

The Construction of New Deep Underground Facility in Jeongseon, Korea (Yemi-Lab)

Kangsoon Park

1. CUP's Infra
2. Introduction
3. Tunnel Excavation
4. Shaft Cage
5. Underground Laboratory
6. Surface Office/Lab.
7. Summary

Korea-Italy Symposium 1 Oct, 2018 @ IBS Deajeon, Korea

1. CUP's Infra



❖ CUP's Laboratories in IBS HQ, Daejeon (Jan. 2018 ~)

3

- 21 Offices and meeting rooms
- 13 Laboratories

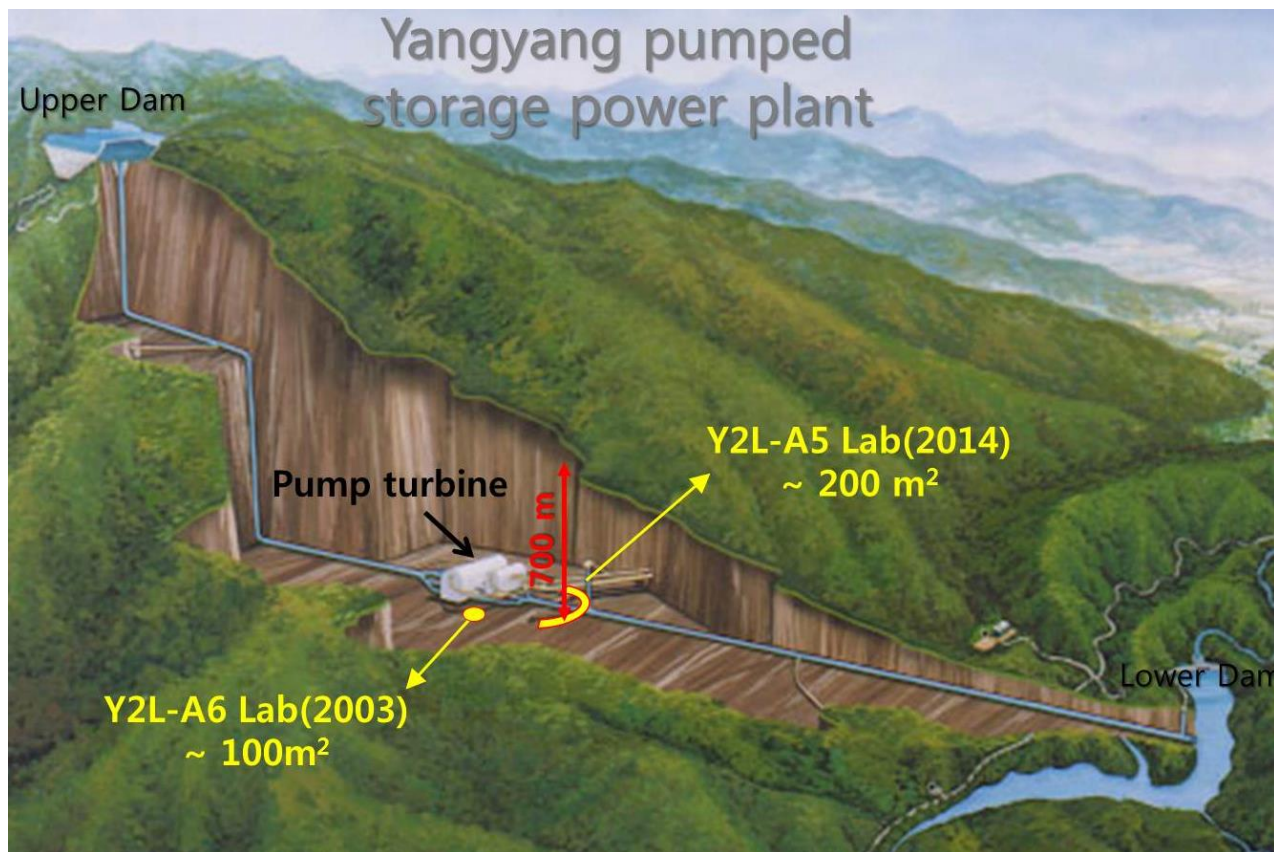


Below ground labs

1st floor labs and offices

❖ The Y2L (Underground laboratory)

- Since its construction, all systems have been working well so far



- 300m² area
- 12 rooms
- 3 experiments



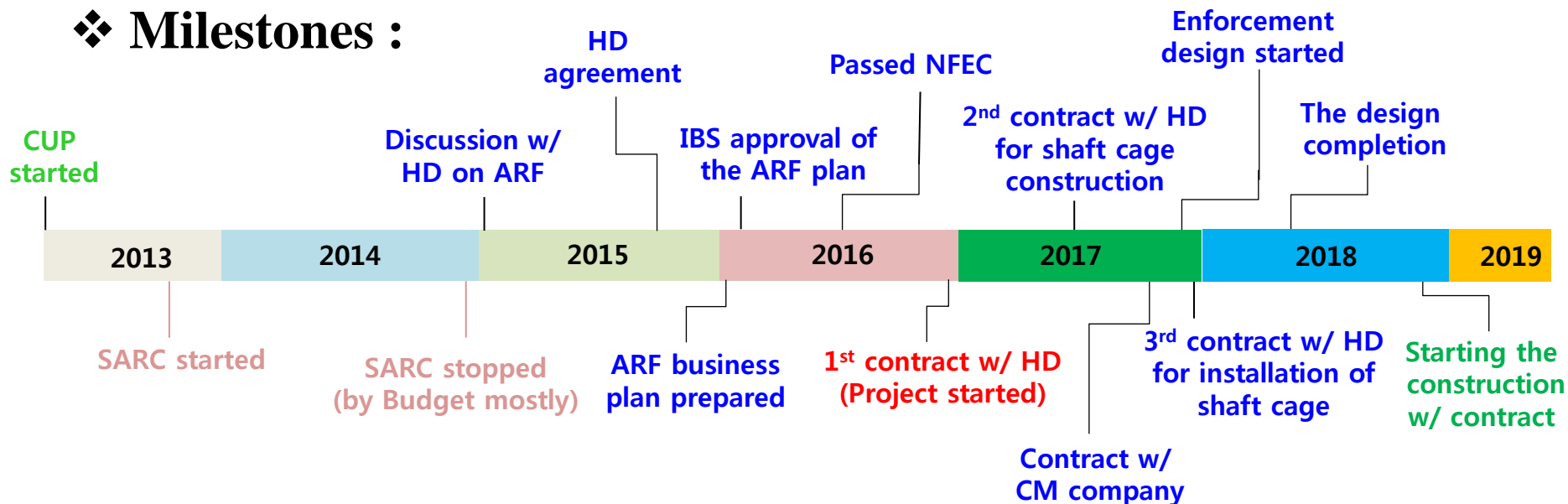
2. Introduction: New Underground Lab.

5

❖ Motivation :

- AMoRE Phase-II and other future experiments need much bigger space than the Y2L (YangYang Lab.) space.
- The current Handeok mine (HD) site was found to be one of the best places to have the new UL.
- A construction plan of new UL was proposed five years ago with a different site.

❖ Milestones :



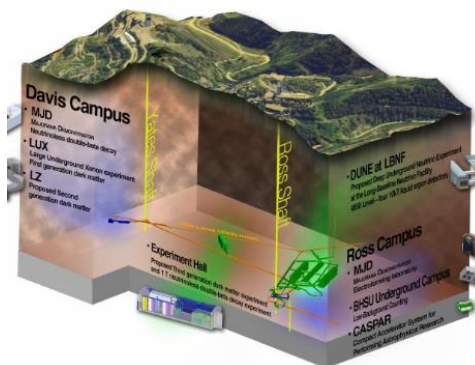
❖ Visiting the would class underground facilities

6

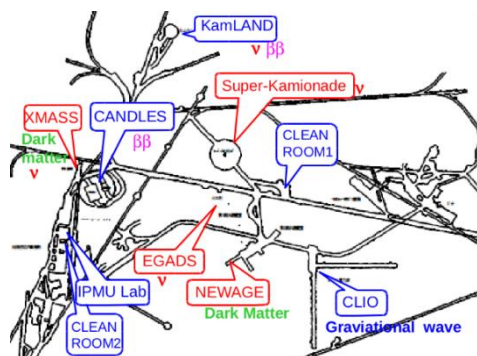
LNGS (Dec. 2013)



SURF (May 2017)



Kamioka (July 2017)



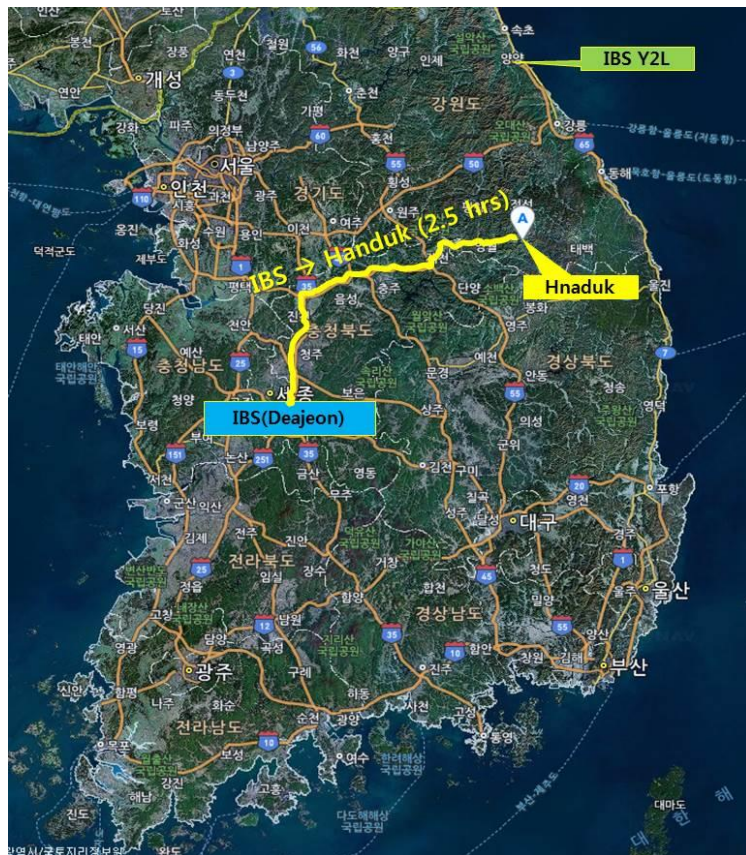
SNOLAB (Jan. 2018)



❖ Handeok mine

- The only operating iron ore mine in Korea.
- A 600 m long 2nd shaft already constructed.
- 0.7 million ton iron ores being produced per year

Handeok iron mine, Jeongseon, Gangwon, Korea

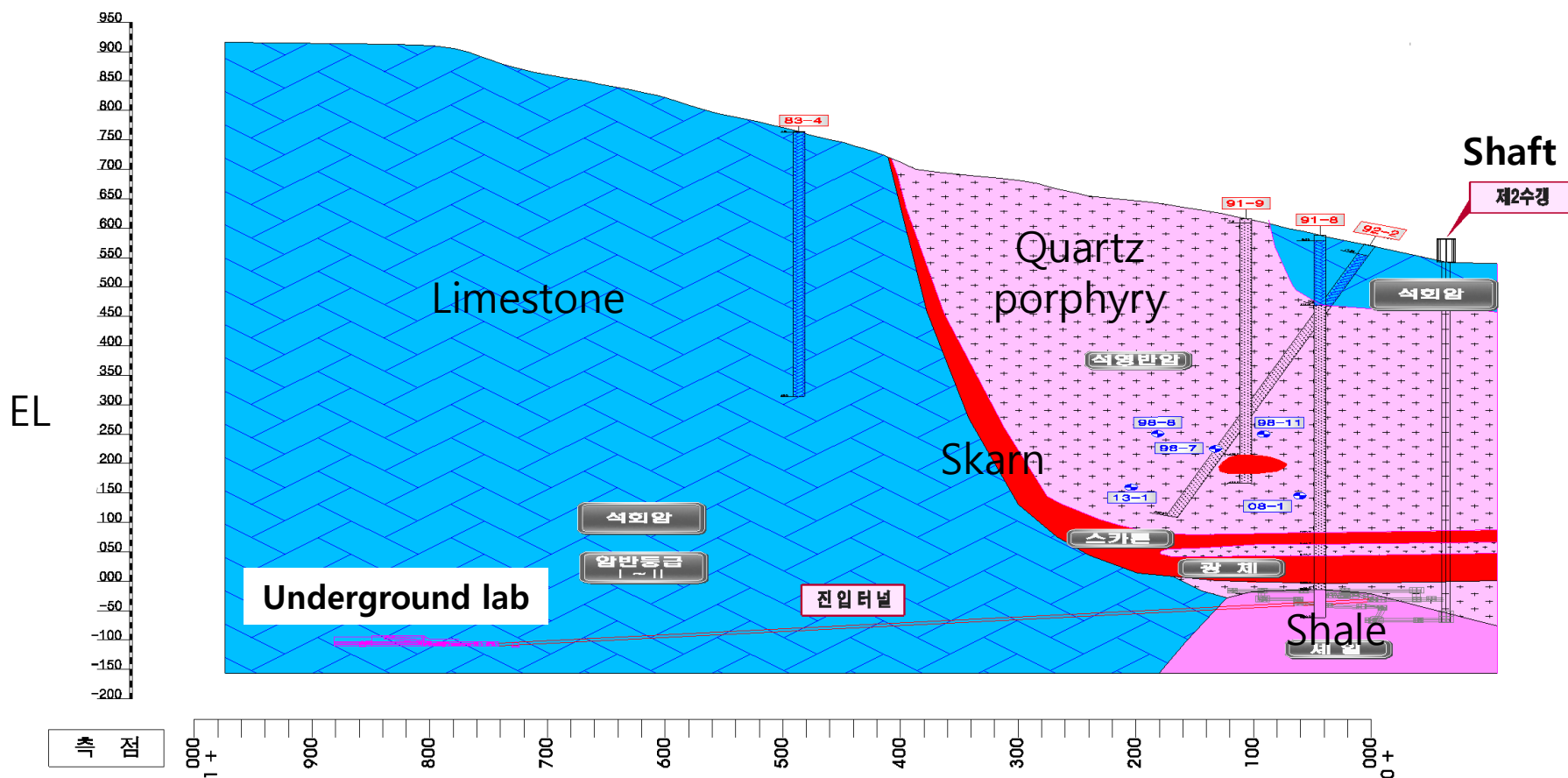


Bird view of Handeok Iron Mine



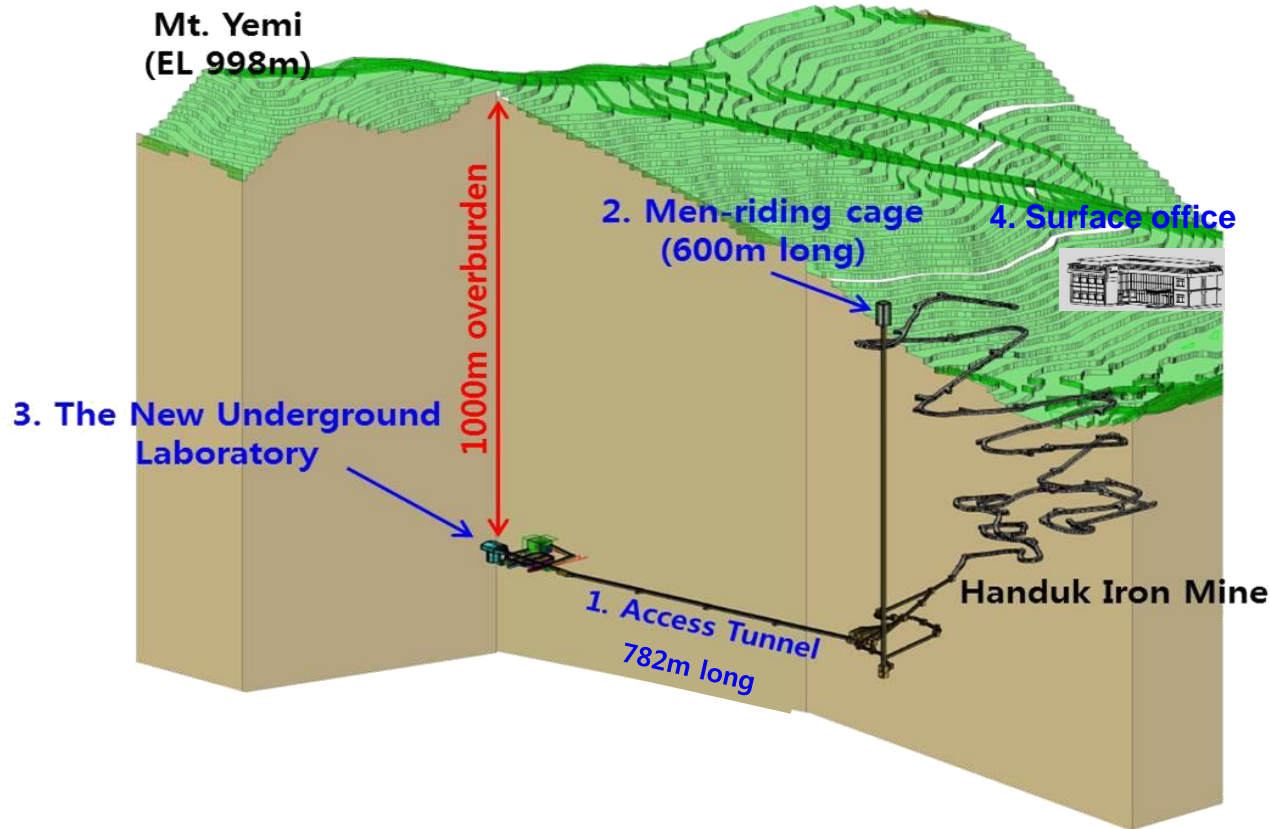
Handeok has two shafts for mining
1st shaft ~ 300 m long
2nd shaft 600 m long (NEW)

- Most of the tunnels pass through the limestone zone
- However, it is expected that the 200m beginning section of the tunnel will pass through the bad rocks

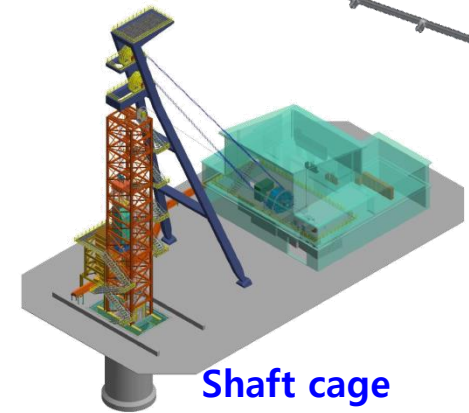


❖ The Construction of new UL(Yemi-Lab)

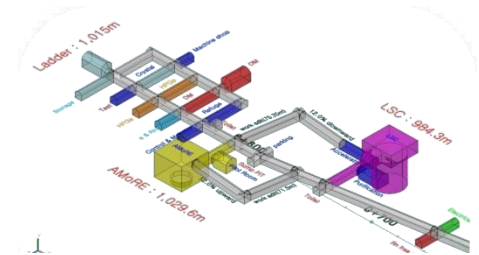
- 4 major sub-constructions
 1. Tunnel excavation
 2. Shaft cage
 3. Underground lab
 4. Surface office/lab



Tunnel Excavation



Shaft cage



Underground lab

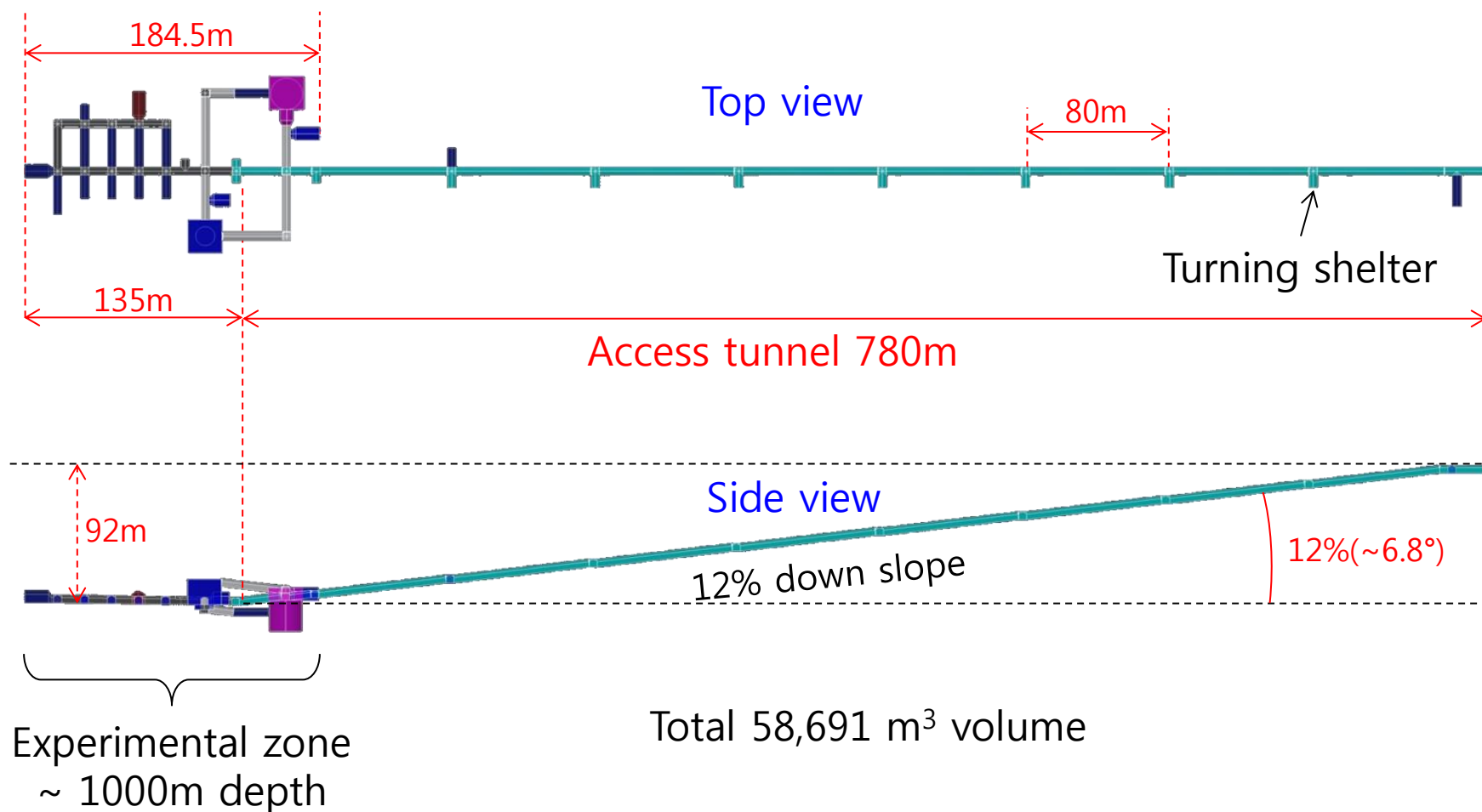


Surface office/lab

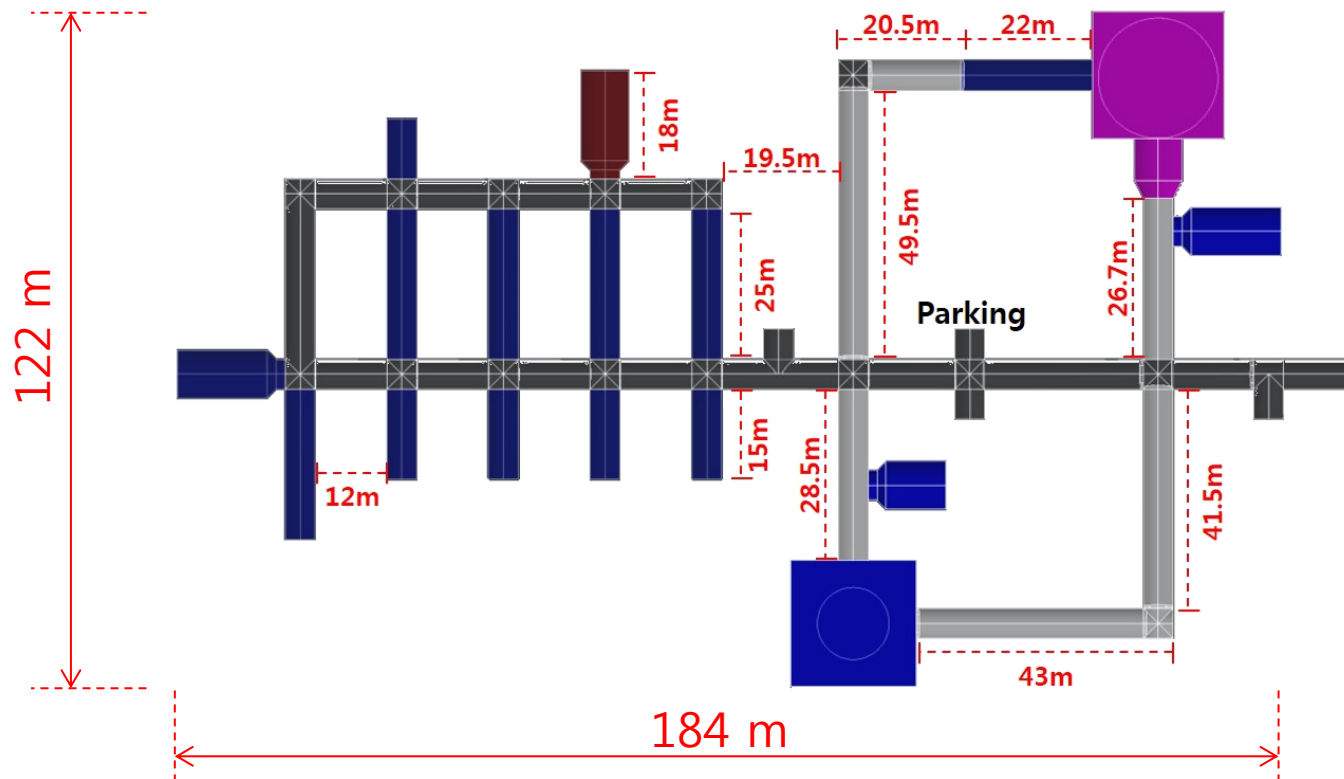
3: The tunnel excavation

10

- Detail design has been done
- Tunnel excavation shall begin November 2018.
- The excavation completion by mid 2020



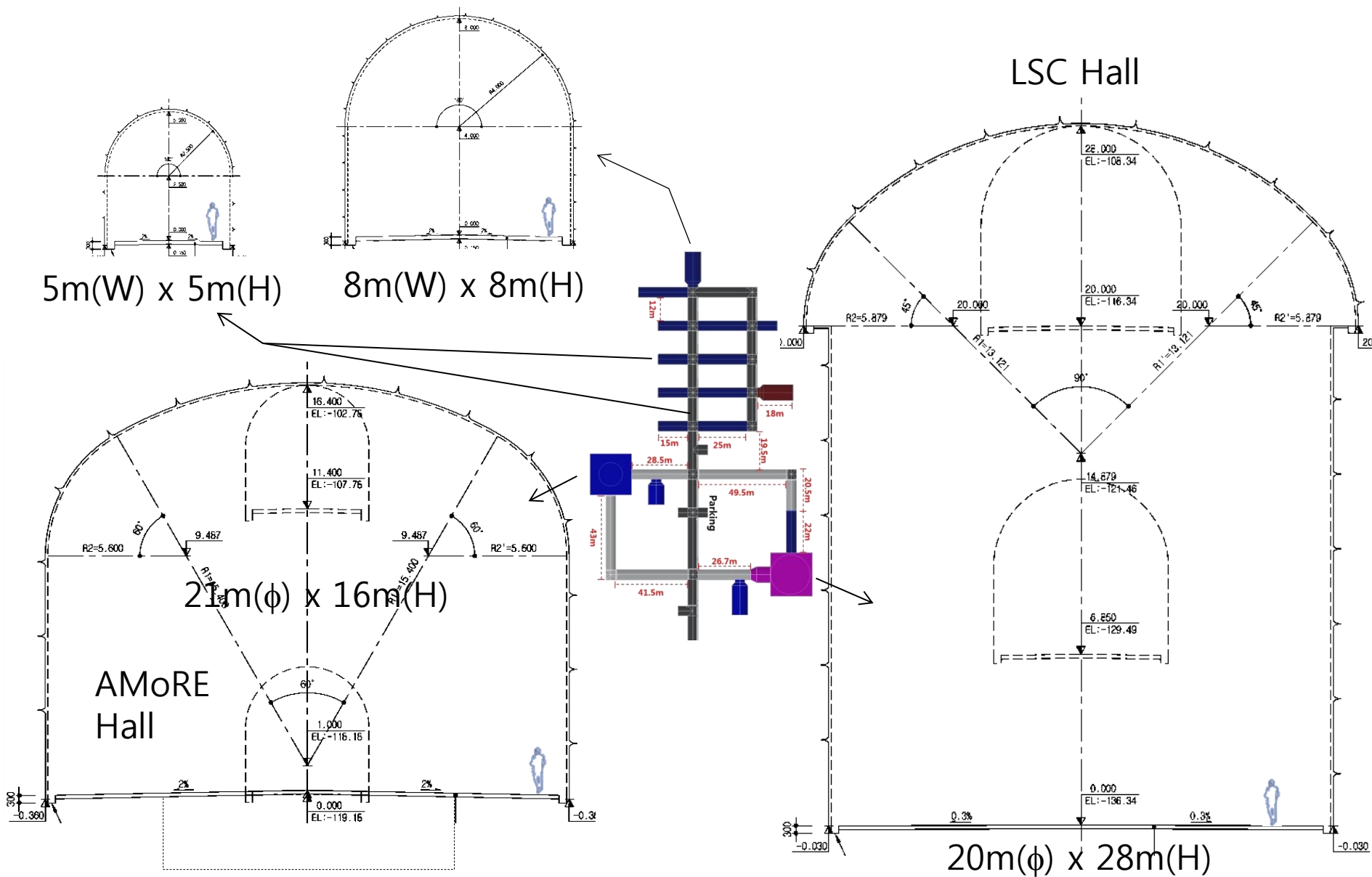
❖ Excavation of experimental region



| | Cross-section (W x H _{max} x L , m ³) | Area (m ²) | Volume (m ³) |
|---------------------|---|------------------------|--------------------------|
| Entrance | 5 x 5 x 782.5 | 3,962 | 18,968 |
| Experimental | variable | 2,716 | 25,562 |
| operational | variable | 4,847 | 14,161 |
| total | | 11,525 | 58,691 |

The quantity of excavation

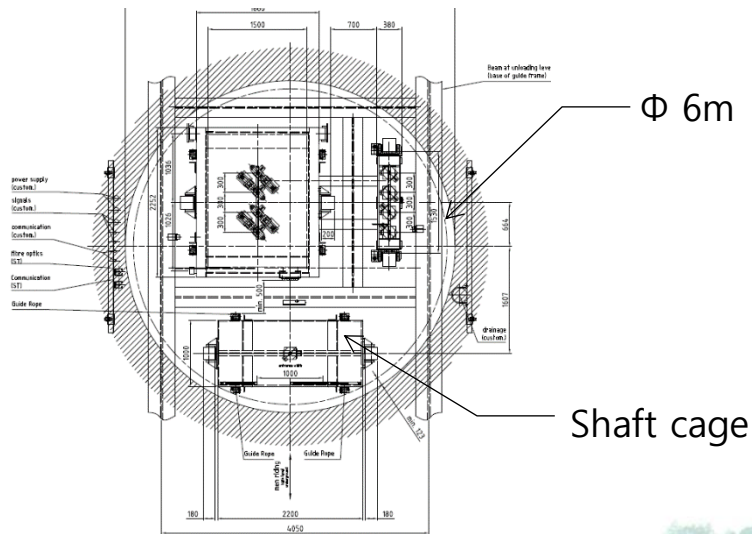
❖ Standard cross sections



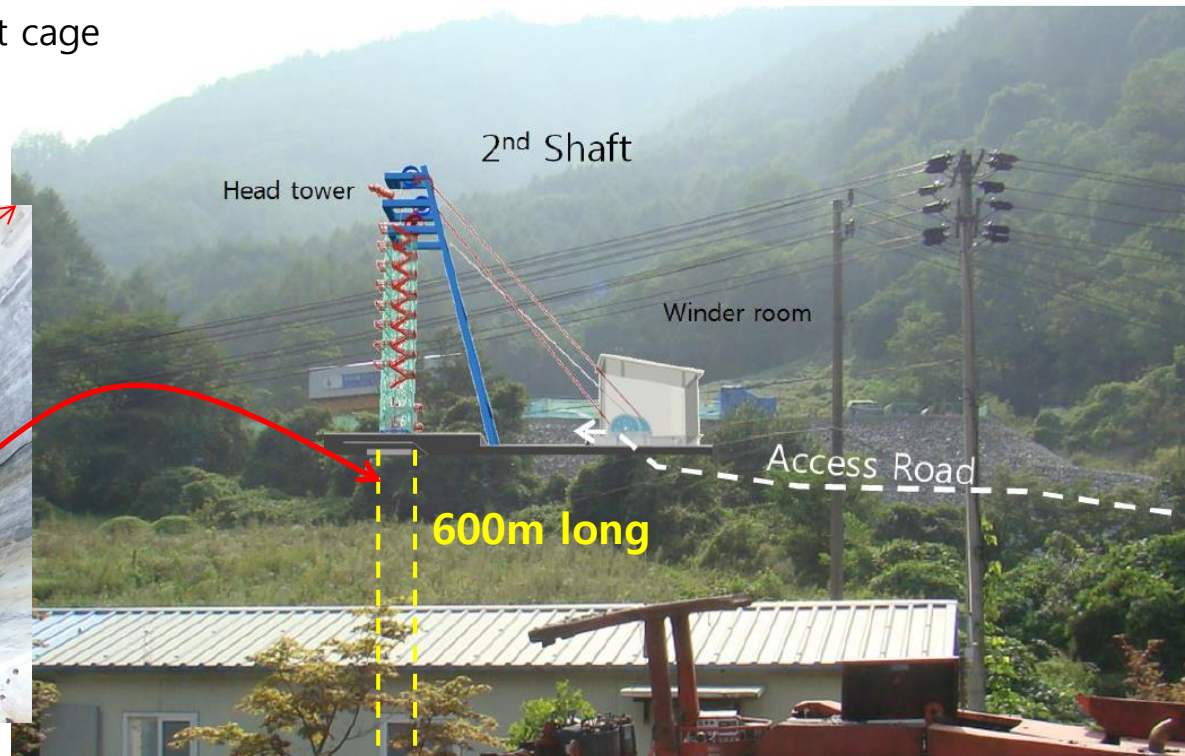
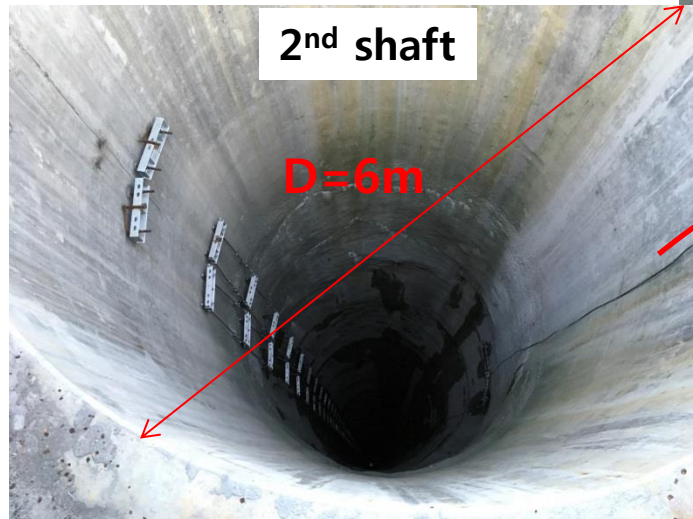
4. The construction of shaft cage

13

Tow view of the shaft



- 2nd shaft will be main entrance to UL
- SIEMAG Tecberg(Germany) design
- 600 m moving distance
- 4 m/s cage speed
- 1.5 ton payload
- Under construction by Handuk
- Completion by end of 2018



❖ The construction of tower & winding system

30 May 2018



❖ Bottom structures for the shaft cage

- It is under rope work for cage installation and bottom station work
- It will be completely done by end of this year



Bottom station -35EL(587m deep)



Guide weights at the -75EL(627m deep)

❖ Shaft cage & winder(drum)

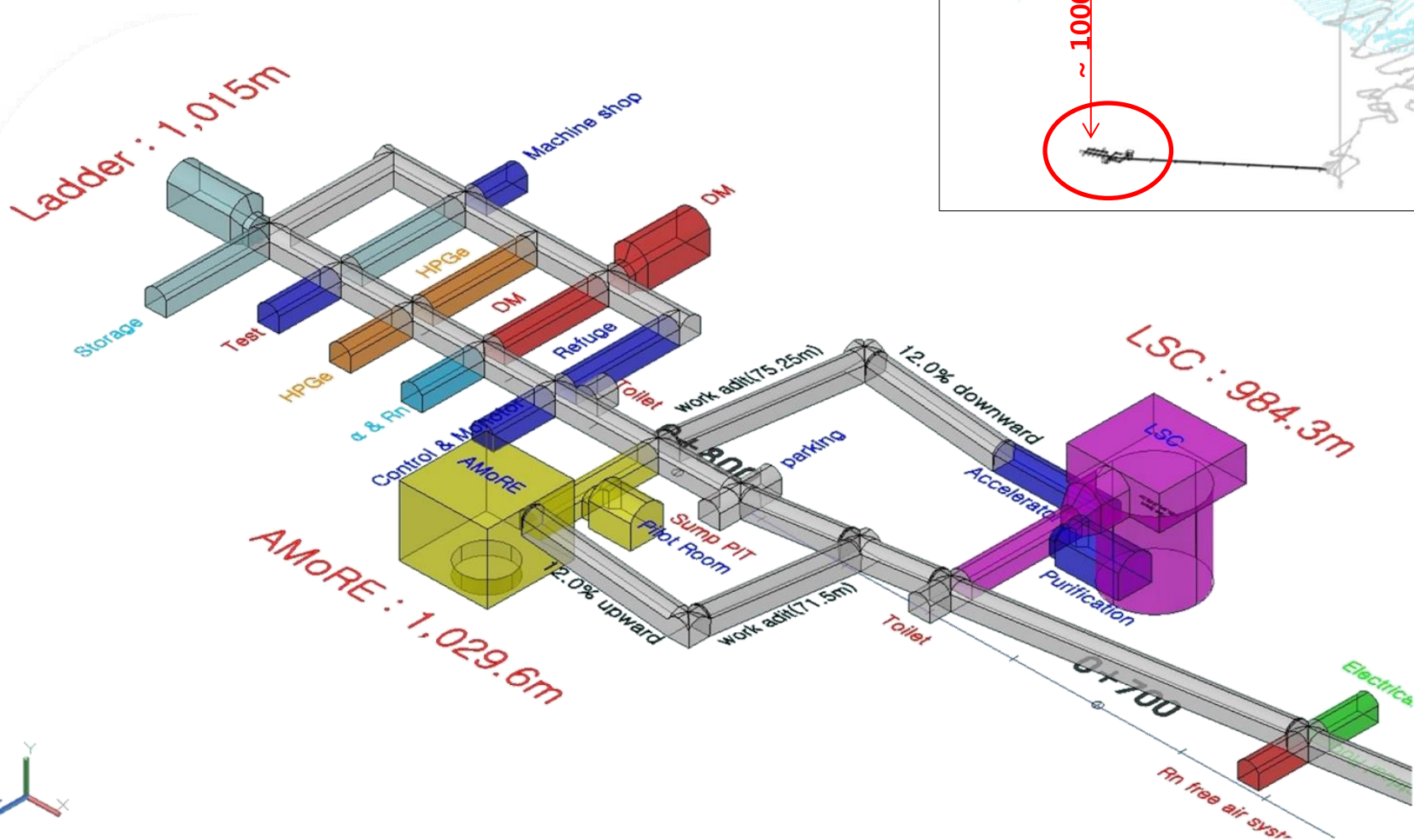
16



5. The underground laboratories

17

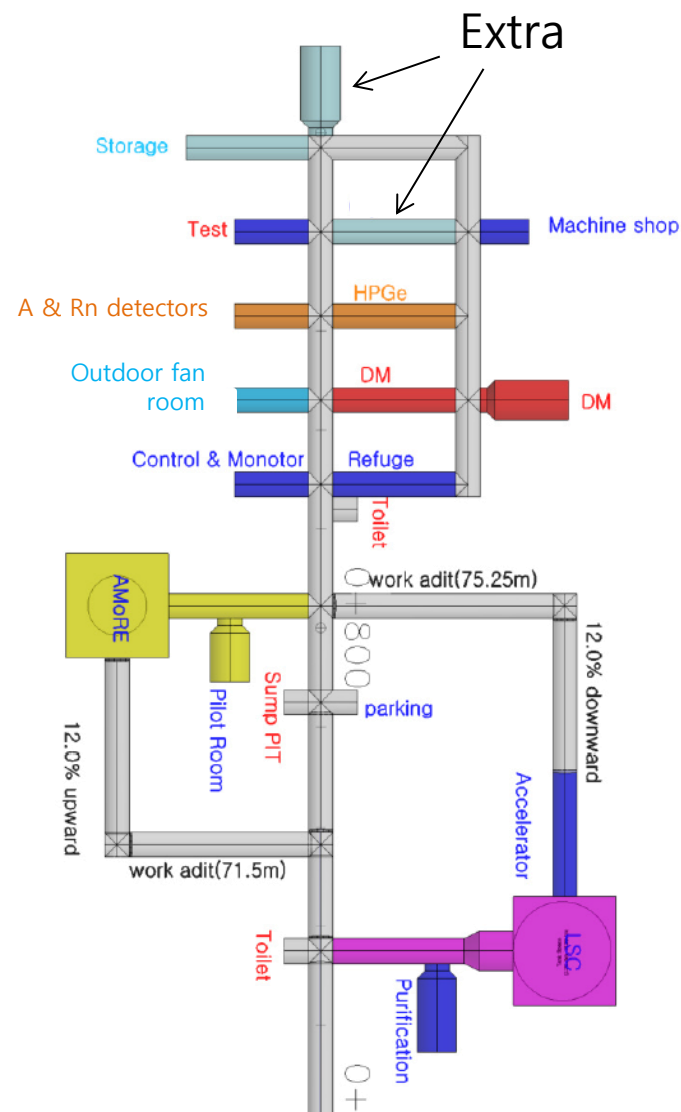
- 7 experiments with 12 spaces
- 10 utility spaces



❖ Floor plan

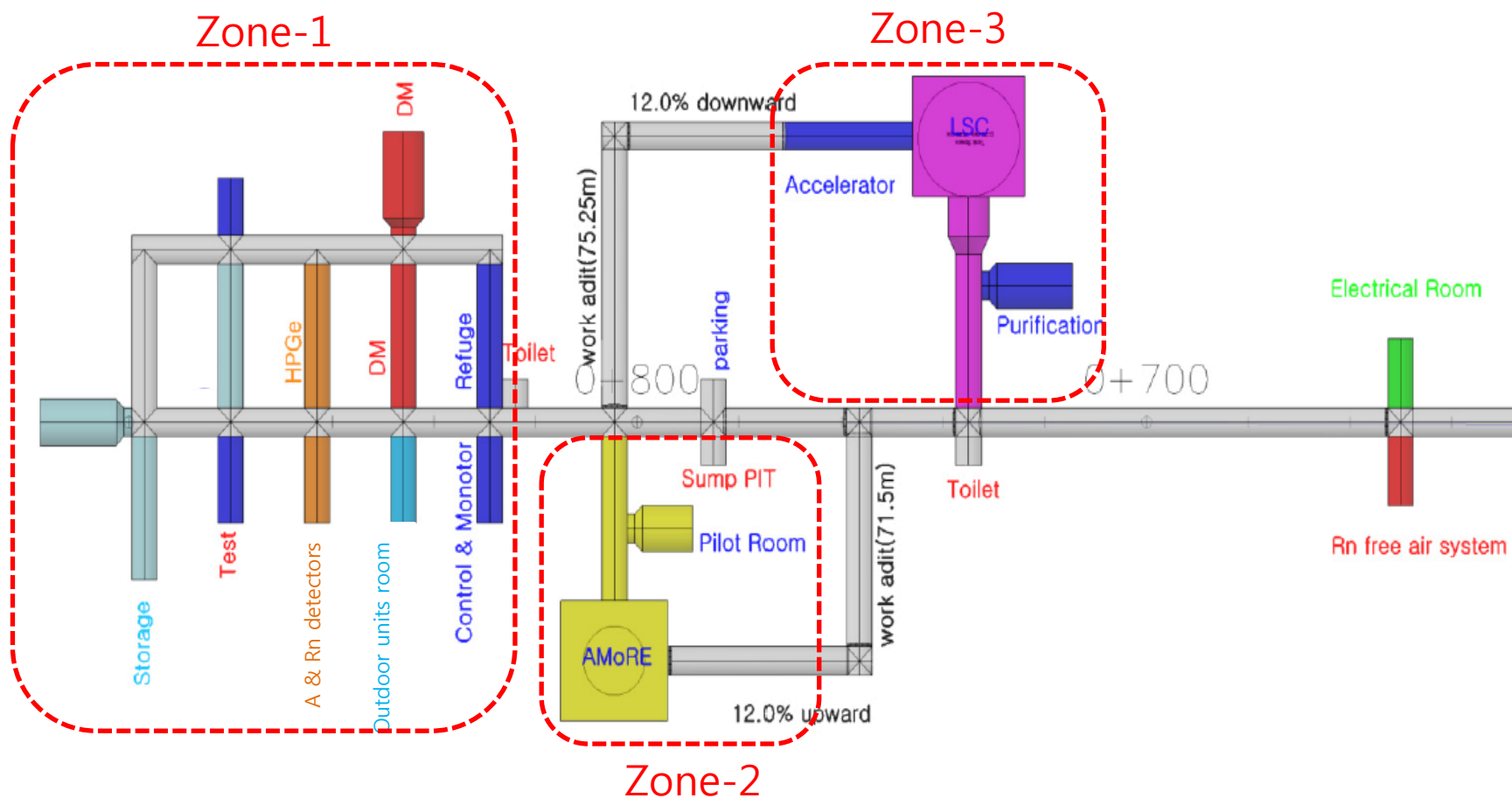
Spaces (experiments only)

| item | | | W(m) | H(m) | L(m) | A(m ²) | V(m ³) |
|-------|------------------|--------------|-------|------|------|--------------------|--------------------|
| 1 | AMoRE | Cavern | 21 | 16.4 | 21 | 441.00 | 8,260.99 |
| 2 | | PIT | 12(D) | 3.1 | – | 113.04 | |
| 3 | | Pilot room | 8 | 8 | 13 | 104.00 | |
| 4 | LSC | Cavern | 21 | 8 | 22 | 462.00 | 11,476.80 |
| 5 | | PIT | 20(D) | 20 | | 314.00 | |
| 6 | | purification | 8 | 8 | 18 | 144.00 | |
| 7 | DM | Detector | 8 | 8 | 18 | 144.00 | 970.39 |
| 8 | | etc. | 5 | 5 | 25 | 125.00 | 571.09 |
| 9 | HPGe | | 5 | 5 | 40 | 200.00 | 913.74 |
| 10 | Alpha & Rn | | 5 | 5 | 15 | 75.00 | 342.65 |
| 11 | Test room | | 5 | 5 | 40 | 200.00 | 913.74 |
| 12 | Machine shop | | | | | | |
| 13 | Outdoor fan room | | | | | | |
| 14 | Storage room | | 5 | 5 | 25 | 125.00 | 571.09 |
| 15 | Extra | | 8 | 8 | 18 | 144.00 | 970.39 |
| 16 | Extra | | 5 | 5 | 25 | 125.00 | 571.09 |
| Total | | | | | | 2,716 | 25,562 |



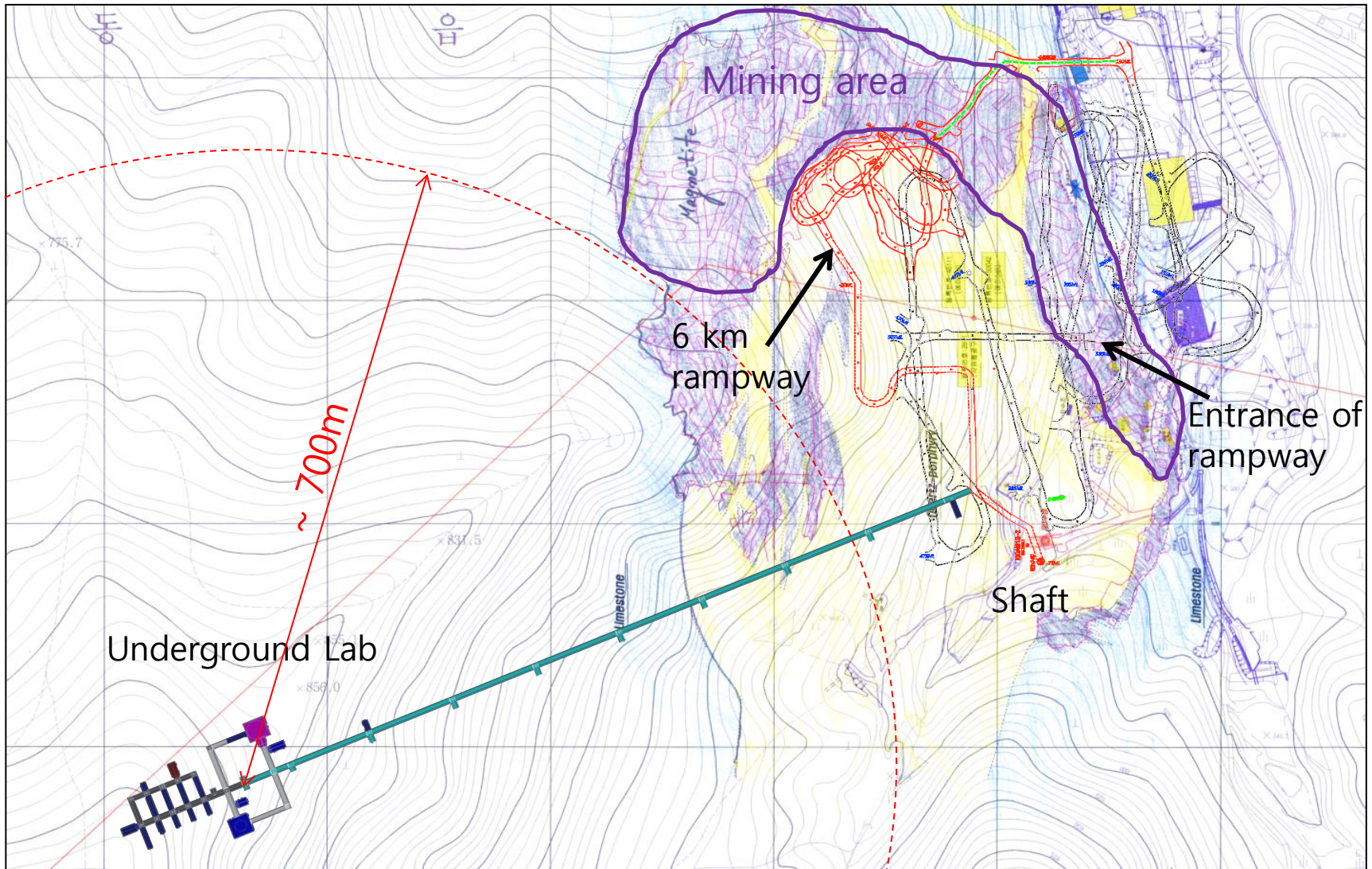
❖ Dividing clean zone

- 3 independent clean zone to avoid interferences each others by different experiment schedules



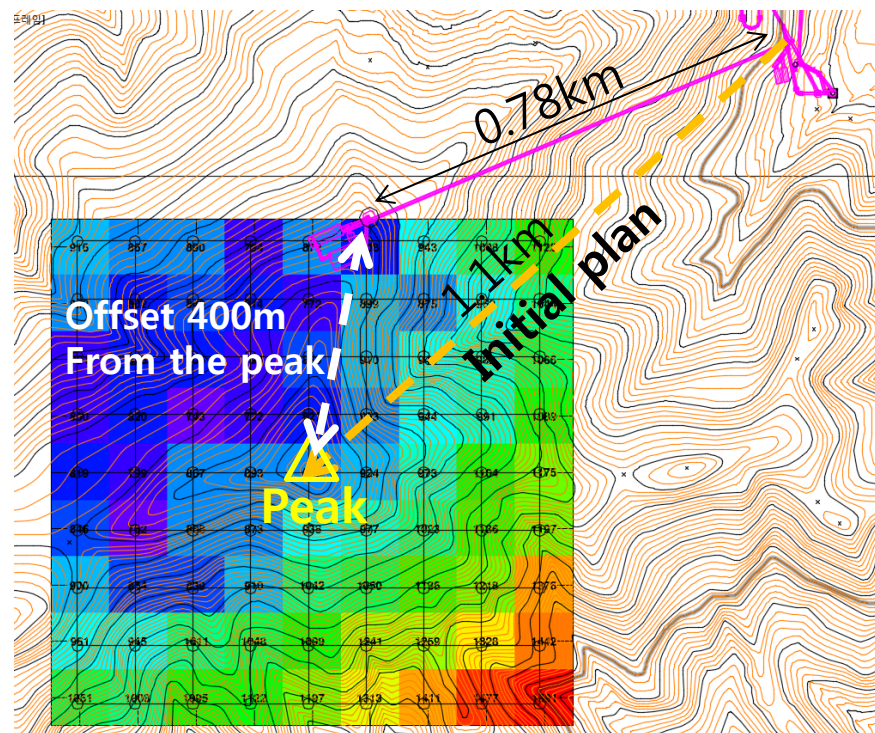
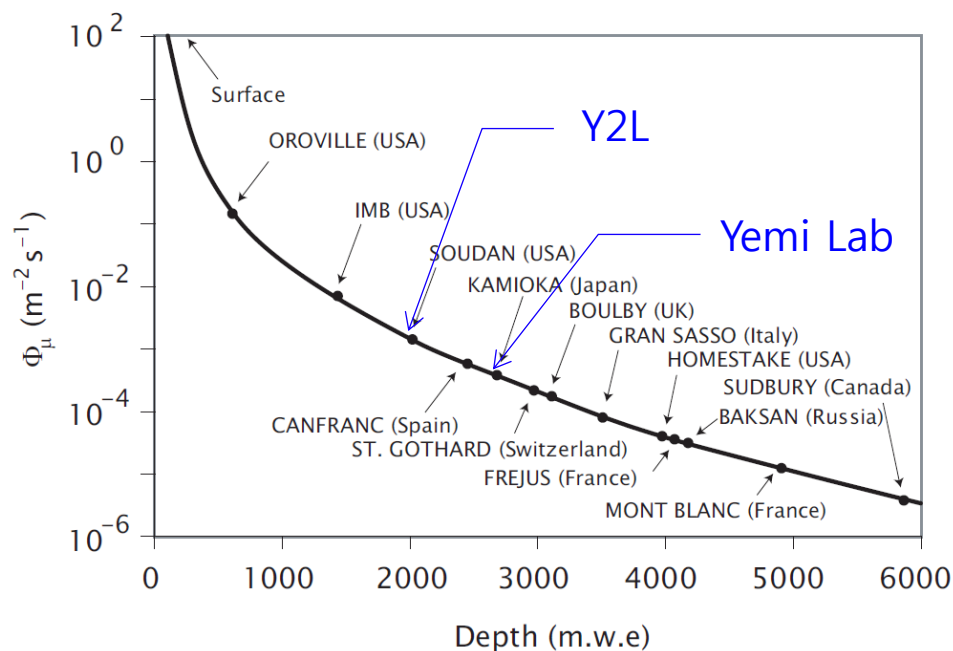
❖ Independent operation from the mining activity

- The UL is going to be located further away from the active mining area by ~ 700 m



❖ Muon reduction

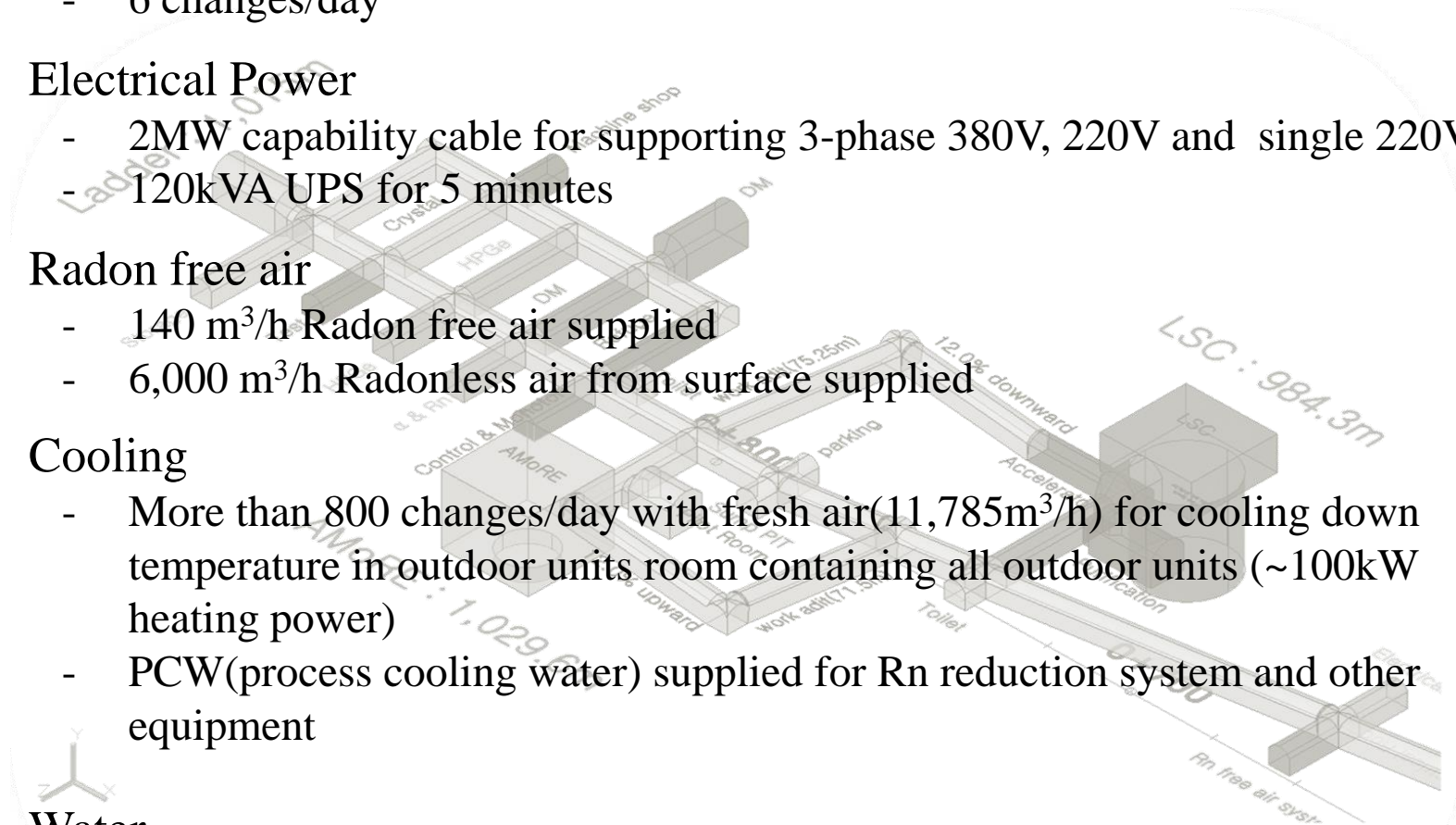
- Access tunnel for more overburden was shortened to 782m by a simulation study considering detail profile of the region



Muon reduction rate @ HD with simulation $\sim 8 \times 10^{-6}$ by S.H. Kim

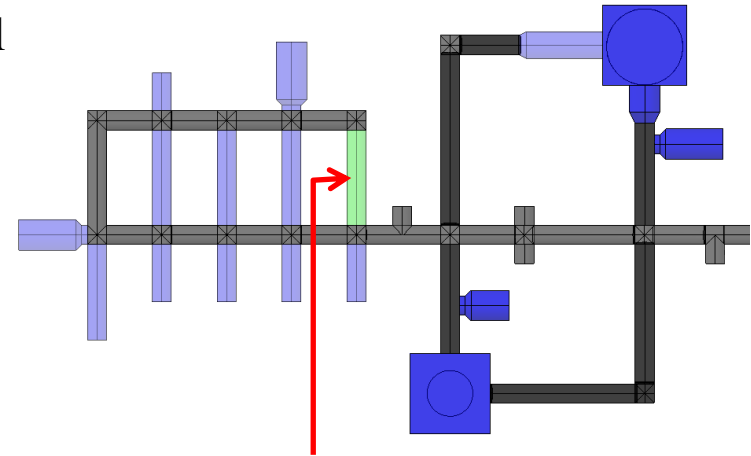
❖ Support systems

- Ventilation
 - 39,000 m³/h total supply of fresh air
 - 6 changes/day
- Electrical Power
 - 2MW capability cable for supporting 3-phase 380V, 220V and single 220V
 - 120kVA UPS for 5 minutes
- Radon free air
 - 140 m³/h Radon free air supplied
 - 6,000 m³/h Radonless air from surface supplied
- Cooling
 - More than 800 changes/day with fresh air(11,785m³/h) for cooling down temperature in outdoor units room containing all outdoor units (~100kW heating power)
 - PCW(process cooling water) supplied for Rn reduction system and other equipment
- Water
 - 33 tons/day underground water
 - 4 tons/day of filtered water supplied for only washing



❖ The SAFETY

- Refuges will be placed at the mid of experimental zone for quick escape
→ guarantee 3days for 30 people
- According to the simulation, we have enough time to escape in case of fire even we are at any position



Refuge, 5x5x25 m³

❖ The basic numbers

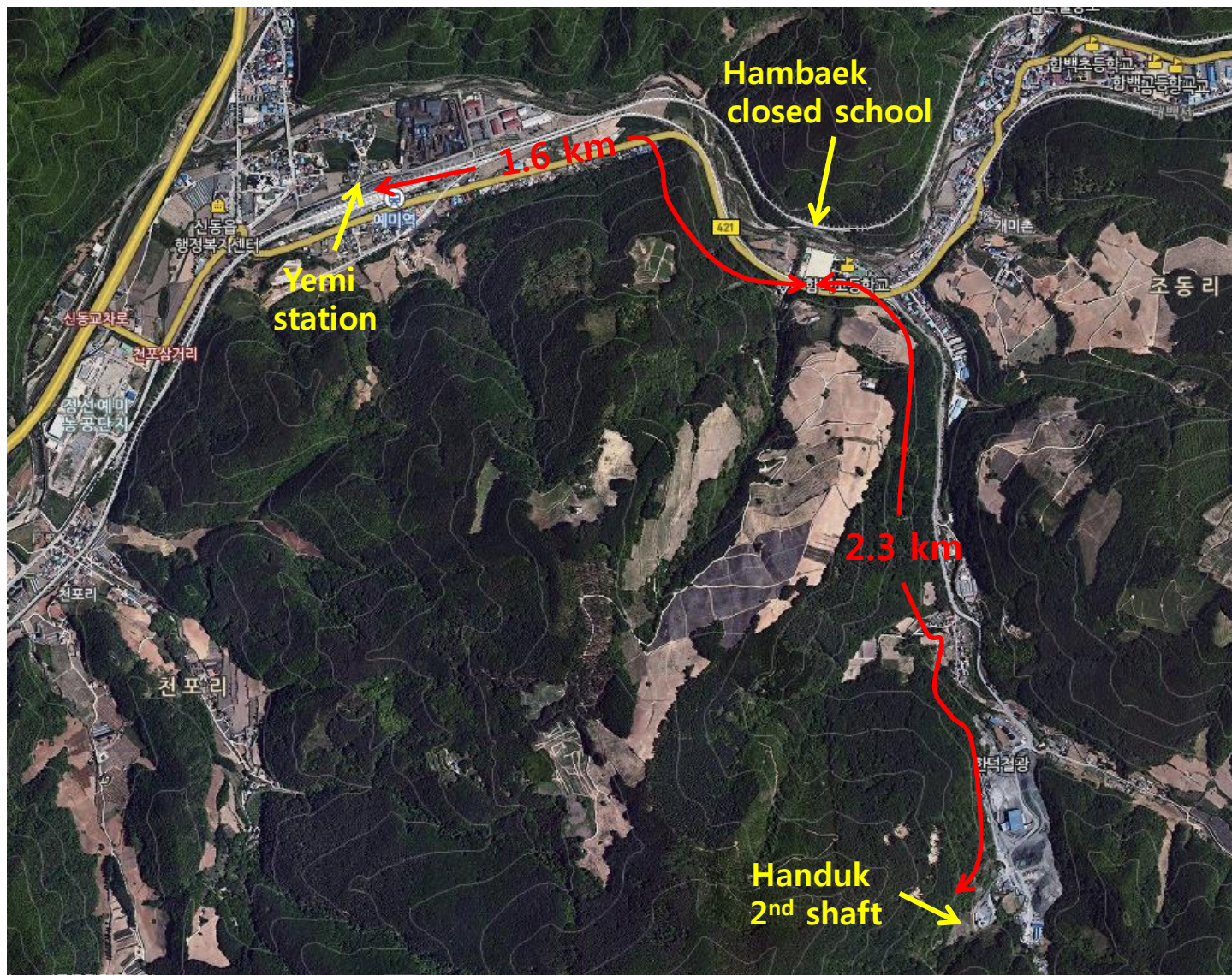
| Item | value |
|---------------------|-----------------------|
| Overburden | ~ 1,000 m |
| Muon reduction rate | 8×10^{-6} |
| Tunnel area | 11,525 m ² |
| Tunnel volume | 58,691 m ³ |
| Expr. total area | 2,716 m ² |
| Expr. reserved area | 2,447 m ² |
| Expr. extra area | 269 m ² |

| Item | value |
|-------------------|------------|
| Electric power | 2,000 kW |
| Fresh air change | 6/day |
| Underground water | 33 ton/day |
| Sump pit capacity | 3 days |
| Set temperature | 23°C |

6. Construction of the surface office

24

❖ Site of the surface office



❖ Closed school



- One three-story building
- 12(W)x90(L)x12(H) m³ (OD)
- Total area ~ 2500m² (OD)
- 23 class rooms,
8(W)x8(L) m² each (ID)
- The remodeling will be started
early 2020



7. Summary

26

❖ The Construction of Tunnels

- The detail design has been done (December 2017 ~ May 2018 : 6 months)
- The UL excavation will be carried out for November 2018 ~ mid 2020

❖ The Construction of Shaft Cage

- It will be a main entrance
- All cage parts have been arrived to Handeok
- The construction/assembly are going to be completed by end of 2018

❖ The Construction of Surface Office/Laboratory

- 2500 m² available space with the closed school
- Remodeling the school is probably started early 2020