt. stations



**Klystron/Modulator**



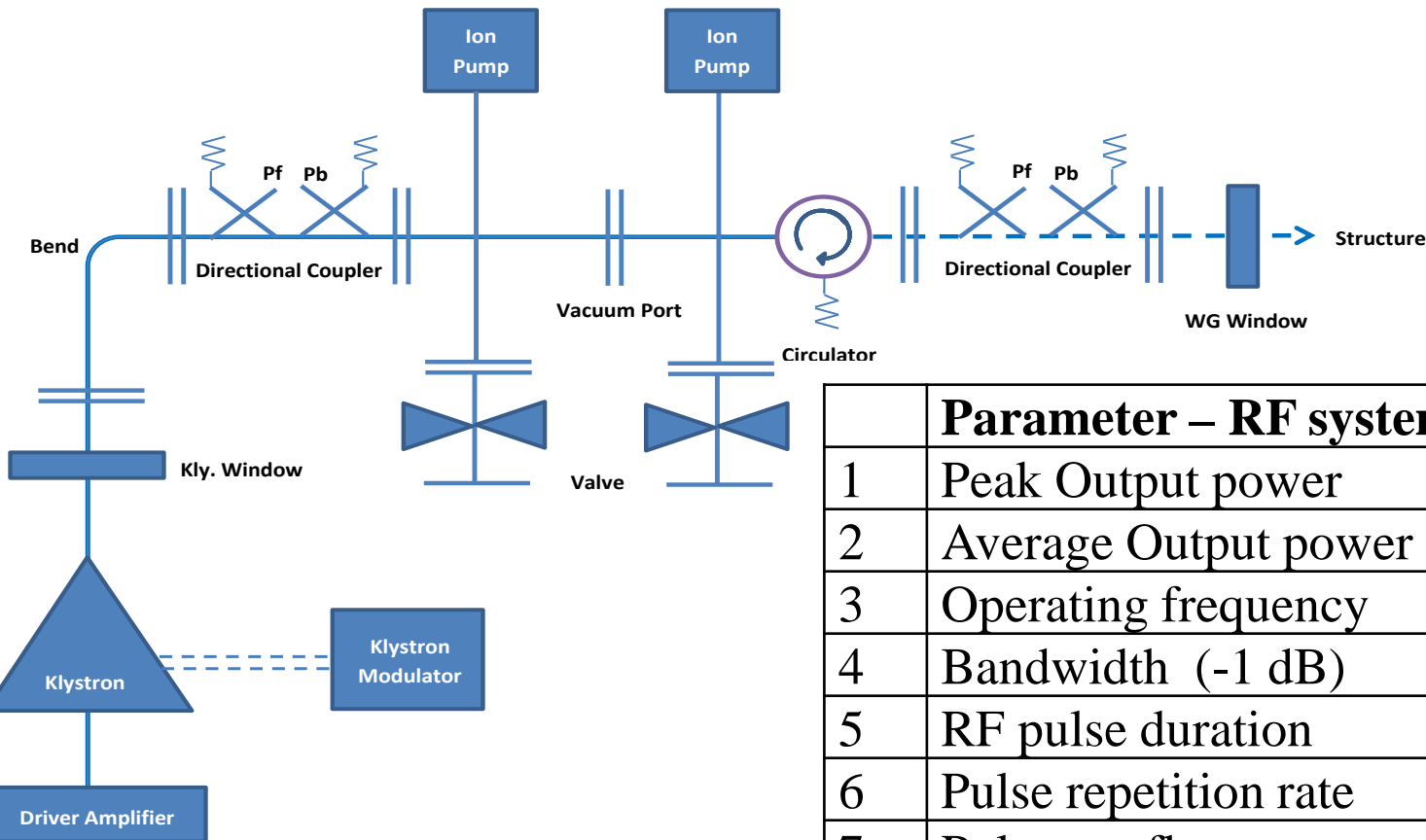
# High Power RF System for Delhi Light Source



2860 MHz Normal conducting 2.6 Cell RF photocathode  
Klystron based high power RF system to power cavities in pulsed mode.

Solid state Modulator for pulsed mode operation

# Klystron and Modulator with circulator



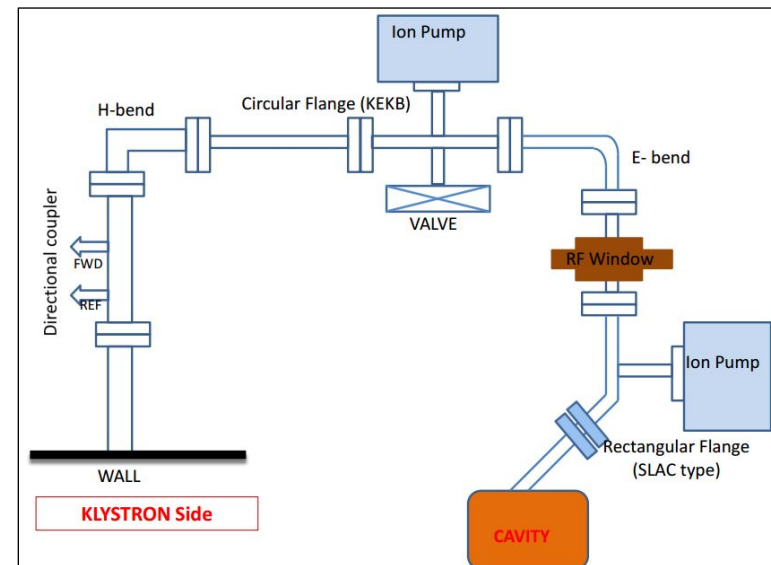
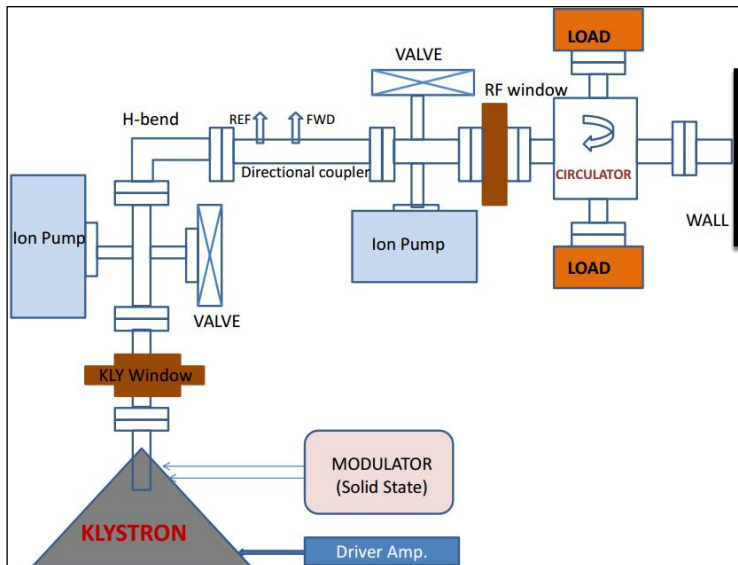
	Parameter – RF system	Value
1	Peak Output power	$\geq 25$ MW
2	Average Output power	$\geq 5$ kW
3	Operating frequency	2860 MHz
4	Bandwidth (-1 dB)	$\pm 1$ MHz
5	RF pulse duration	0.2 $\mu$ s to 4 $\mu$ s
6	Pulse repetition rate	1-50 Hz
7	Pulse top flatness	$\pm 0.3\%$
8	Rate of rise and fall of modulator output voltage	200-250 kV/ $\mu$ s
9	Long term stability	$\pm 0.05$ %

**Under development: Scandinova (& Toshiba)**

# Klystron based high power RF source



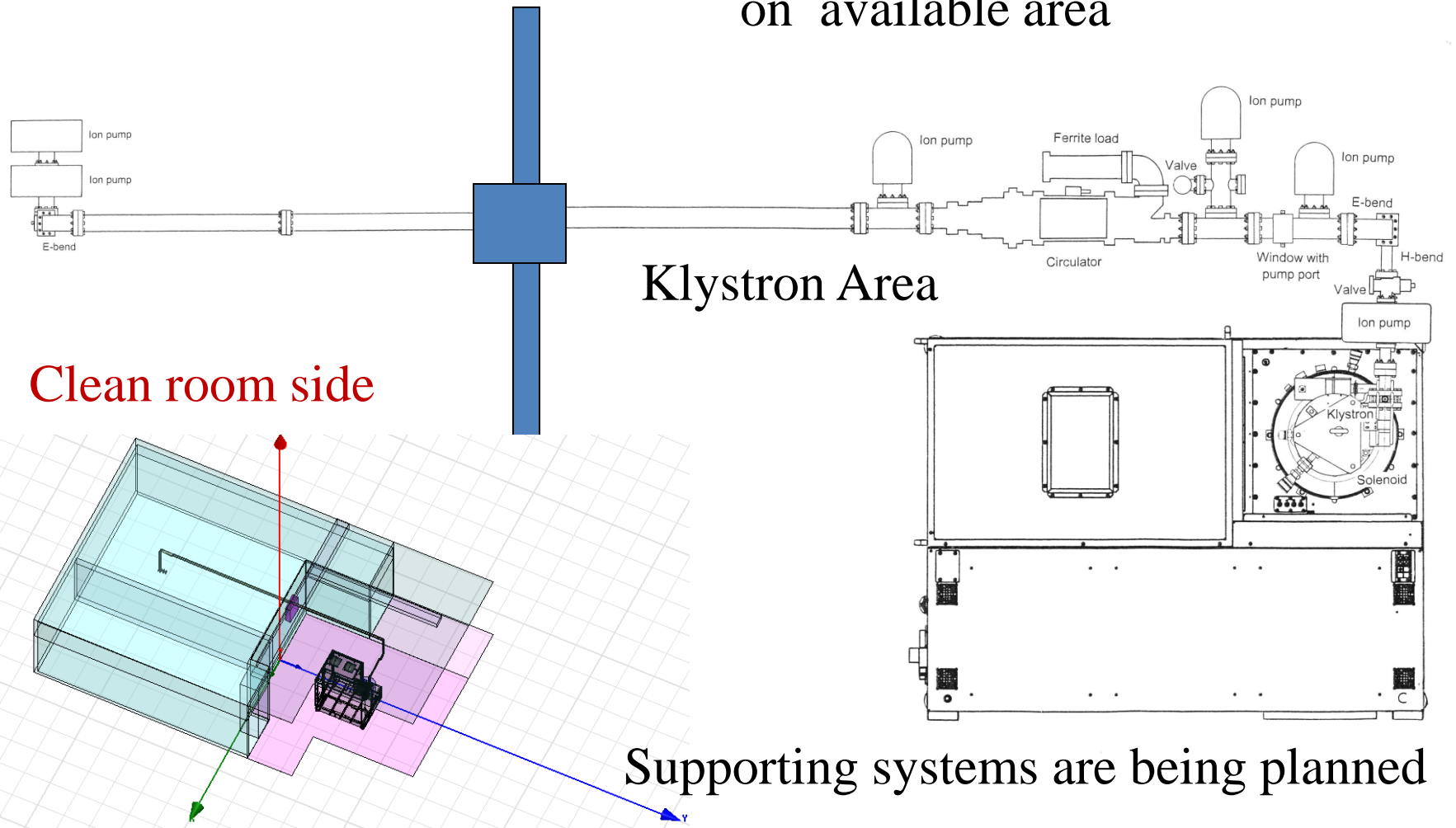
Klystron Area



# Layout of RF system for DLS

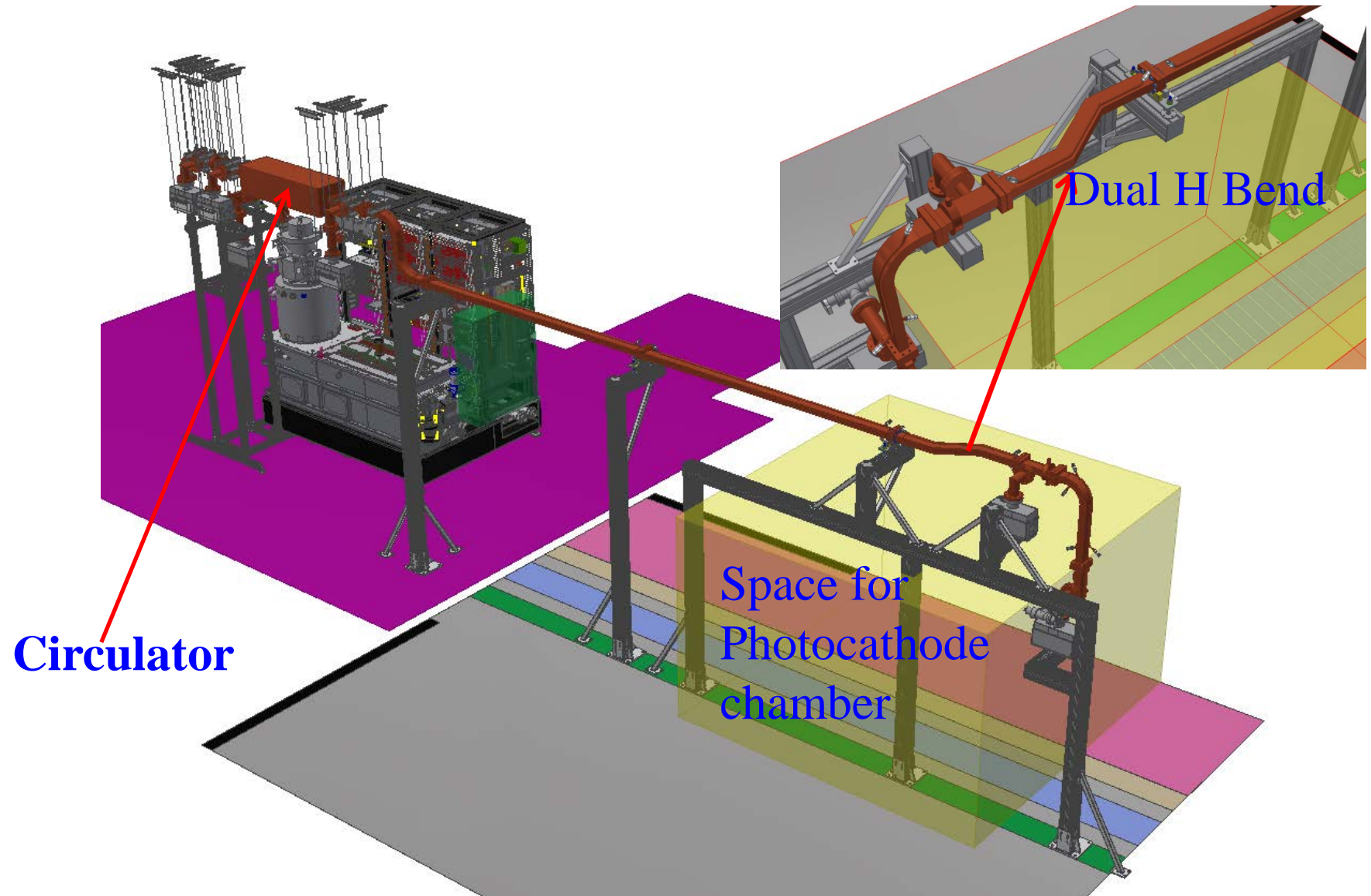
Clean room wall

Final design of RF system based on available area



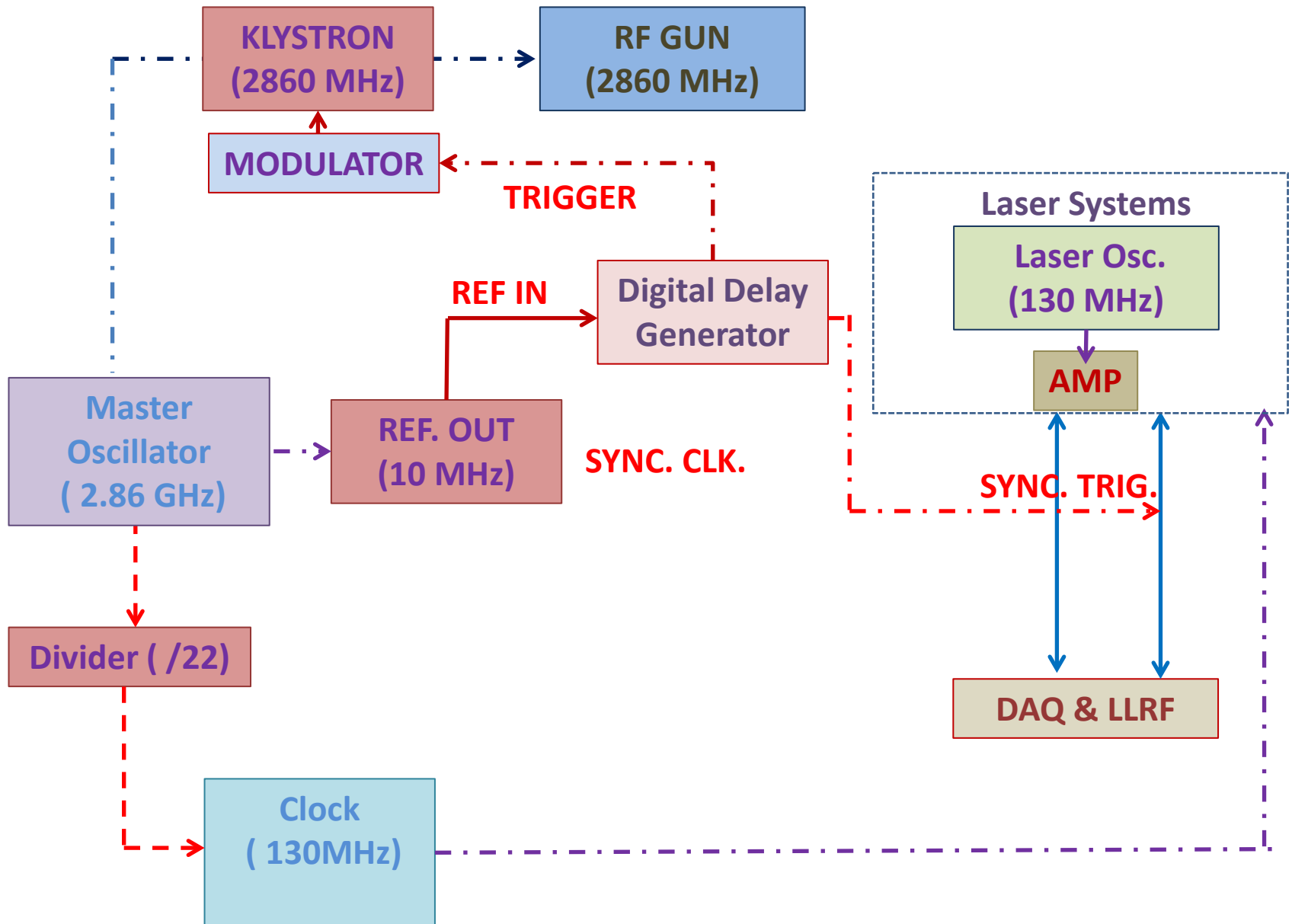


# Wave guide design for High power RF system





# Clock distribution Scheme for RF and Laser System



# LLRF requirements for Delhi Light Source

Require stable Pulsed RF system for 2.86 GHz photo cathode conditioning along with interlocks for klystron and modulator.

Phase and Amplitude stabilization of accelerating structure with phase stability  $\pm 0.1$  degree and amplitude stability better than 0.1% during pulse on period.

Synchronization of Laser to RF with phase stability better than  $\pm 0.1$  degree.

## LLRF for initial testing

Design based on a number of RF modules like splitter, amplifier, pulse modulator

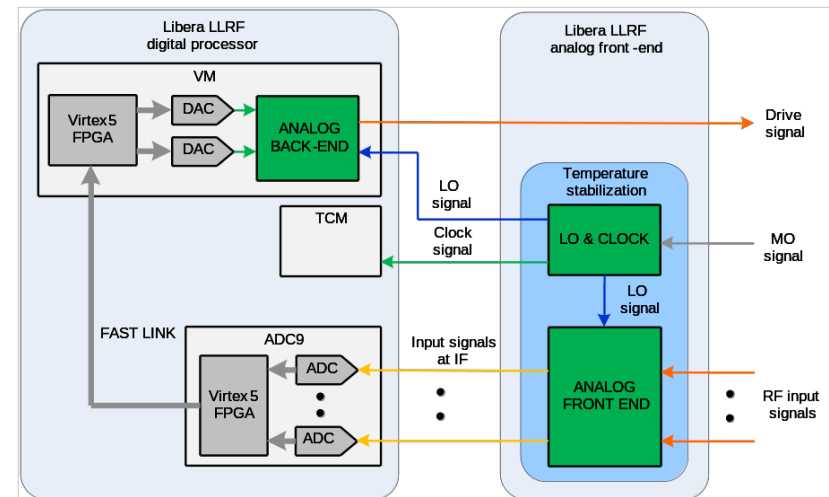
CAMAC based trigger generator for synchronization or SRS Delay generator module

Signal generator used as master clock

EPICS control for overall monitoring and control.

Analogue control modules for synchronization.

## Libera LLRF model

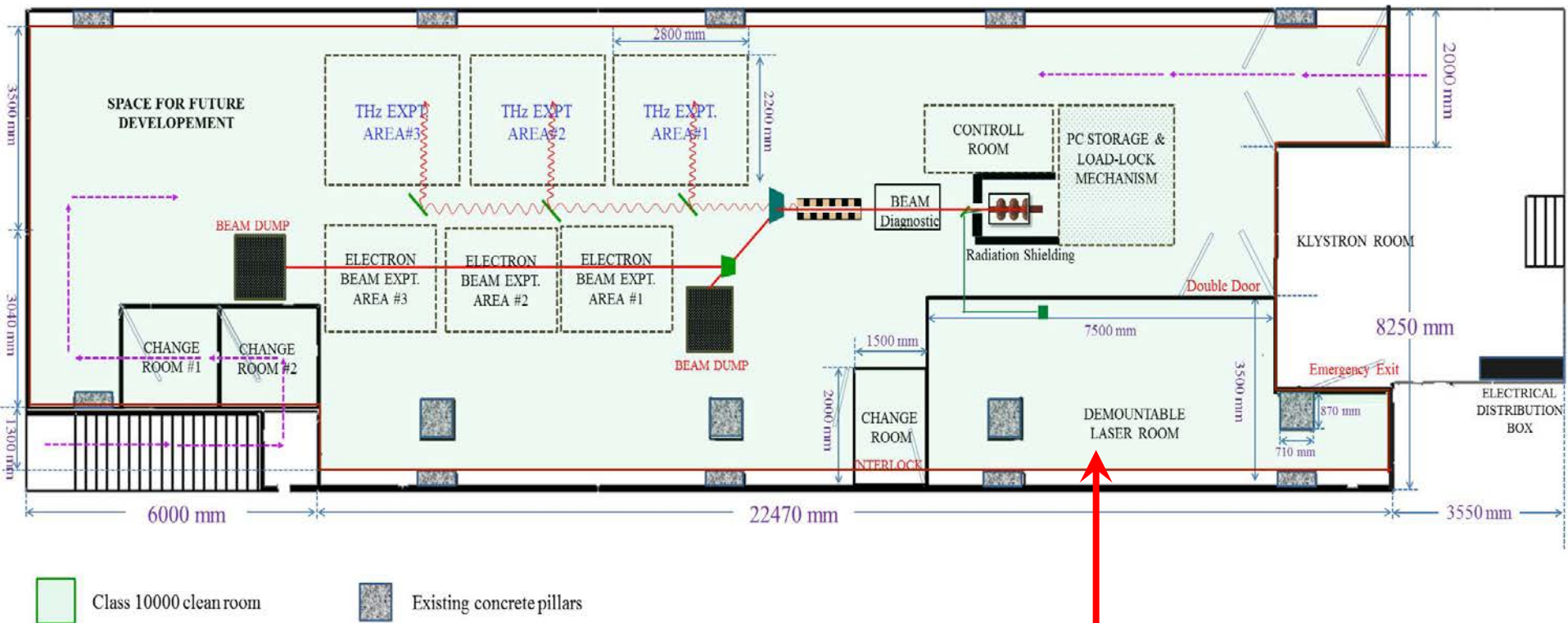


### Performance:

Resolution of the system for measuring and controlling the RF field better than 0.1% RMS for the amplitude and 0.01deg RMS for the phase

Long Term stability equal or better than 95fs at ambient temperature of  $24 \pm 2$  deg

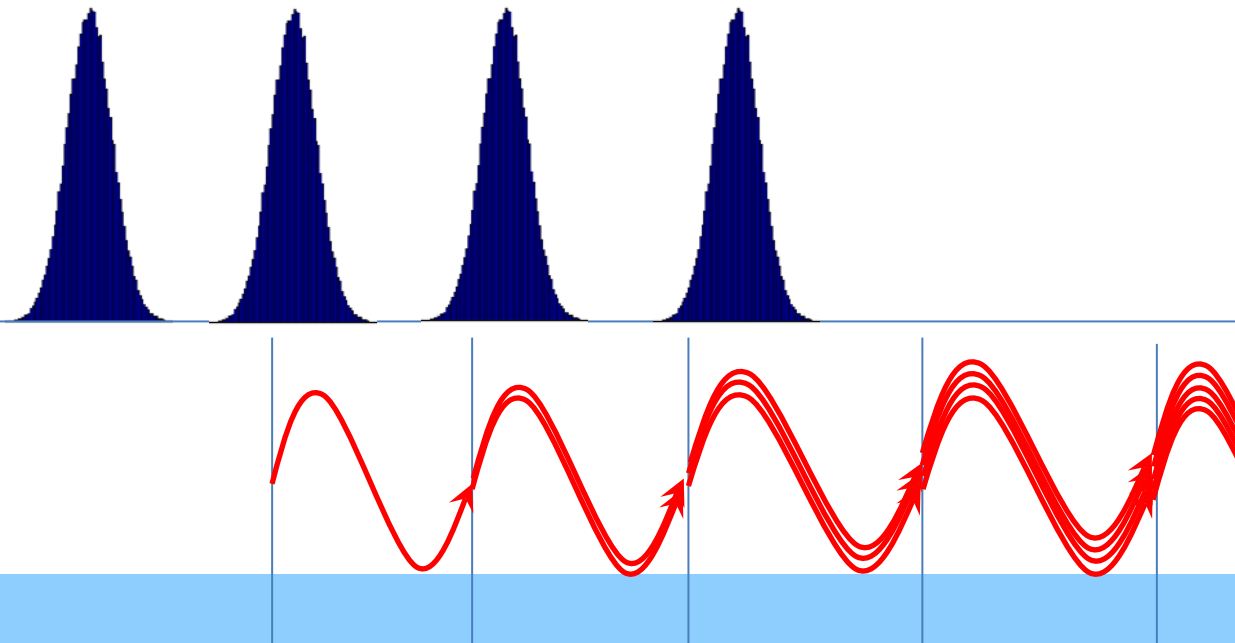
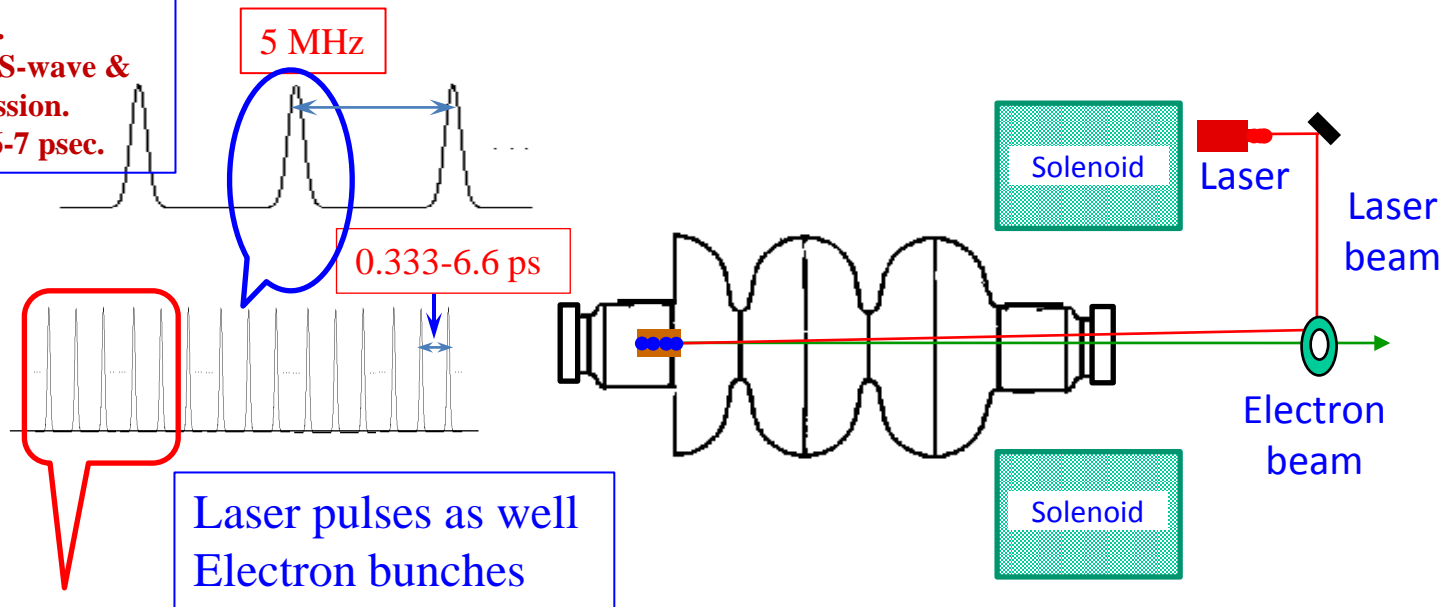
# Facility layout with expt. stations



Laser Device

# Laser system of DLS

- $\frac{1}{2}$  w plate rotates S-wave by  $45^\circ$ .
- Polarizing beam splitter makes S-wave & P-wave by reflection & transmission.
- 16 micro bunched laser within 6-7 psec.



$$\lambda_L = \frac{\lambda_U}{2\gamma^2} \left[ 1 + \left[ \frac{eB_U \lambda_U}{2\pi mc} \right]^2 \right]$$

$$\gamma = \frac{E}{E_0} = \frac{8}{0.5} = 16$$

$\lambda_U$  – Undulator wavelength  
 $B_U$  – Undulator mag field

# Power of the fiber laser and total charge from two photocathodes

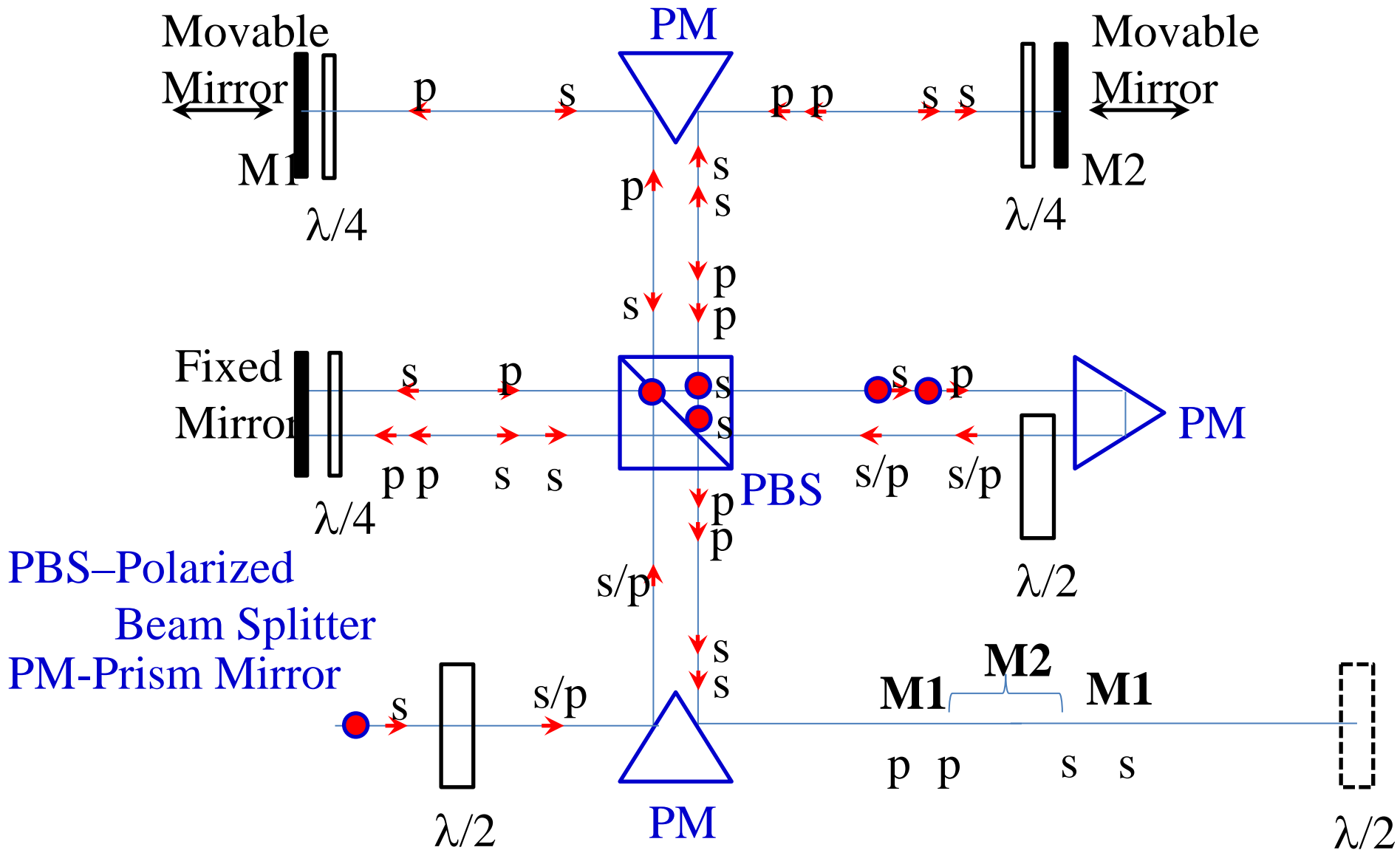
Energy/ Pulse @ 258 nm @cathode	Total no. of micropulses to be produced	Pulse width of each micropulses	Photocathode & expected Q.E.	Charges produced from each one of 16 micropulses	Max Average Current (15x16 bunch structure @12.5 Hz rep rate)
10 $\mu$ J (Transient amplification)	1	200 fs	Copper & 0.0014%	20 pC	3.8 nA
0.1 $\mu$ J (Steady state)	1-16	200 fs	CsTe & 1%	200 pC	600 nA

**First part of the system was tested and installed at IUAC.**

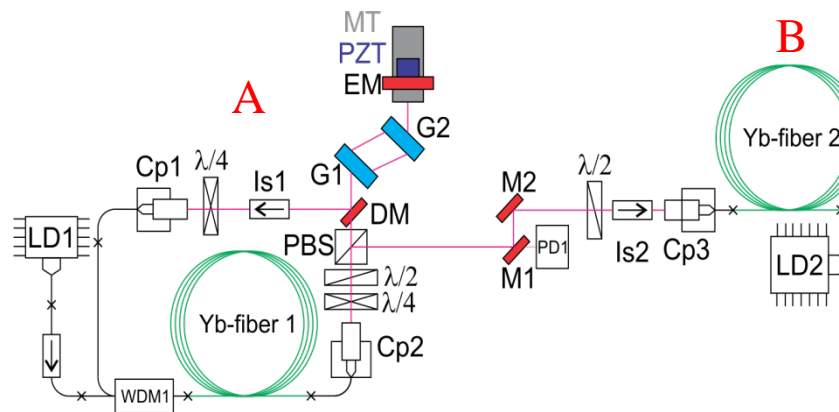
**The remaining part will be integrated at IUAC during June/July 2018**



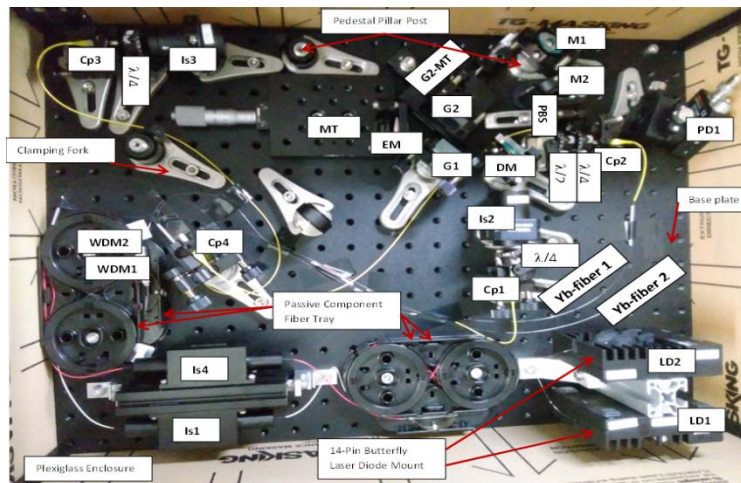
# A single laser pulse is split in to four laser pulses with variable separation



# Testing and installation of Prototype Fiber oscillator + pre Amplifier

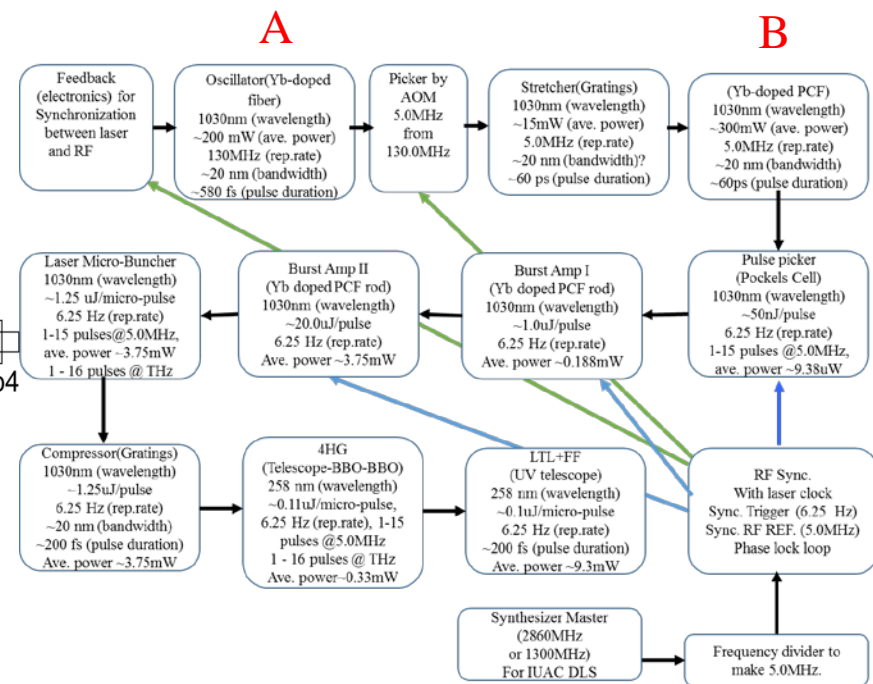


Schematic of Fiber Oscillator



## Oscillator + Pre amplifier

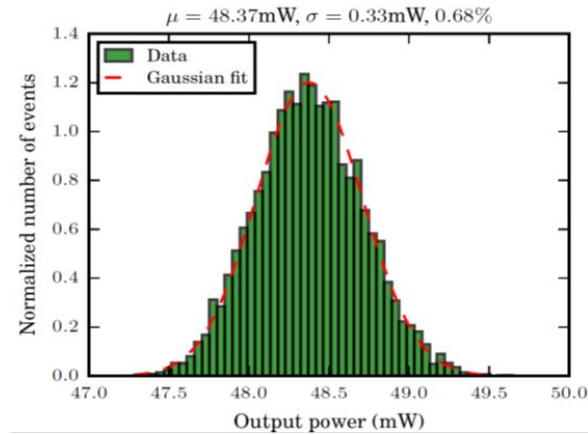
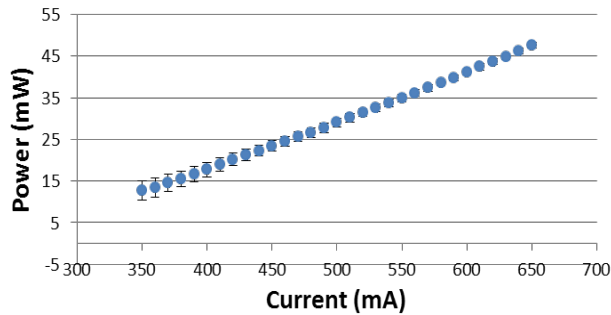
Power Stability : Without feedback  
Oscillator Frequency : Master clock  
Optical Bandwidth : Pulse width  
RF bandwidth : Locking



# Prototype Fiber oscillator + pre Amplifier

## Measurement and results

**DLS Oscillator characteristic with % RMS stability**



Oscillator power stability

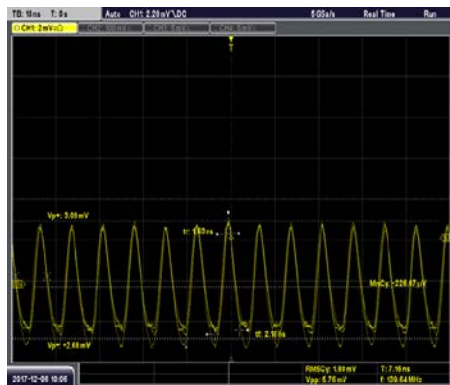
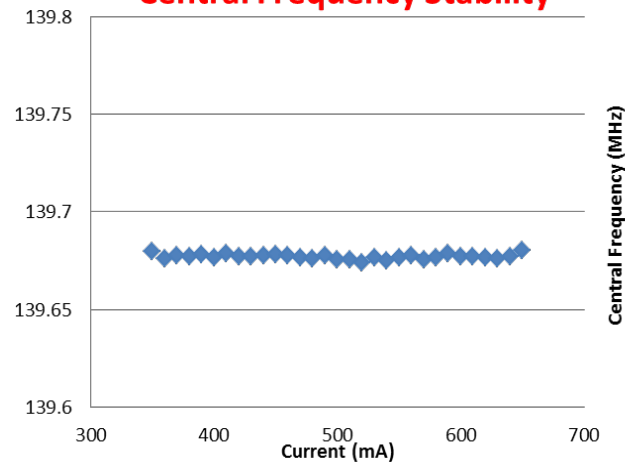
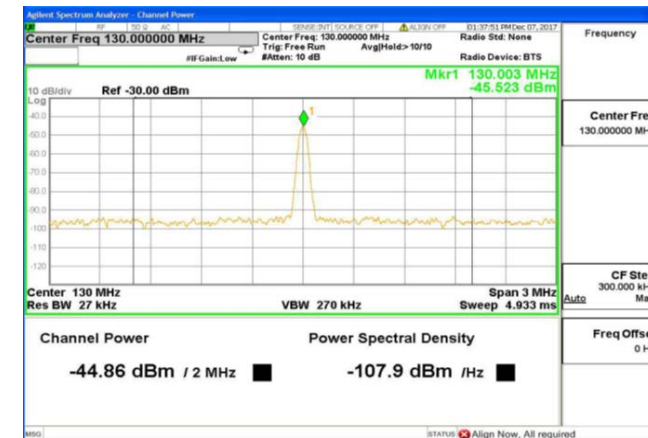


Photo diode output :  
Mode locked at 130  
MHz

**Central Frequency Stability**



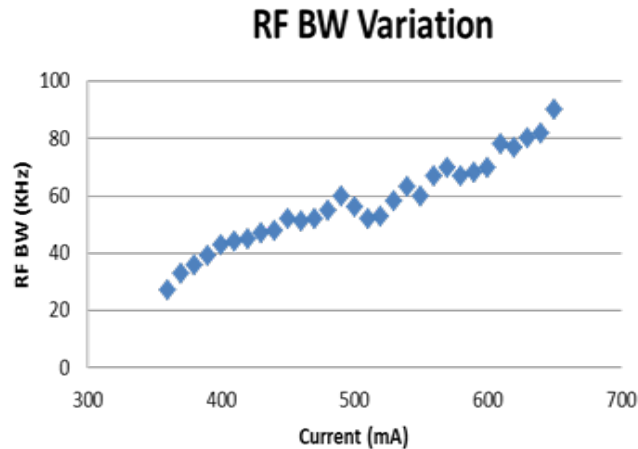
Oscillator rep rate stability



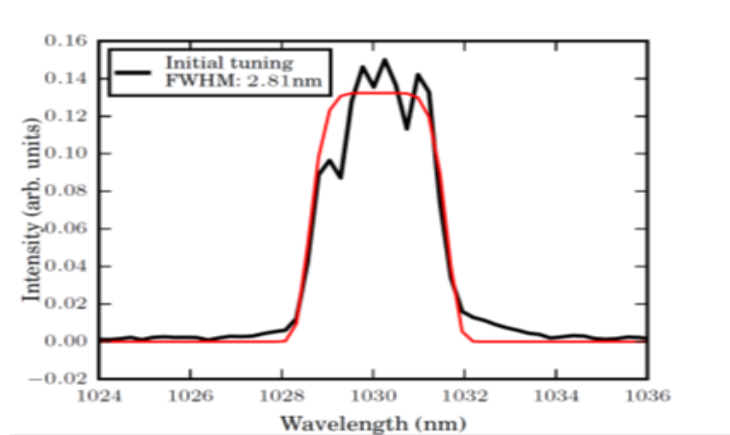
130 MHz oscillator rep rate  
measured in spectrum  
Analyser

# Prototype Fiber oscillator + Pre-amplifier

## Measurement and results



RF Bandwidth



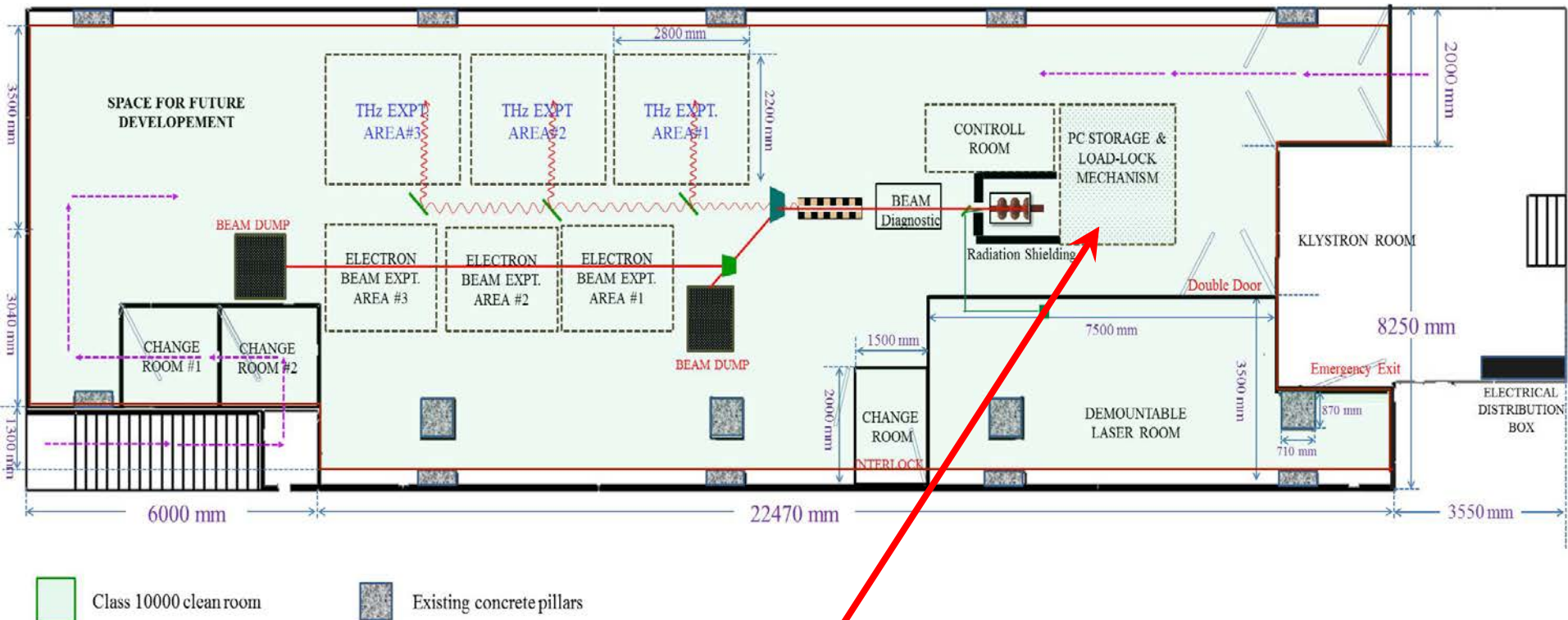
Optical BW fitted with Ocean Optics data

Parameter	Value	Notes
Output power	47.6 mW	
RMS power stability	0.68%	w/o enclosure and feedback, <b>To be improved to another factor of 10</b>
Center wavelength	1030 nm	Tunable in the current setup
Optical bandwidth	~2.8 nm	<b>Need to increase to &gt; 10 nm</b>
Repetition rate	130MHz	Tunable in the current setup
Max RF BW (99%power)	90 kHz	
Pulse duration	~1.5 ps	Measured with Femtochrome FR-103XL/IR Autocorrelator

# Photocathode Deposition system



# Phase-I of the project: complete layout with expt. stations



Photocathode

# Photocathode for Phase-I

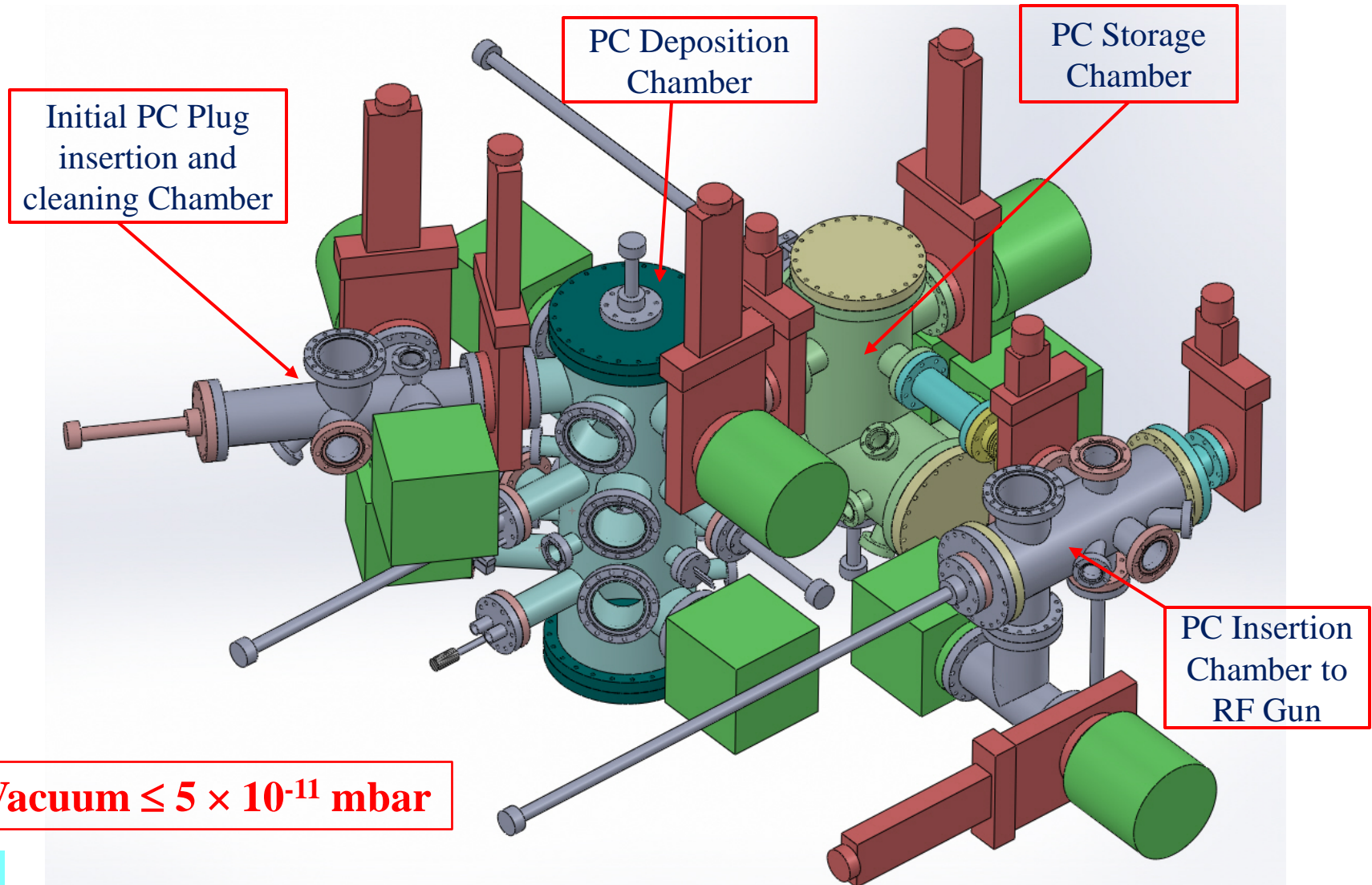
## Initially:

- Copper Photocathode** – low QE, less no. of electrons for same laser beam
- 3 Photocathode were fabricated with cavity
  - OFHC, Surface finish ~ few nm,
  - Spring contact for RF

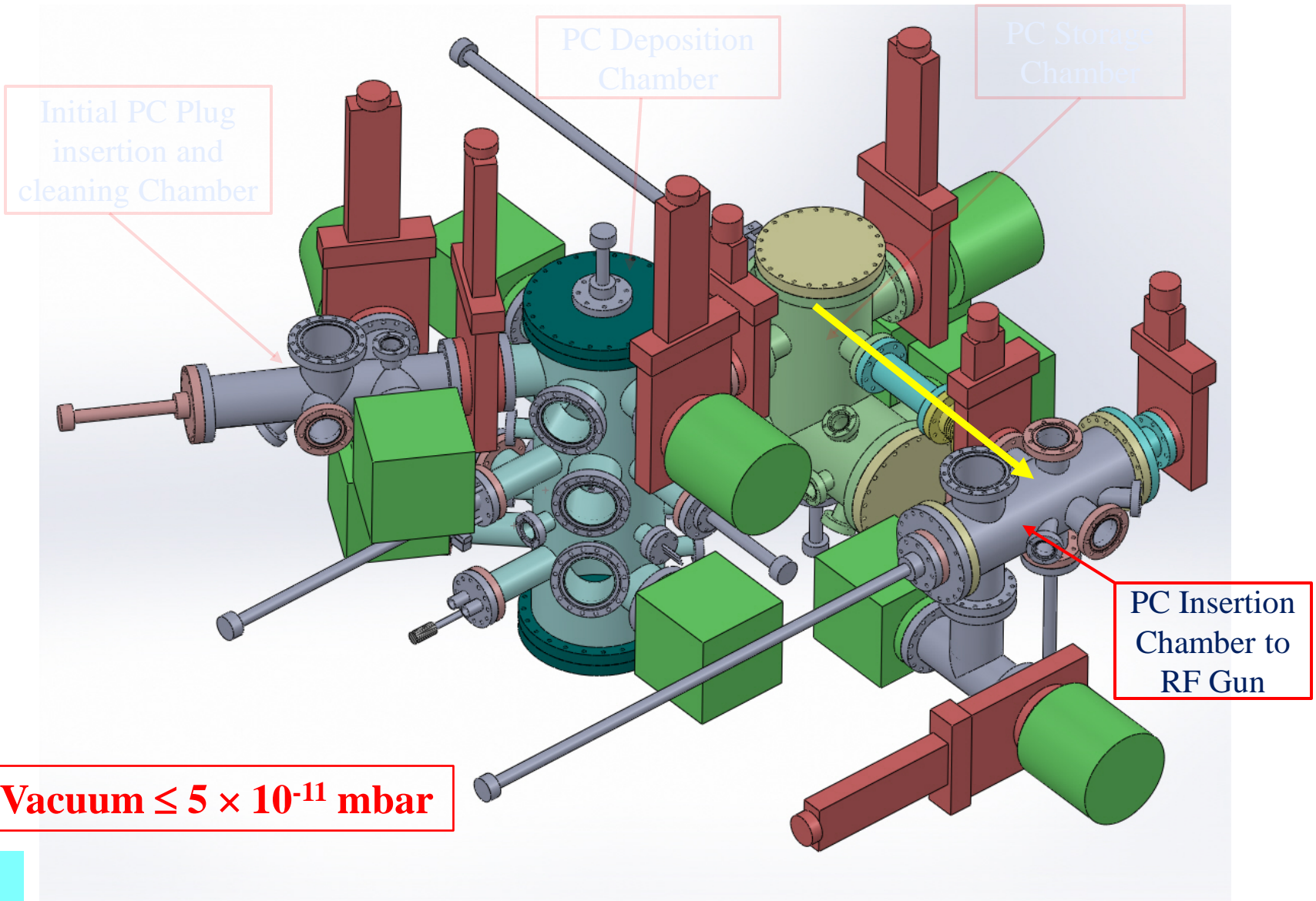
## Finally:

- Cs<sub>2</sub>Te Photocathode & other advanced material** – To be developed with help from BNL
- State of the art, performance varies
  - Surface finish ~ few nm,
  - Spring contact for RF

# Photocathode deposition and transportation system

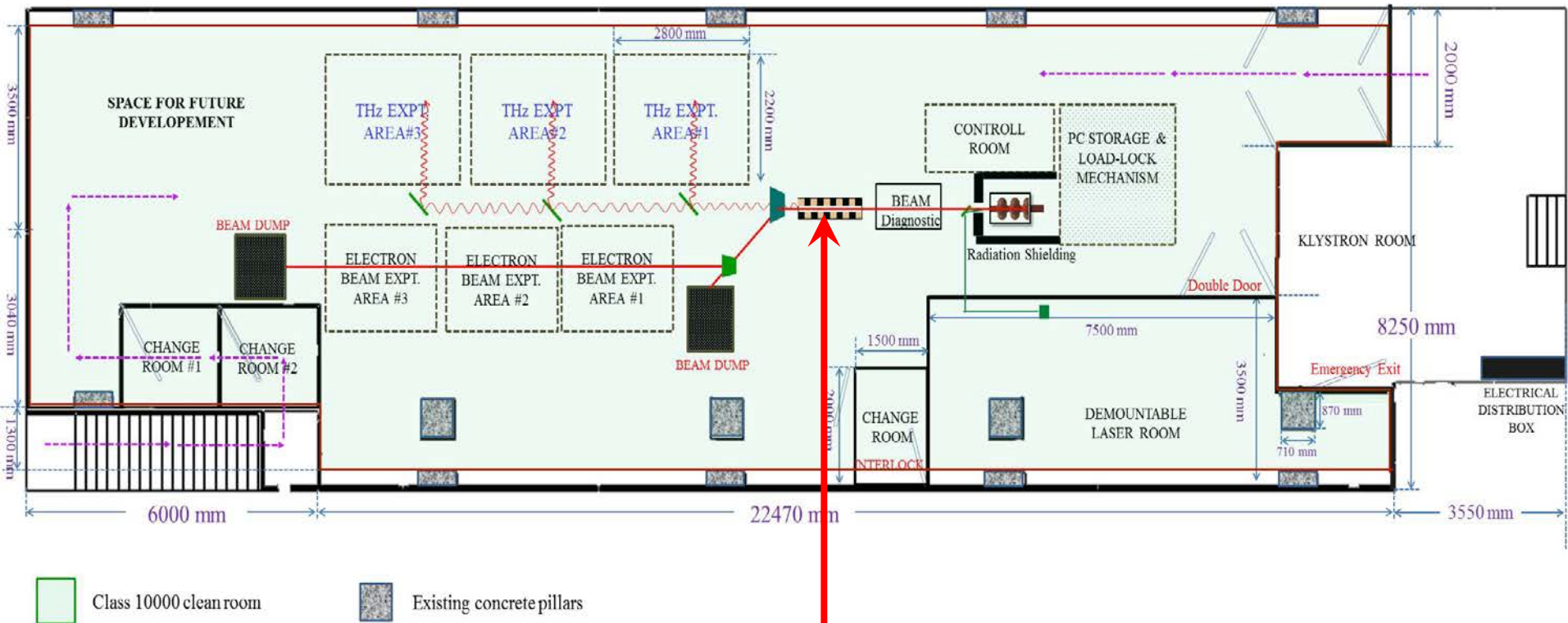


# Photocathode deposition and transportation system





# Phase-I of the project: complete layout with expt. stations



Undulator

# Design of undulator magnet by RADIA

Hybrid Undulator – NdFeB - magnet, Vanadium Permendur - pole

Period length ( $\lambda_u$ ) = 50mm

Device length = ~ 1.5m

## **NdFeB Magnet size**

Width = 19.00mm

Height = 55.00mm

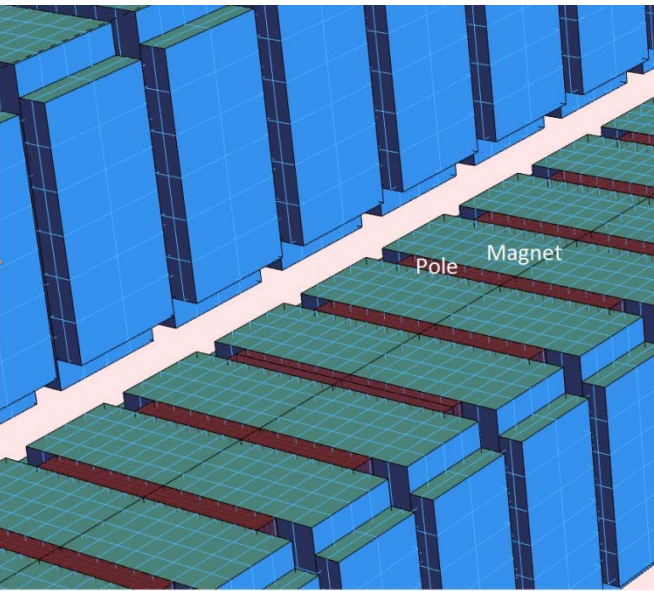
Length = 80.00mm

## **Vanadium permendur pole size**

Width = 6.00mm

Height = 45.00mm

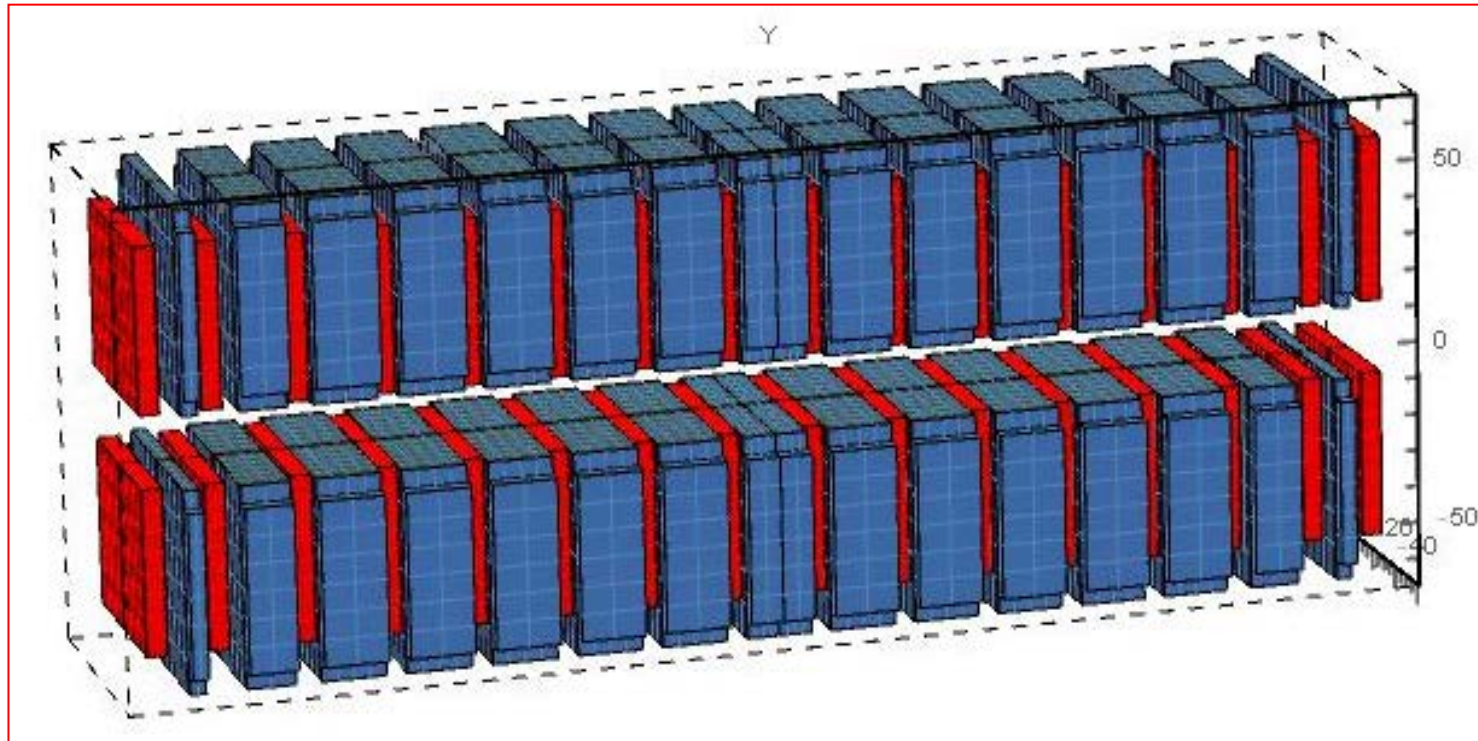
Length = 60.00mm



$\lambda_R$ (~mm)	Freq. to be Produced (THz)	Electron Energy (MeV)	$\lambda_U$ (mm)	K – value	$B_u$ (T)	Required gap (mm)
1.67	0.16	4.1	50	2.89	0.62	20
0.1	3	8.2	50	0.6	0.1	45

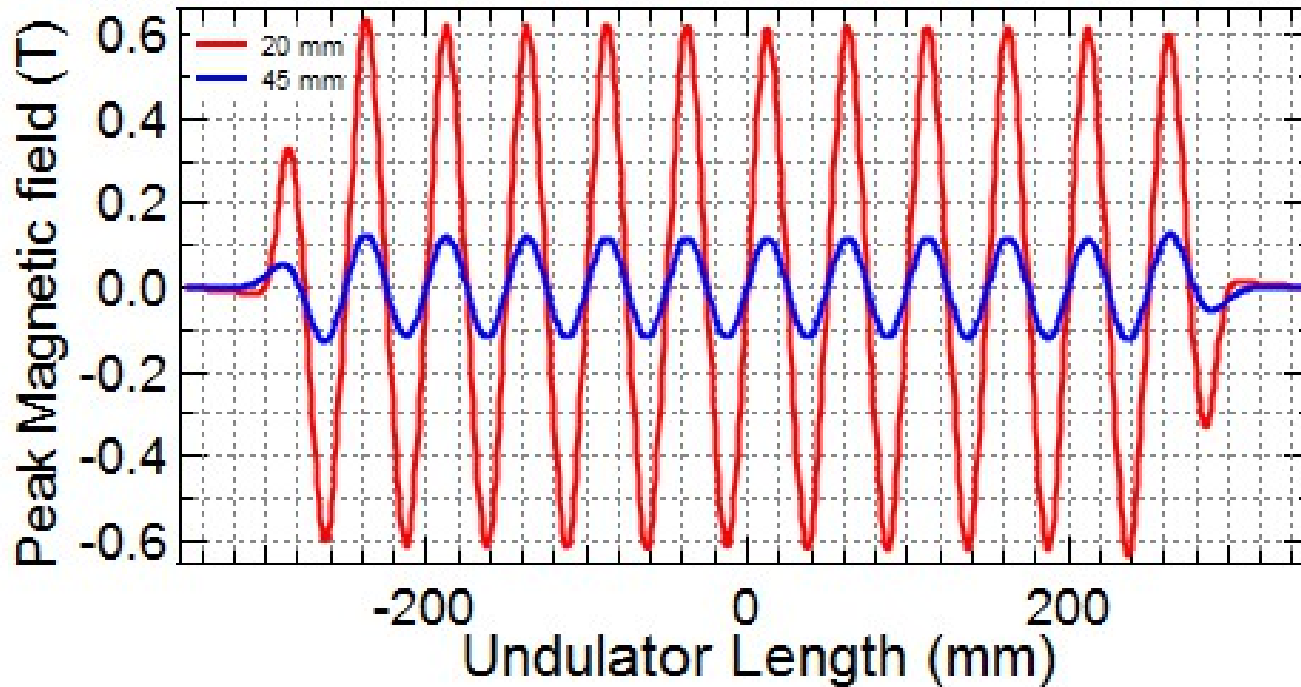


# Optimization of undulator parameters by RADIA



**Design: Undulator for DLS with full 5 periods and end structure.**  
**The End Structure: 1 : 3/4 : 1/4 magnet configuration**

# Undulator field profile from RADIA

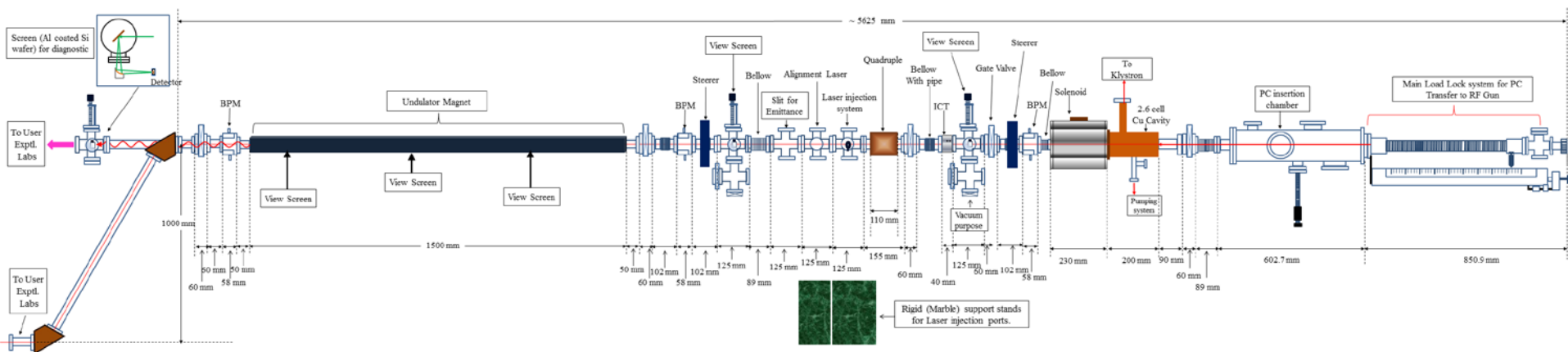


Undulator Gap= 20mm ; Peak mag. Field= 0.62T  
Gap= 45mm ; Peak mag. Field= 0.11T.

$$B_u = 2.806 \exp \left[ -3.941 \frac{g}{\lambda_u} + 0.493 \left( \frac{g}{\lambda_u} \right)^2 \right]$$

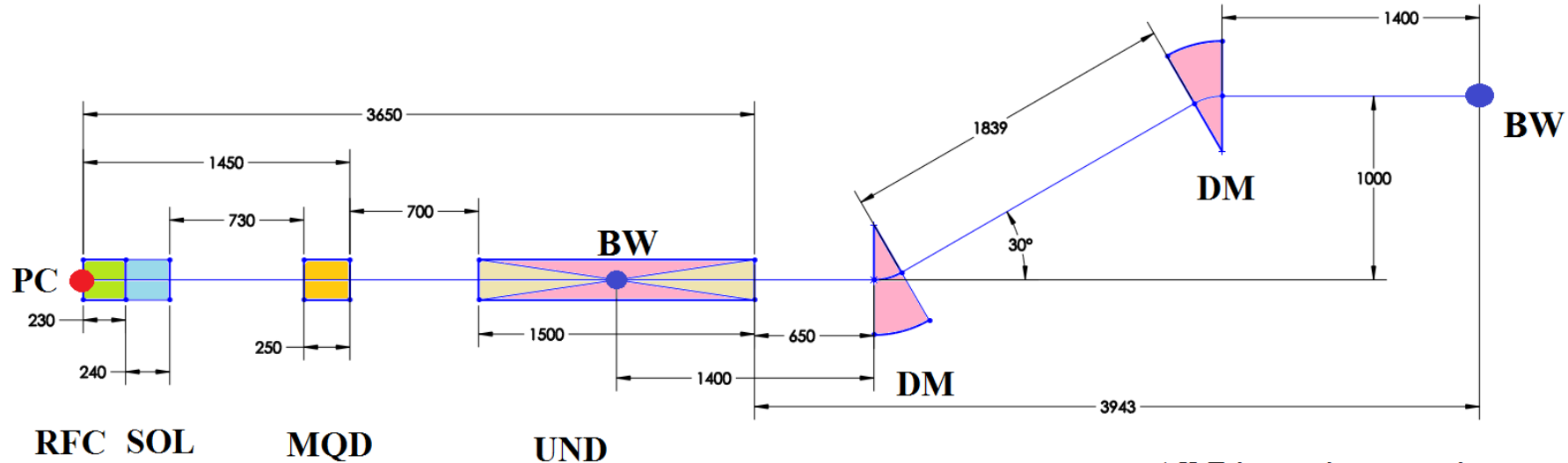
For IUAC's hybrid undulator made from NdFeB magnet with  $0.1 < \frac{g}{\lambda_u} < 0.9$

# Beam line of Phase-I



# ELECTRON BEAM TRANSPORT AFTER UNDULATOR

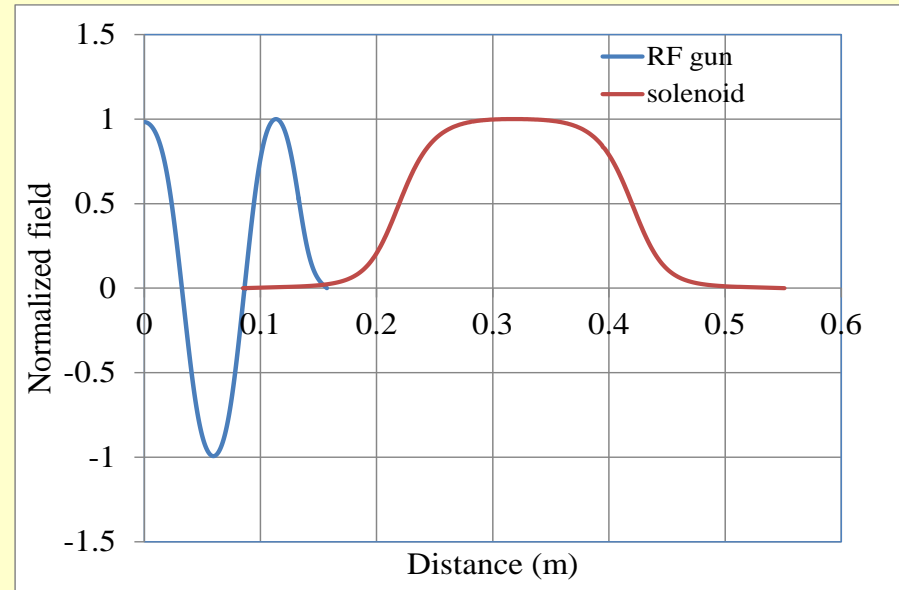
- Acronyms:**
- **PC:** Photo cathode
  - RFC:** Radio Frequency Cavity
  - SOL:** Solenoid
  - UND:** Undulator
  - DM:** Dipole magnet
  - MQD:** Magnetic Quadrupole Doublet
  - **BW :** Beam Waist



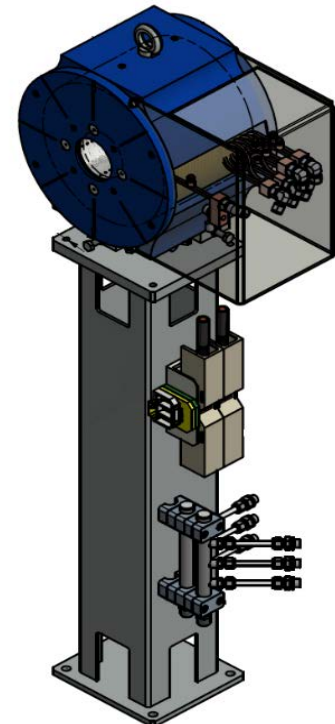
All Dimensions are in mm

# Beam transport device – Solenoid (NC)

Parameters	Values
Maximum magnetic Field at the Centre of the solenoid magnet	0.35 T
Physical Length including return yoke	$\leq 240$ mm
Overall Diameter	$\leq 480$ mm
Effective Length	$\sim 200$ mm
Bore Diameter	76 mm, fit over 2.75" flange
Alignment marks	Yes
Longitudinal alignment Tolerance	$\leq 0.25$ mm
Transverse alignment Tolerance	$\leq 0.025$ mm
Axial Field at a distance of 200mm from the centre of the solenoid magnet	$< 30$ Gauss
Cooling Water requiremnt	$\sim 5$ l/min
Operating temperature of solenoid magnet	$\sim 20$ °C $\pm 1$ °C
Water Pressure required in Cu Coils	$\sim 5$ bar
Field Homogeneity	$\sim 5 \times 10^{-3}$ within $\pm 20$ mm around the middle of the solenoid along the transverse and longitudinal direction

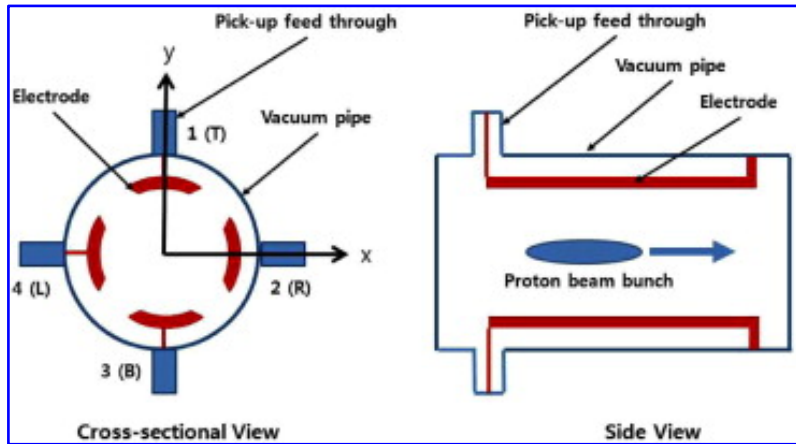


3D technical design of solenoid magnet (from Danfysik)  
Shipped to IUAC

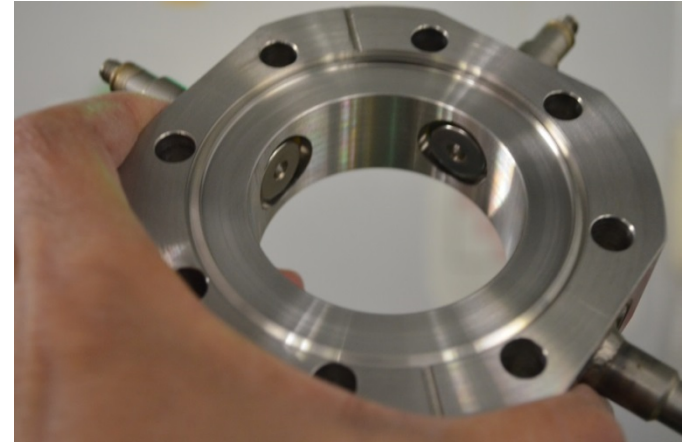




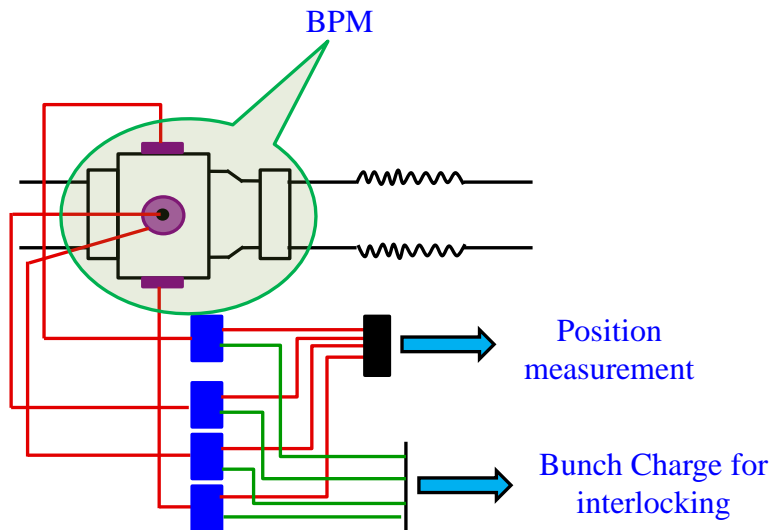
# Beam Diagnostics and measurement



Stripline BPM



Button BPM



## Stripline BPM

- Position of each microbunch of a 16 bunch train can't be resolved
- Position of macro-bunches (5 MHz) containing 2, 4, 8 or 16 microbunch train can be resolved

Parameter finalization is going on,  
to be purchased soon

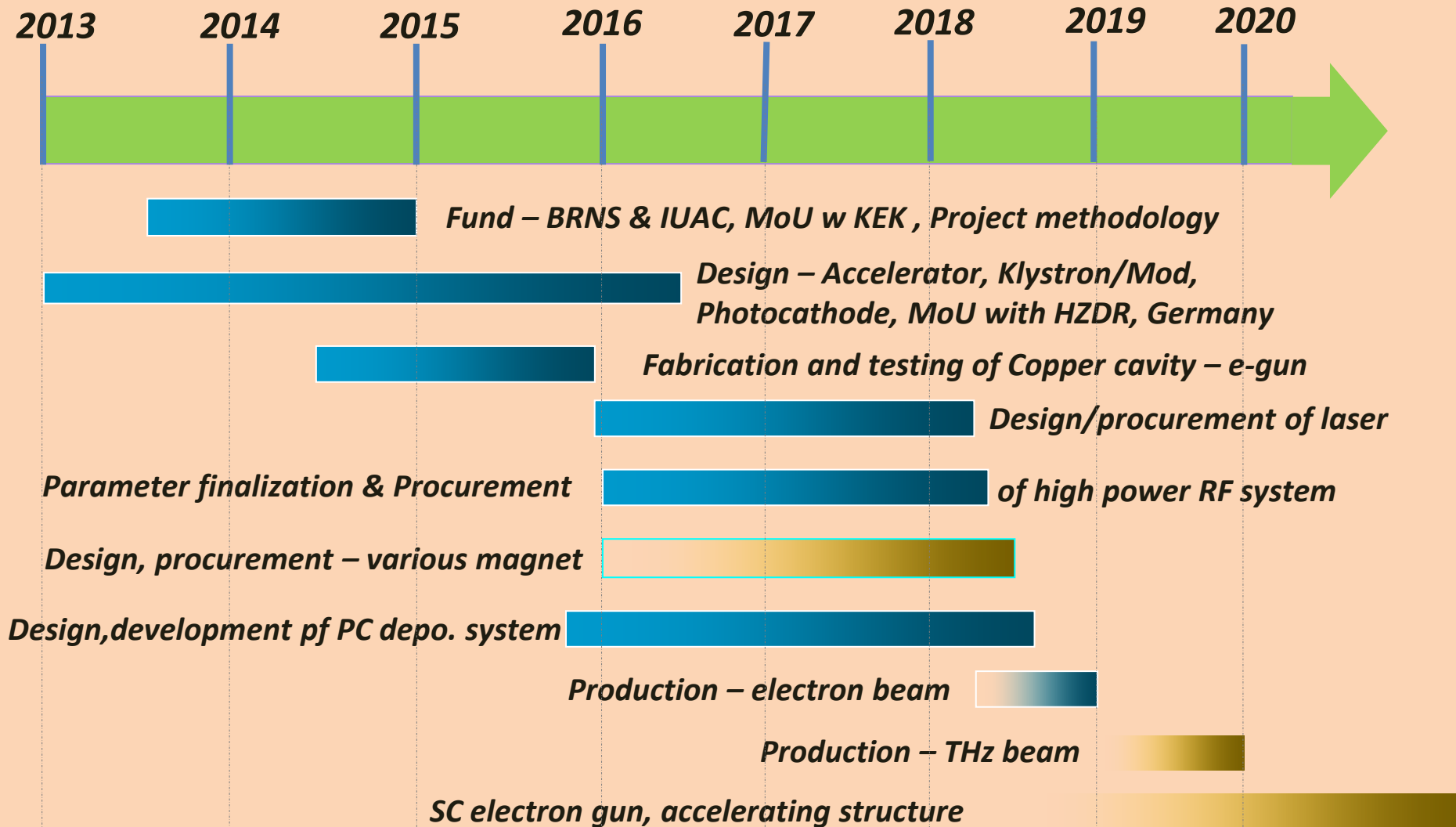
# Status of DLS: January 2018

- Copper cavity is fabricated, is waiting to be installed.
- Deposition of semiconductor PC (CsTe) is being developed in collaboration with BNL
- Spec. for Klystron/Modulator - finalized, Tender floated, order placed, Delivery – April.'18
- Beam transport simulation is performed and finalized
- Class 10000 clean room is fabricated ( $28 \times 8$  meters), installation will be started soon
- Type of Laser device is finalized, design is frozen, first part is developed and tested.

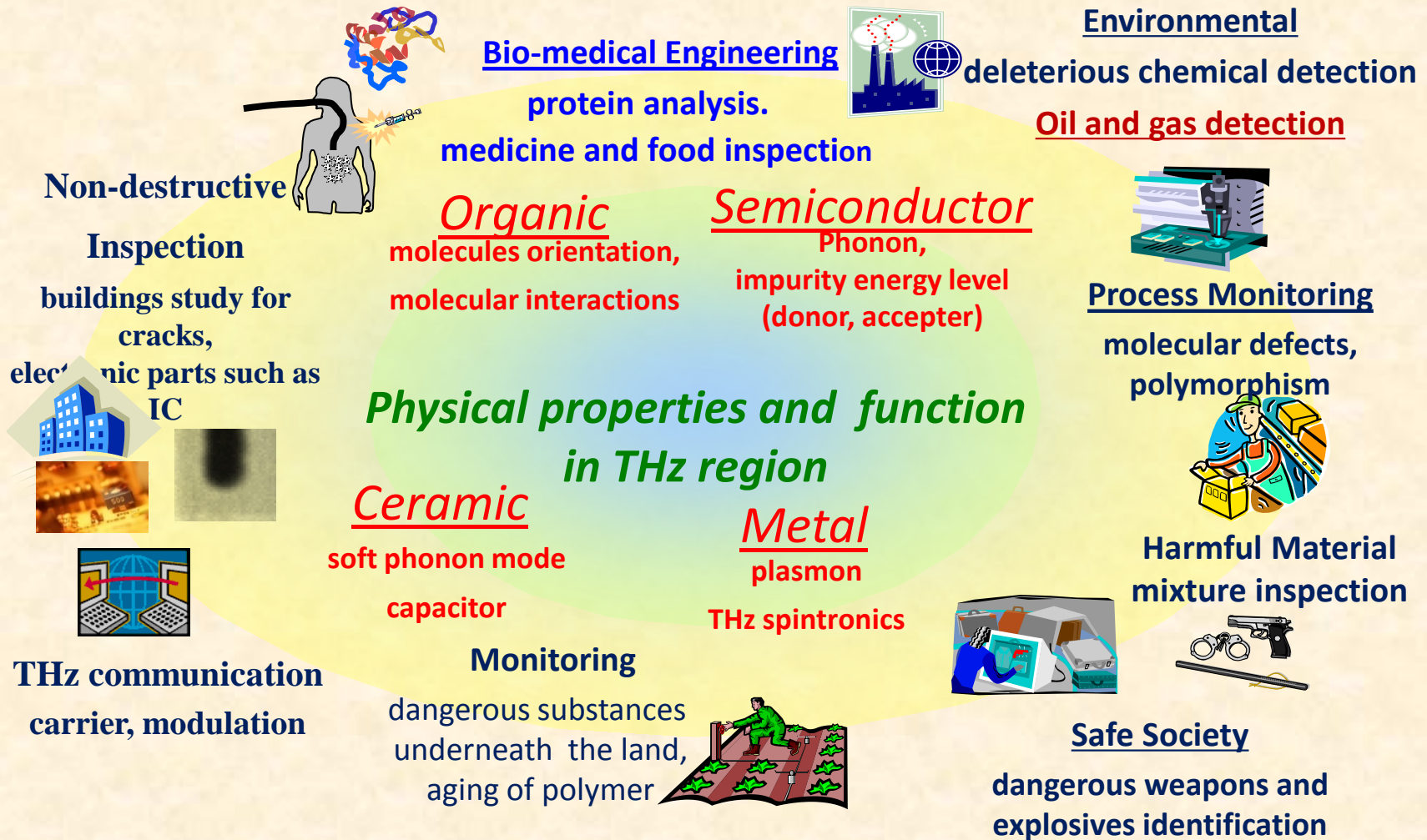
Complete system to be operational in July 2018

- Beam diagnostic components are being chosen & development/procurement will start
- Development of electronics and control system is started
- Beam line design is frozen, various beam diagnostic devices are to be procured/developed
- Simulation of THz production is in the final stage
- Design of Undulator is in the final stage, procurement process to be started
- Expected to demonstrate electron beam & THz by Dec. 2018 and Dec. 2019

# Time chart – for Phase I of DLS



# THz-wave region and possible applications



Coming years could be Golden Years for Terahertz

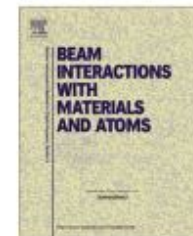




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## Status of the development of Delhi Light Source (DLS) at IUAC



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# THANK YOU FOR

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ABSTRACT

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Electron gun

A project to construct a compact pulsed free electron laser (FEL) at a high energy (8 MeV) and high repetition rate (100 kHz) has been undertaken at Inter University Accelerator Centre (IUAC), New Delhi, India. In this facility, the short laser pulses from a high power laser system will be split into many pulses (2–6) commonly known as ‘Comb beam’ and will strike the photocathode material (metal and semiconductor) to produce electron beam bunches. The electrons will be accelerated up to an energy of ~8 MeV by a copper cavity operated at a frequency of 2860 MHz and the beam will be injected into a compact, planar permanent undulator magnet to produce THz radiation. The radiation frequency designed to be tuned in the range of 0.15–3 THz by varying the magnetic field of the undulator and/or changing the energy of the electron. The separation of the laser micro-pulses will be varied by adjusting the path length difference to alter the separation of the electron micro-bunches and to maximise the radiation intensity.

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