

# Status of the RIKEN Linac upgrade

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## **1. Introduction**

**RIKEN RI-Beam Factory (RIBF)**

**Upgrade of the RIKEN Heavy Ion Linear (SRILAC)**

## **2. SC-ECR**

## **3. SC-Linac**

**Performance of SRILAC**

**Superconducting Cavity**

**SRF Facility at RIKEN**

**Installation of SC-Linac to the existing RT Linac**

**Construction Schedule of SRILAC**

## **Summary**



# RIKEN RI-BEAM FACTORY

**Mission** : Expand the availability of **heavier RIB**

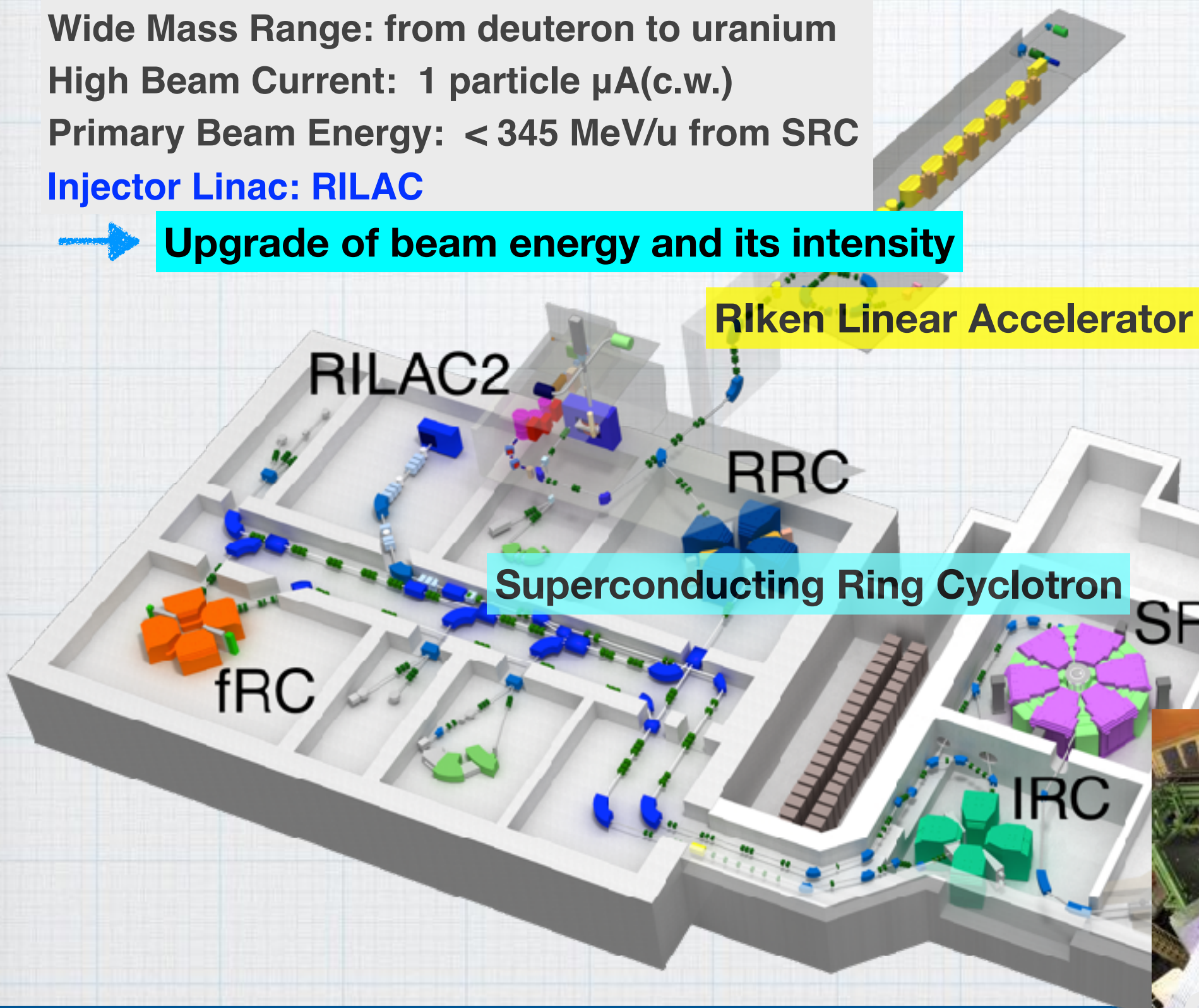
Wide Mass Range: from deuteron to uranium

High Beam Current: 1 particle  $\mu\text{A}(\text{c.w.})$

Primary Beam Energy:  $< 345 \text{ MeV/u}$  from SRC

Injector Linac: RILAC

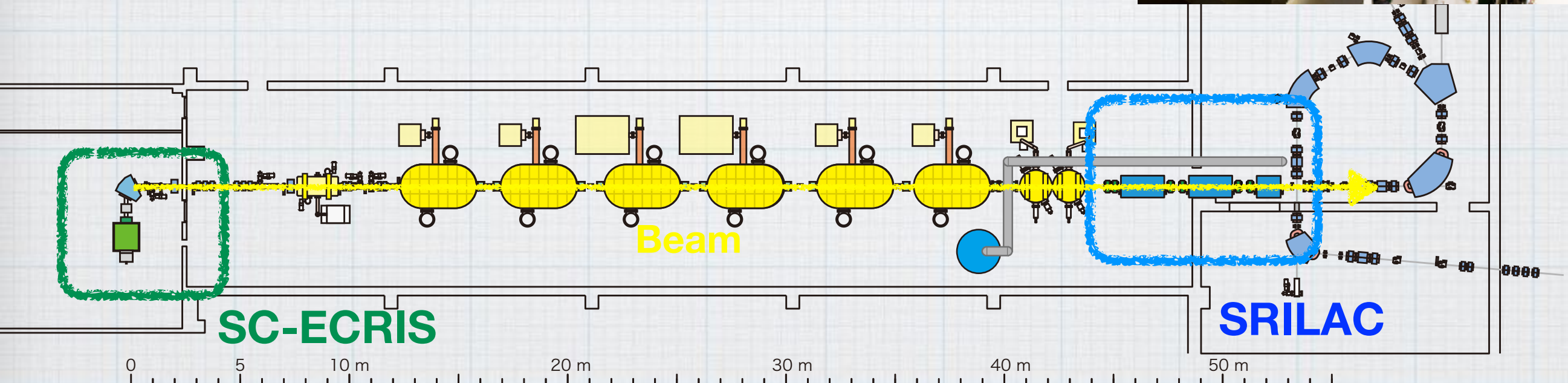
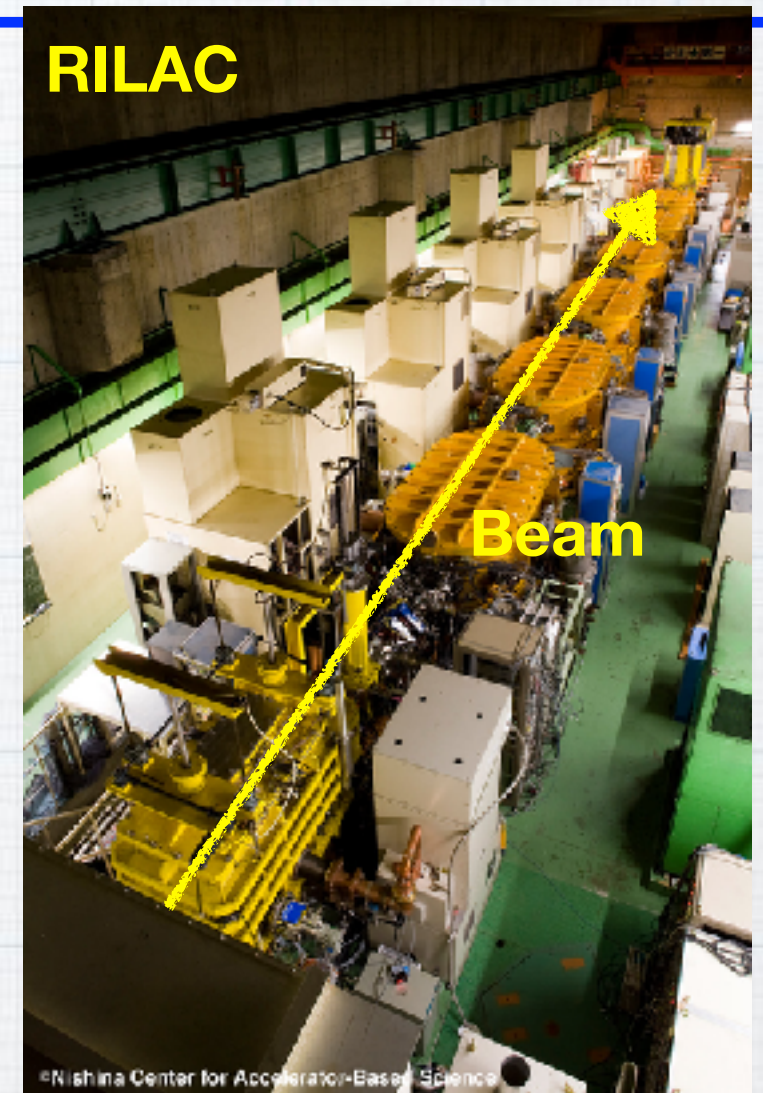
→ Upgrade of beam energy and its intensity





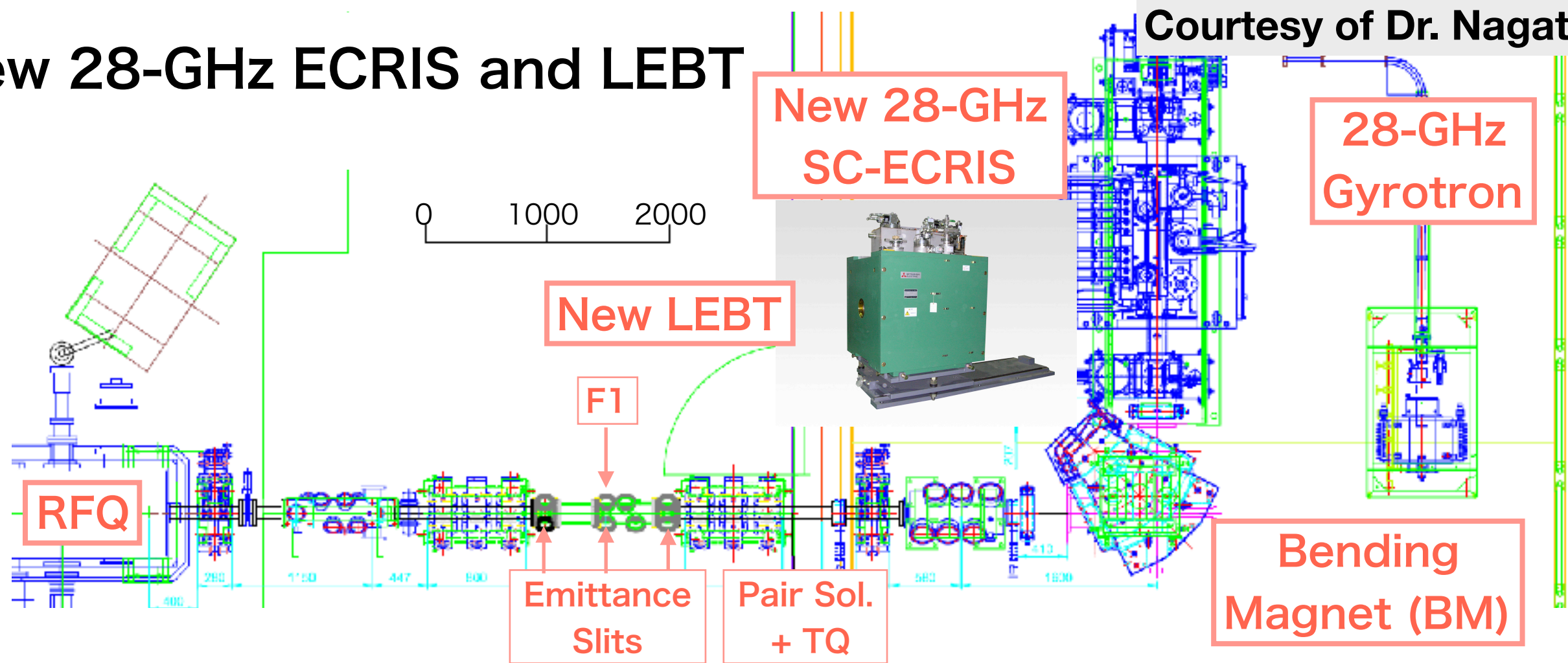
# Upgrade of the RIKEN Heavy Ion LINAC (SRILAC)

- The RILAC is going to have upgrade aiming to provide intense heavy-ion beams to continue the experiment of **super heavy element** (SHE) synthesis challenging the 8th row of the periodic table of elements ( $A \geq 119$ ).
- The intense beams of  **$q/A$  larger than  $1/5$**  provided by newly constructed **SC-ECRIS** with 28 GHz rf source will be accelerated up to **6.5 MeV/u**.
- The superconducting linac (**SRILAC**) consists of three cryomodules based on **QWRs** made of bulk Nb.



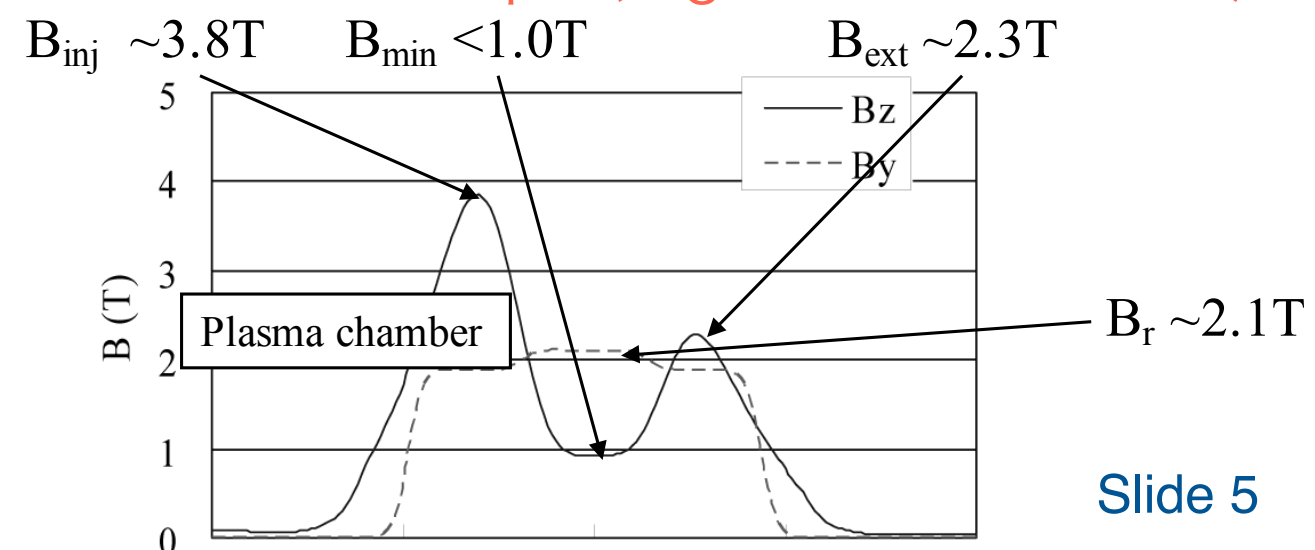
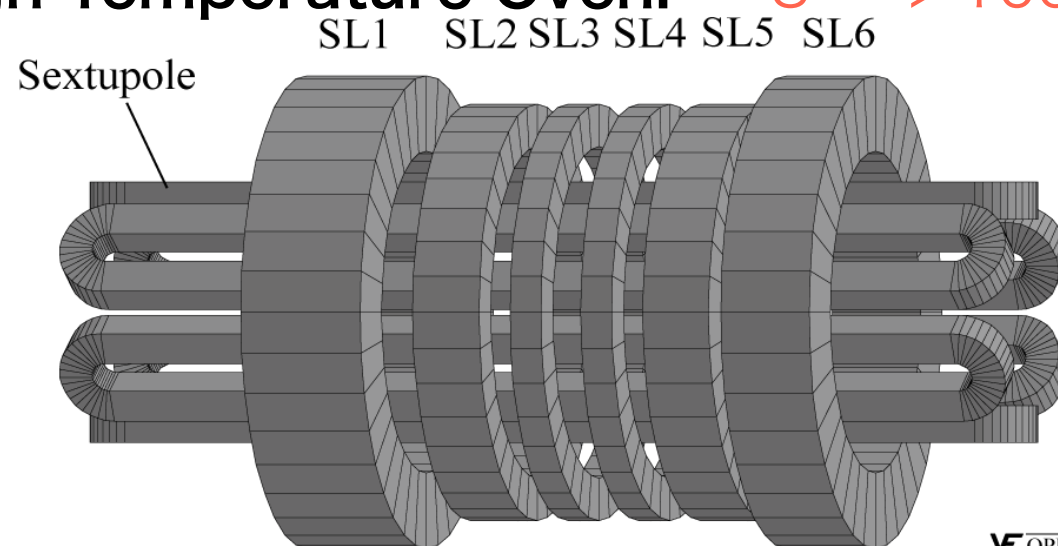


# New 28-GHz ECRIS and LEBT



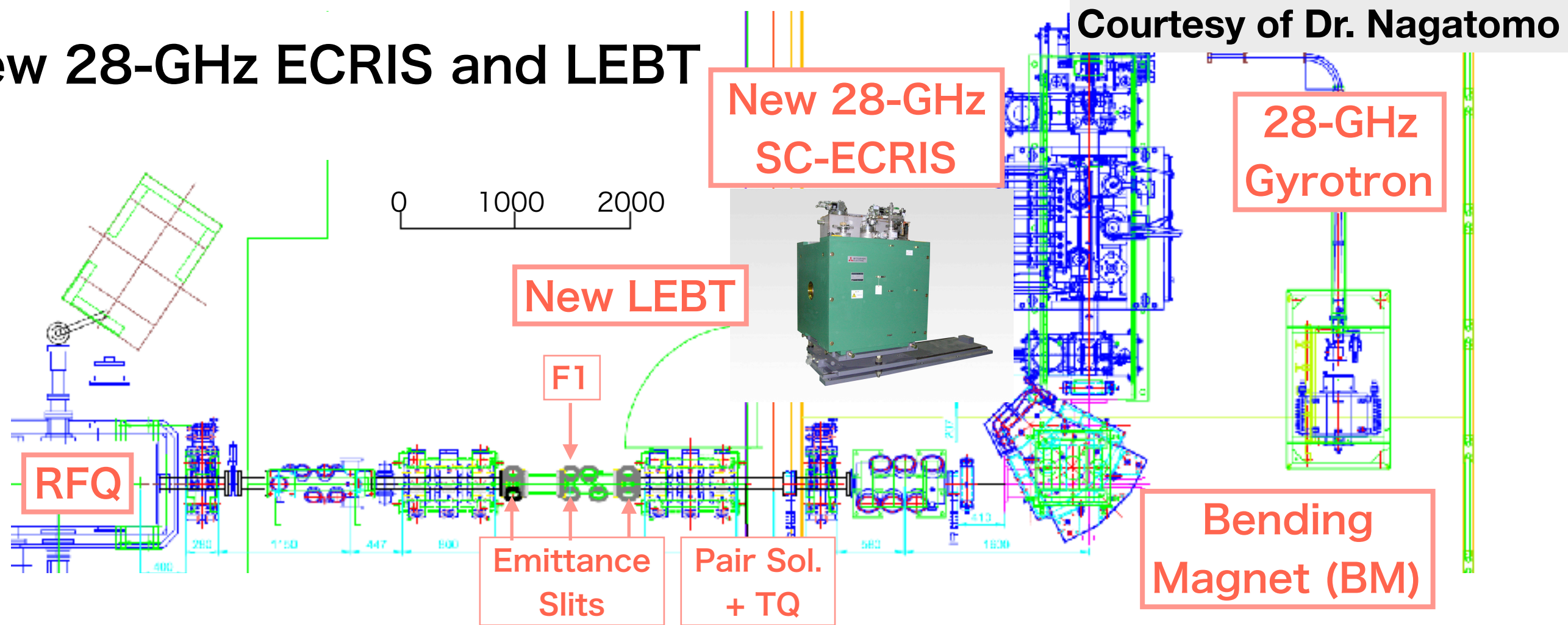
**NEW 28-GHz SC-ECRIS** (basically same as the RIBF ECRIS)

- 1) **All Superconducting Mirror System:** 6 solenoids (< 4T) and 1 hexapole (< 2T).
- 2) **Powerful microwaves:** 28-GHz Gyrotron (> 5 kW) and 18-GHz Krystron (>1kW)
- 3) **Large Volumes of Plasma Chamber:** 10L, 575mm
- 4) **High Temperature Oven:**  $^{238}\text{U}^{35+} > 100 \text{ e}\mu\text{A}$ ,  $^{51}\text{V}^{13+} > 100 \text{ e}\mu\text{A}$  (Higurashi et al, 2017)



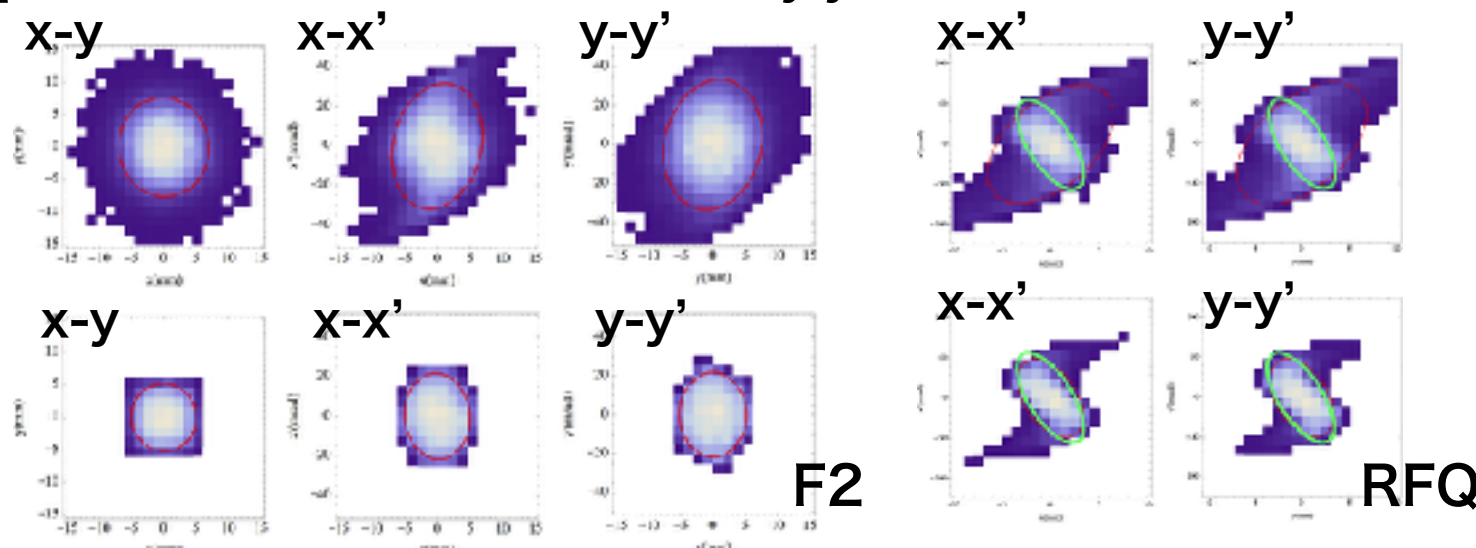
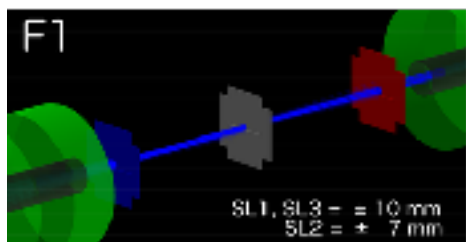
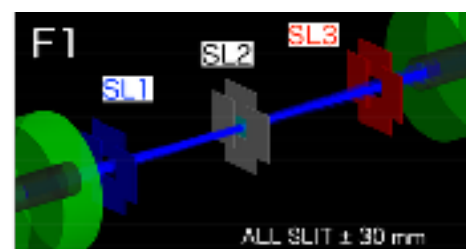


# New 28-GHz ECRIS and LEBT



**NEW LEBT** (BM - Pair Sol.+TQ - TQ - Pair Sol.)

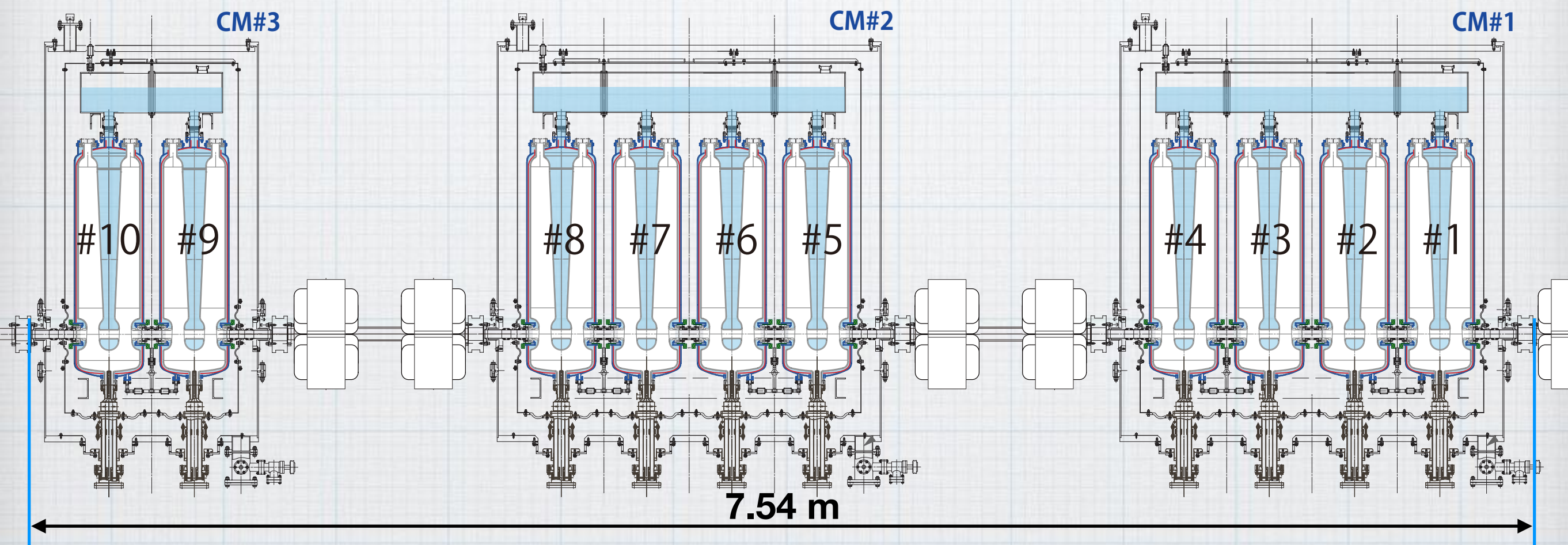
- 1) **Aberration Corrected BM:** Special pole face to cancel the hexapole component.
- 2) **Pair Sol. + TQ:** Tune the arbitrary transverse emittance to the beam acceptance at F1.
- 3) **Emittance Slits at F1:** A set of three slits limits the angle as well as the spatial spread.
- 4) **Pepper-pot-type Emittance meter:**  $\{x, x', y, y'\}$  correlations from only 1 beamlet image.



$\epsilon_{4\text{rms}} \sim 250 \pi \text{ mm} \cdot \text{mrad} \rightarrow$   
RFQ Acceptance:  $144 \pi \text{ mm} \cdot \text{mrad}$



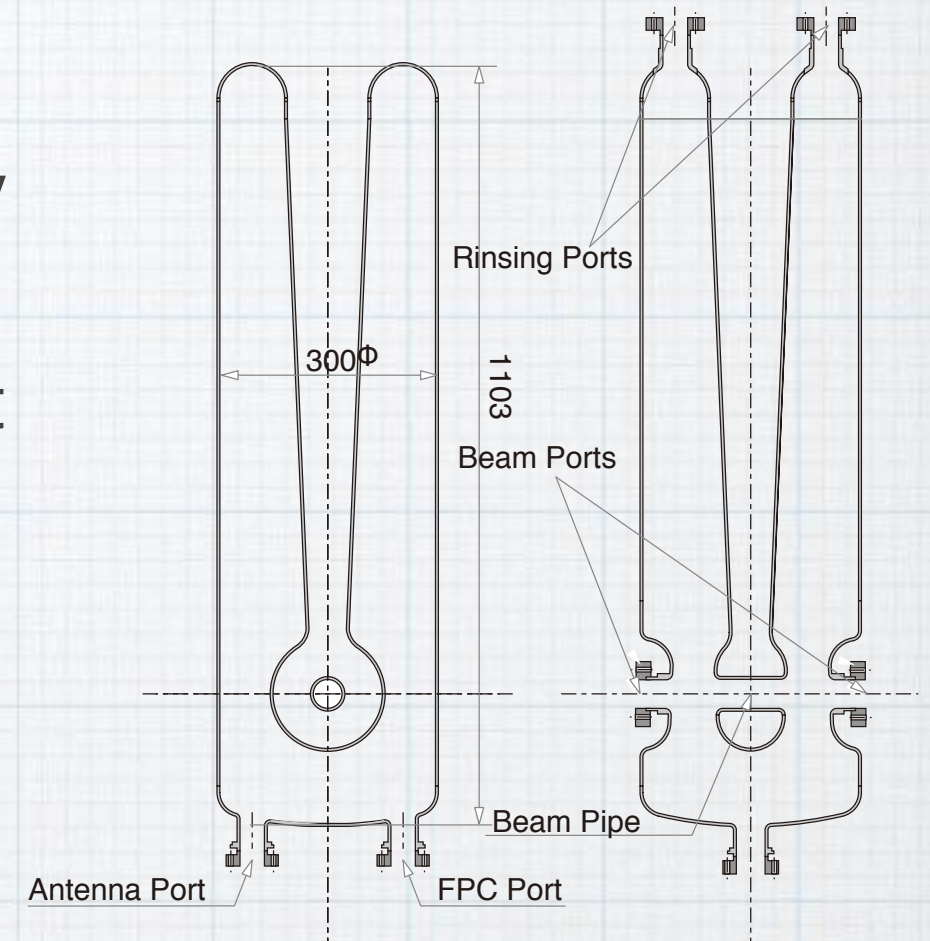
- 4 RT DTLs will be replaced by three CMs with 4.5K helium.
- Energy upgrade:
  - 5 MeV/u ( $M/q=5$ ) → 6.5 MeV/u ( $M/q=5$ )
  - 7.5 MeV/u ( $M/q=4$ )
  - 12 MeV/u ( $M/q=4$ )
- Total length of the superconducting part is about 7.5 m.
- Focusing element of RT Q-magnets are installed between CMs.



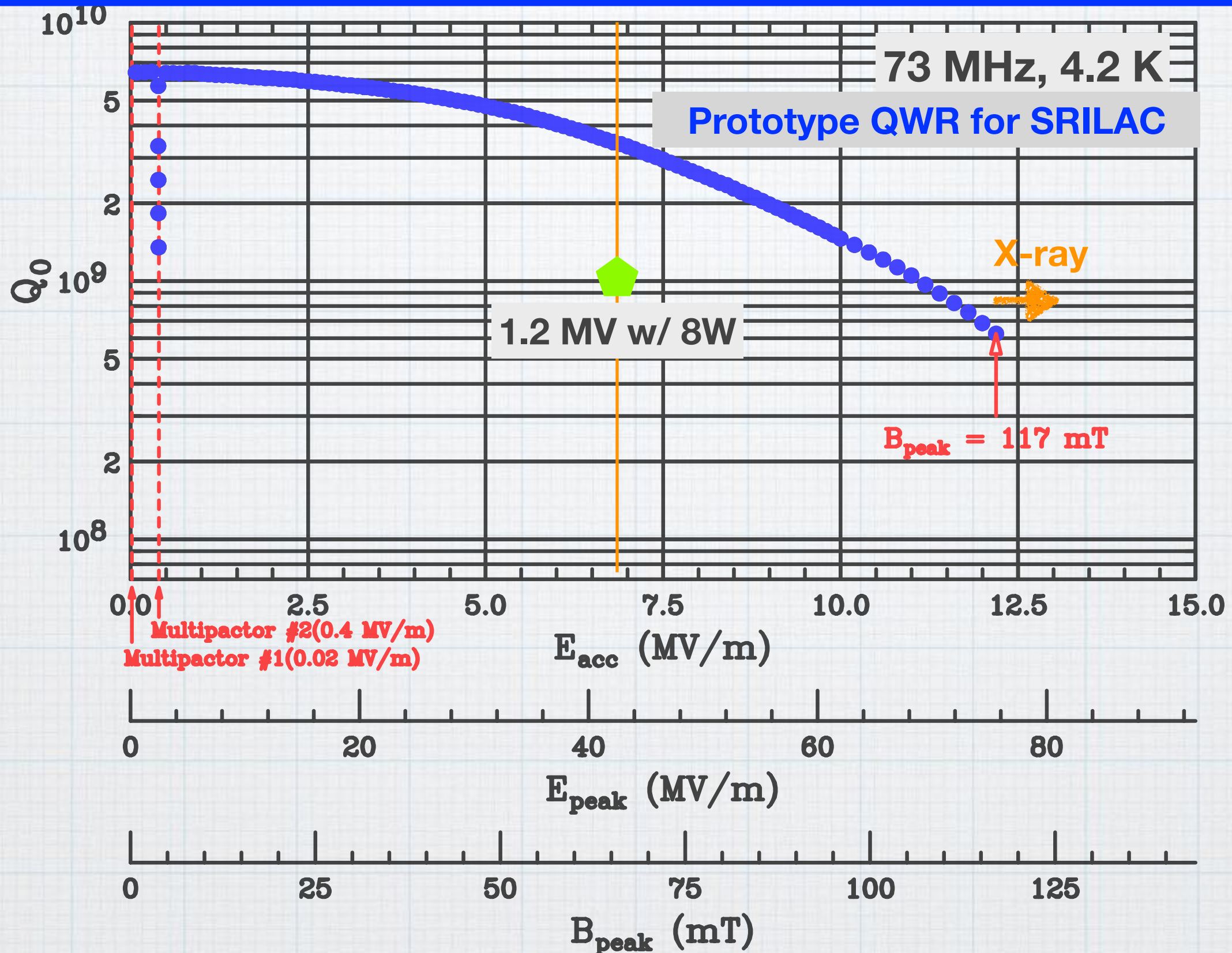


- The first prototype cavity with 73 MHz was produced before prior to series of the ten cavity production.
- The first VT was performed in October 2017 at KEK.

Operational Parameters	
Number of cavities	10 QWRs 73.0 MHz (C.W.)
Voltage ( $E_{acc}$ )	1.2 MV/gap (6.75 MV/m)
$Q_0$	$9 \times 10^8$ at 4.5K
$E_{pk} / E_{acc}$	6.2
$B_{pk} / E_{acc}$	9.6 mT/(MV/m)
Beam Current	$< 100 \mu A$
Variable $Q_{ext}$	$1 \times 10^6$ to $1 \times 10^7$



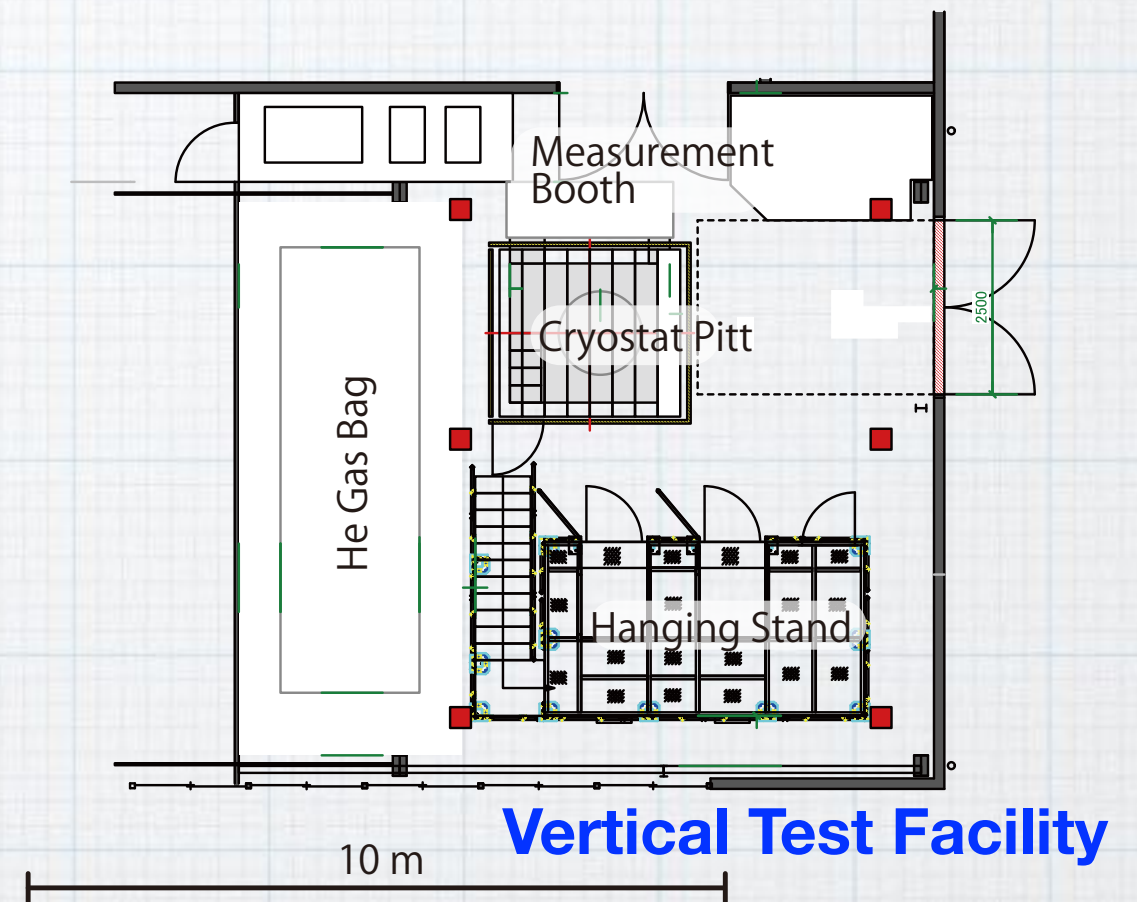
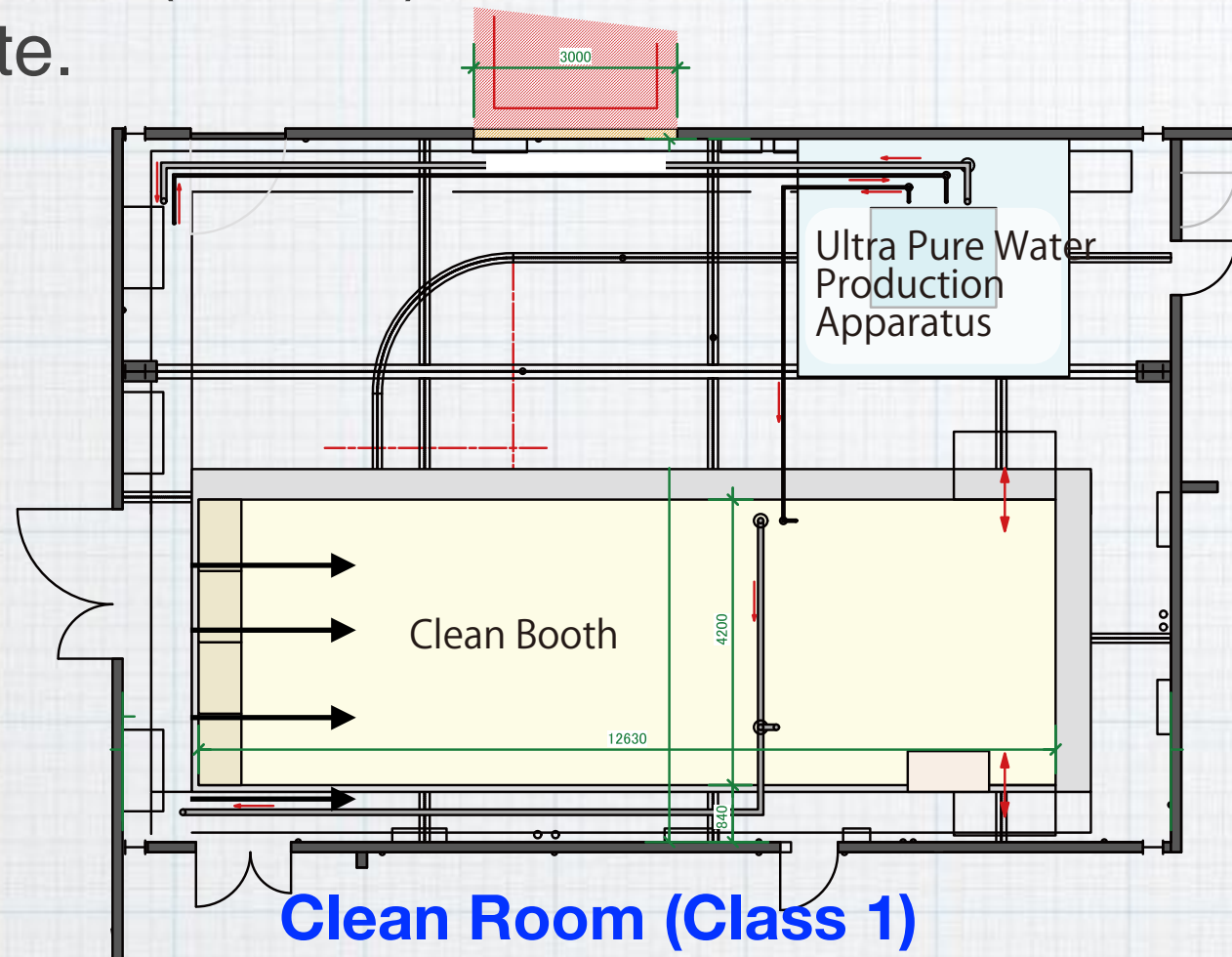




**Q<sub>0</sub> of 3.5E9 was obtained at E<sub>acc</sub> of 6.8 MV/m at 4.2 K.**



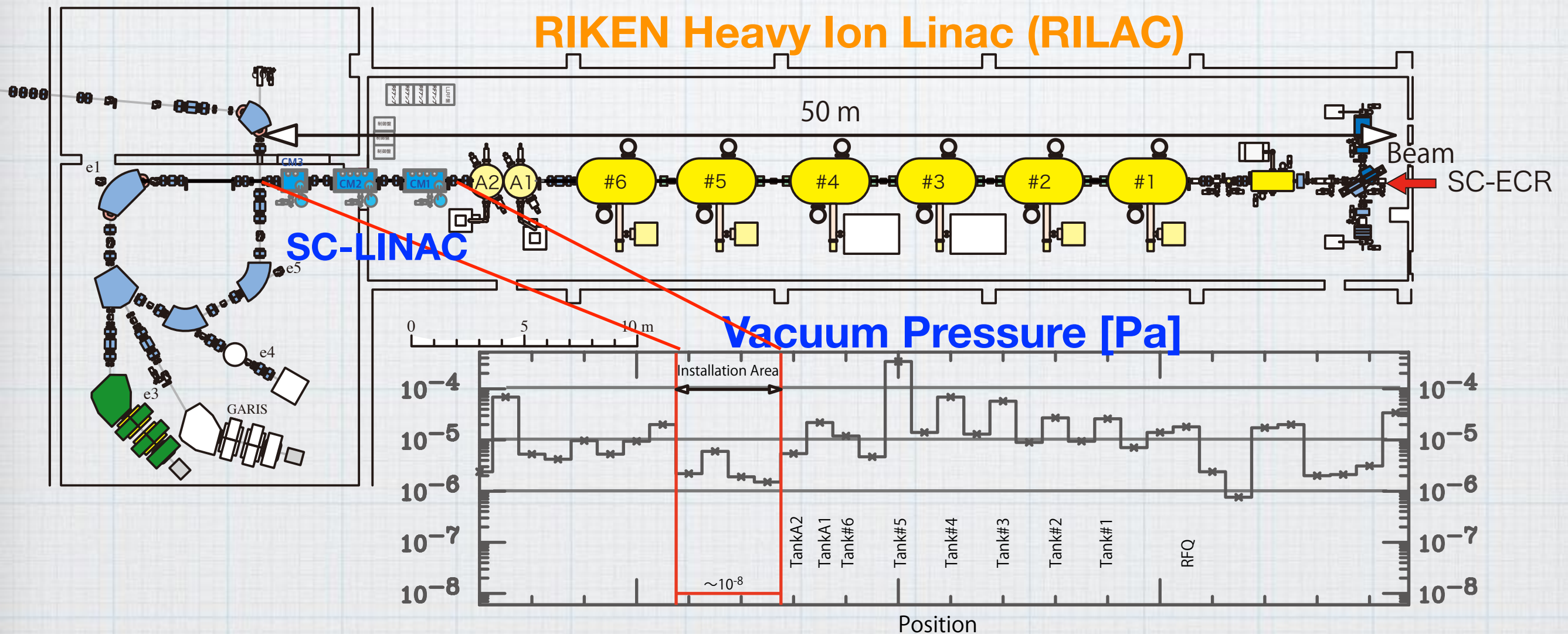
- To accept ten sc-cavities a VT facility (under construction) and a Clean Booth (class 1) are under construction in the existing building in RIKEN Wako cite.





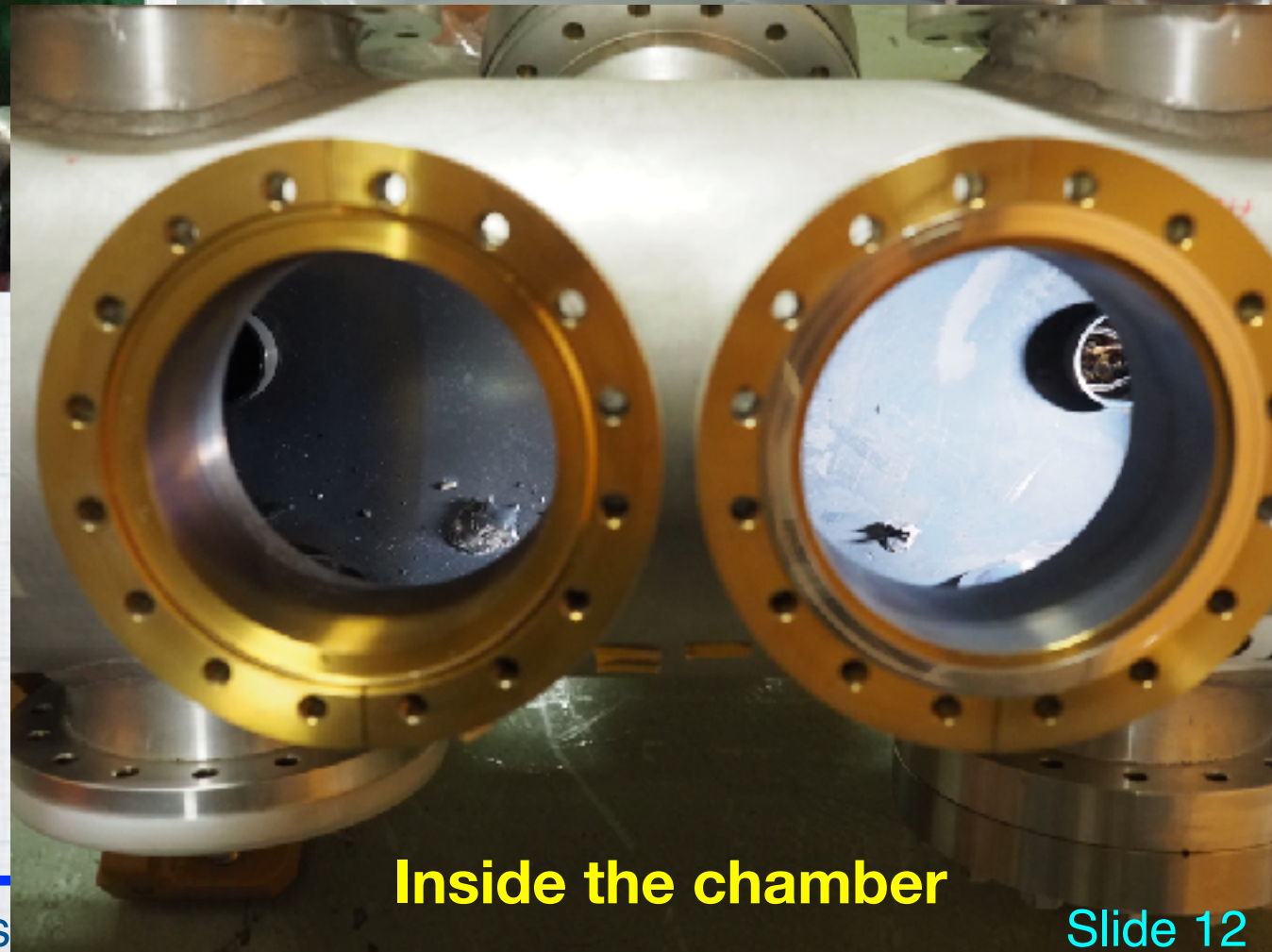
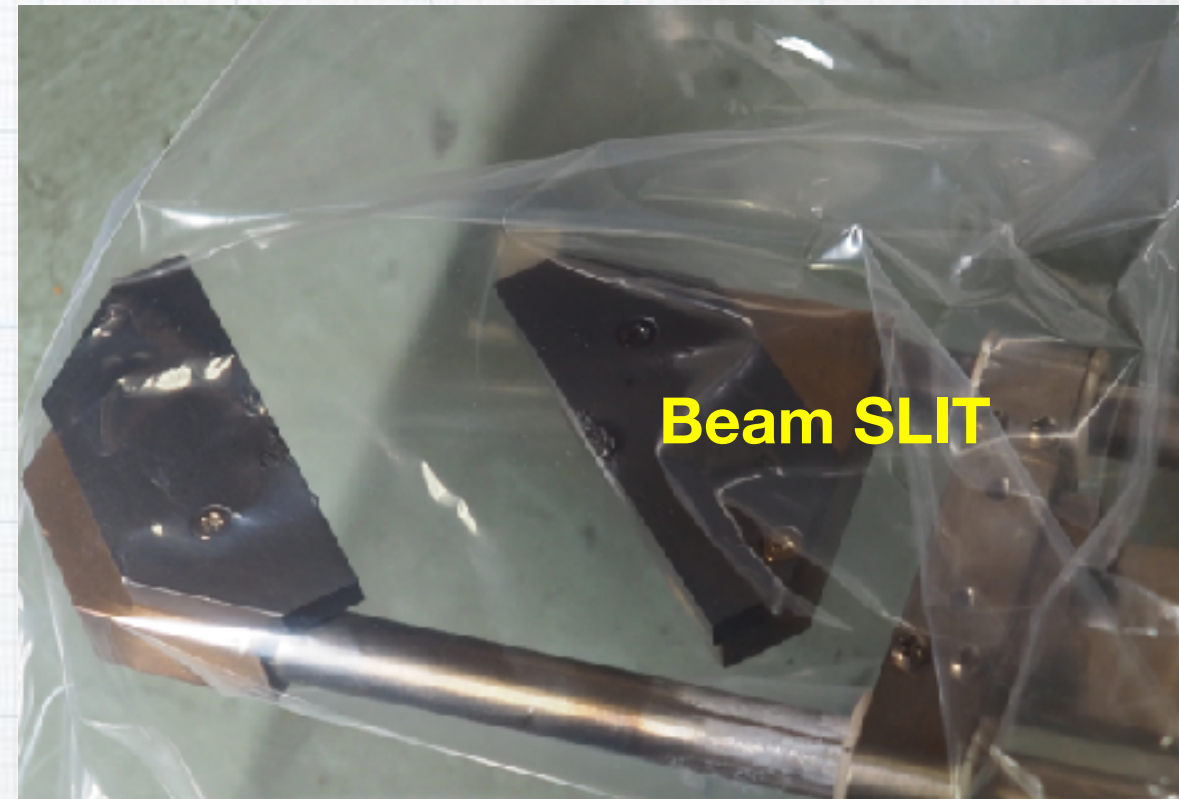
# Installation to the existing RT Linac

- RT frequency tunable DTL has large volume with sliding short plate.
- Vacuum level is  $1 \times 10^{-6}$  to  $1 \times 10^{-4}$  Pa. (Viton O-rings are used at everywhere!)
- Destructive beam diagnostic devices such as Faraday cup, wire scanner cause vacuum deterioration and generate dusts.
- Beam slits and charge stripper carbon-foils also generate particulate.



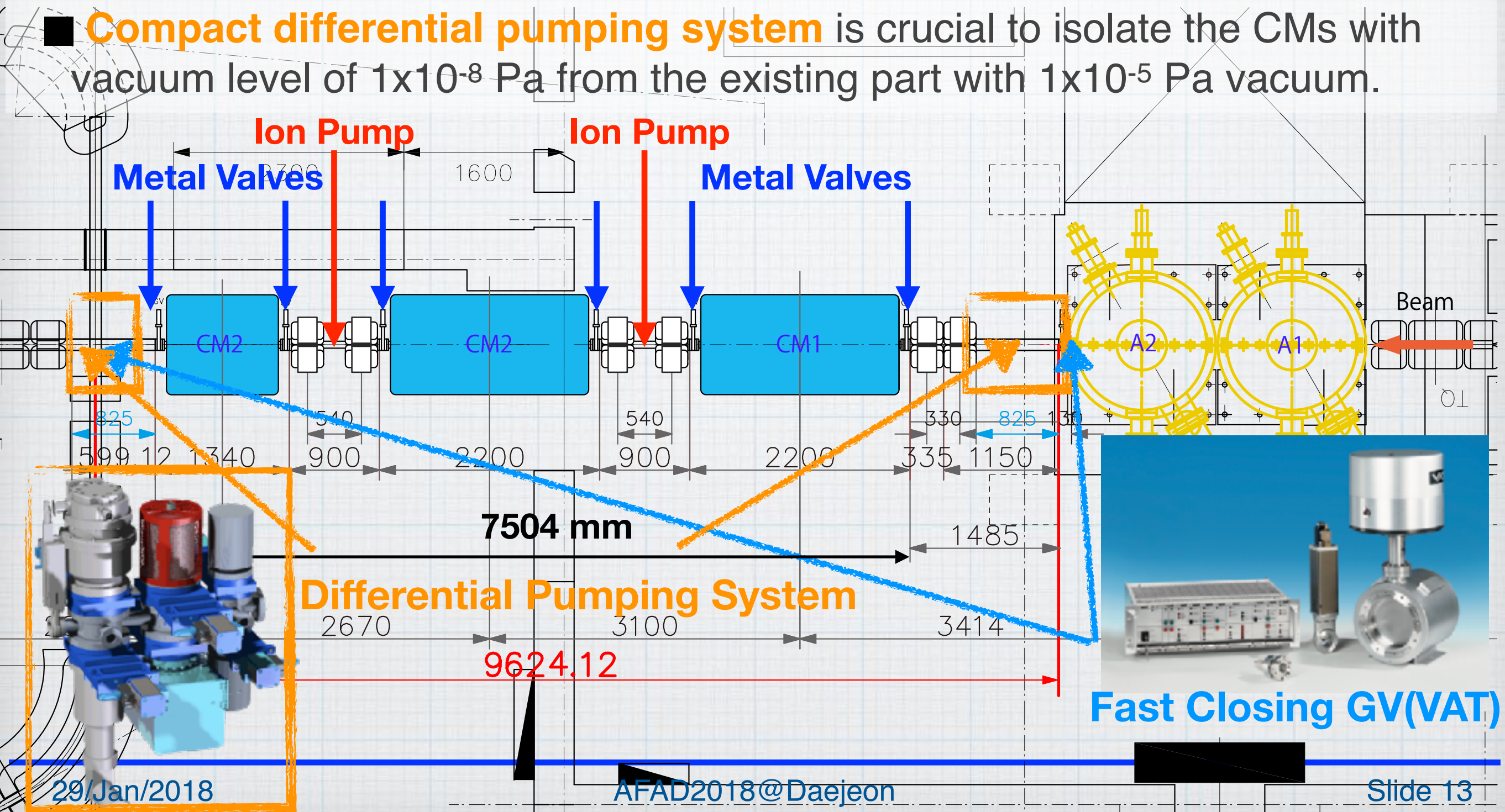


# Example of Destructive Beam Diagnostic Devices





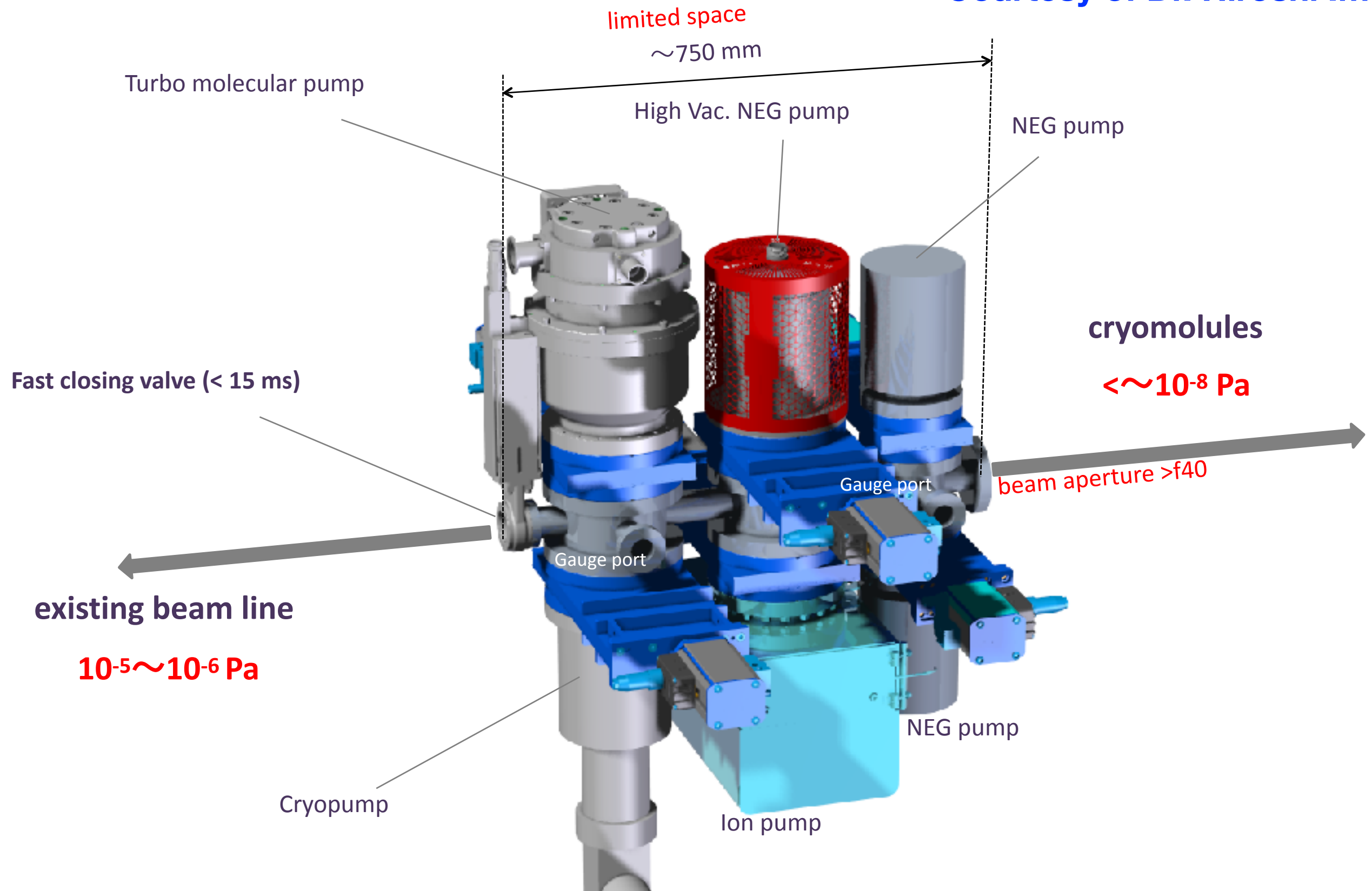
- The CMs are protected with **metal valves** when beam is off.
- **Fast closing gate valve** provided by VAT responses within 15 ms which is expected to be effective against air-inrush from the experimental stations.
- **Compact differential pumping system** is crucial to isolate the CMs with vacuum level of  $1 \times 10^{-8}$  Pa from the existing part with  $1 \times 10^{-5}$  Pa vacuum.





# Schematic view of optimized differential pumping system

Courtesy of Dr. Hiroshi Imao



3-stage differential pumping system



■ Ten QWRs are planned to be tested by the third quarter of FY2018.

## Construction Schedule

Items	FY2016								FY2017												FY2018											
	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
Cavity	Design																															
	Application for Japan High Pressure Gas regulation																															
	Prototype								VT@KEK										VT@RIKEN													
													Cavity Production #1-4																			
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Coupler									Design																							
																	Production#1-10															
																					Test#5-10											
Cryomodule	Design								Test#1-4																							
									Production of Parts																							
																					Assembly CM1											
																					CM2											
																					CM3											
																					Cooldown Test											
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Integration to Liq. He System



- Riken Linear-ACcelerator (RILAC) will have upgrade replacing four DTLs by three superconducting cryomodules which consists of **ten QWRs with a frequency of 73 MHz**. RT focusing elements will be installed between CMs.
- **SC-ECRIS** w/ 28 GHz Gyrotron is under construction. Beam commissioning is scheduled in July 2018.
- **Prototype QWR** was designed and fabricated to obtain fundamental data of cavity production. In VT performed at KEK, measured  $Q_0$  was as large as  $3.5E9$  at the acceleration gradient of **6.8 MV/m. i.e. 1.2 MV w/ 2.3W**
- Connection between unclean part and clean part will be realized by introducing **compact differential pumping systems** to intercept particulate by reducing the gas flow into SC part.
- Upgrade of the RILAC will be completed by the end of FY2018 aiming to start the SHE experiment in FY2019.

Acknowledgement:

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**Authors are grateful to staffs of NAT (KEK) for helping us during VT at KEK.**