

Yemilab construction and radiation environment

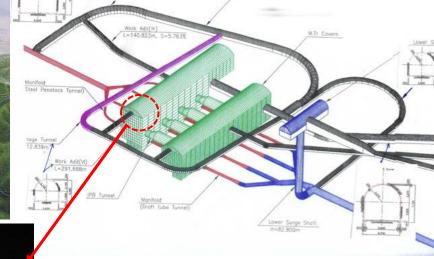












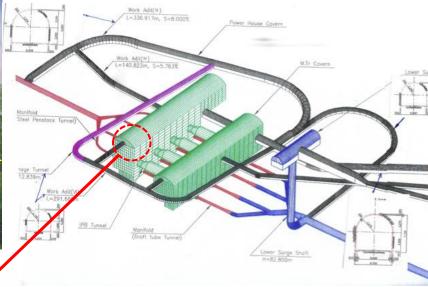
Y2L phase 1 (A6 tunnel)

- Since 2003~
- 600m overburden
- Access by car for 2km
- 100m² area







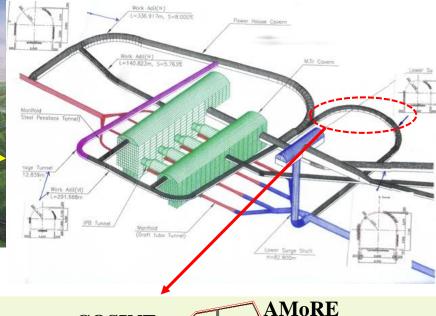


- KIMS experiment start.
 - CsI(Tl) scintillator
- HPGe for radio-assay
- CaMoO₄ crystal R&D









Y2L phase 2 (A5 tunnel added)

Array HPGe

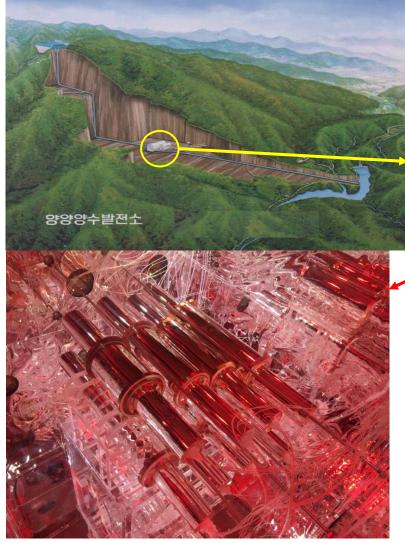
- Since 2013~ (IBS funding)
- $100\text{m}^2 + 200\text{m}^2$ area

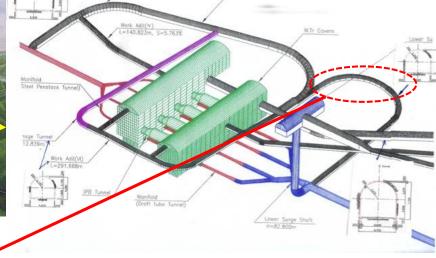
COSINE

RRS

• Radon Reduction System



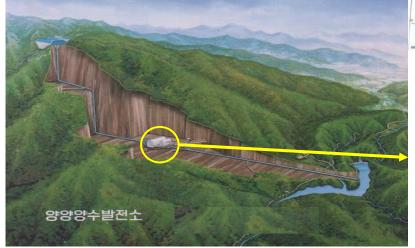


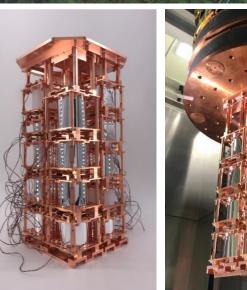


Y2L phase 2 (A5 tunnel added)

- Since 2013~ (IBS funding)
- $100m^2 + 200m^2$ area
- Radon Reduction System
- COSINE experiment start.
 - NaI(Tl) scintillation crystal











12,839m

Y2L phase 2 (A5 tunnel added)

- Since 2013~ (IBS funding)
- $100m^2 + 200m^2$ area
- Radon Reduction System
- COSINE experiment start.
 - NaI(Tl) scintillator
- AMoRE pilot, phase I









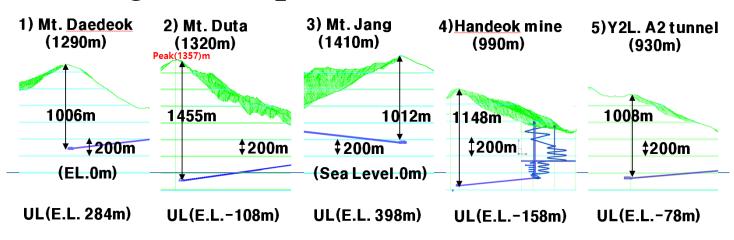
12.839m

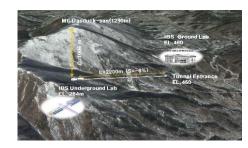


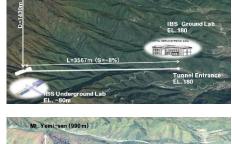
- Since 2013~ (IBS funding)
- $100m^2 + 200m^2$ area
- Radon Reduction System
- COSINE experiment start.
 - NaI(Tl) scintillator
- AMoRE pilot, phase I
- 14ch array HPGe

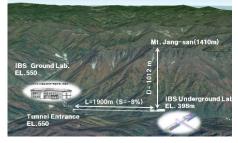
A new underground laboratory

• Larger! Deeper! and Cost effective!



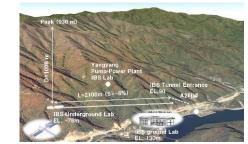




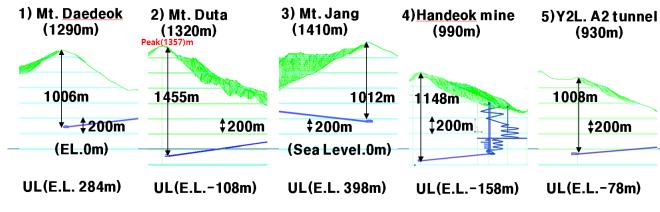


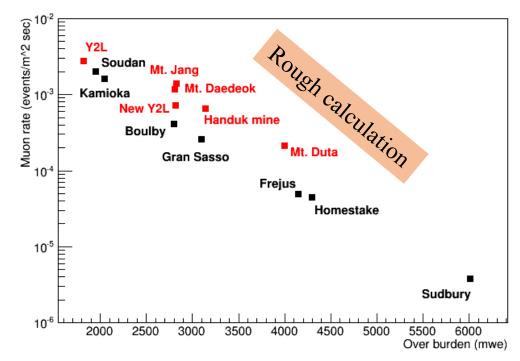


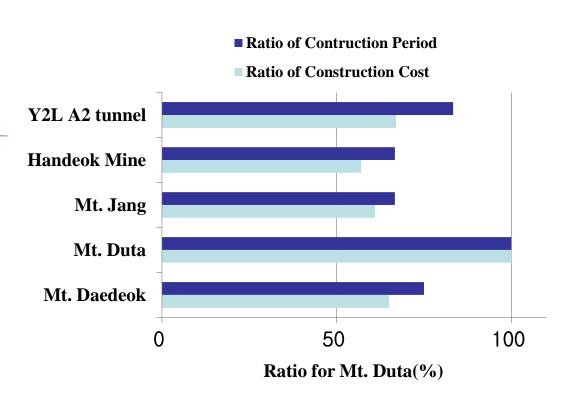
Candidates		H. of Peak	EL. of Entrance	Tunnel Length	Depth of 8%	Overburden	EL. of UL	Muon rate	
	Candidates	(m)	(m)	(m)	(m)	(m)	(m)	Event	
1	Mt. Daedeok	. Daedeok 1290		2200	176	1006	284	857	
2	Mt. Duta	Mt. Duta 1350 180 Mt. Jang 1410 550		3570	285.6	1455.6	-105.6	180	
3	Mt. Jang			1900	152	1012	398	877	
4	Handeok mine	990	-70	1100	88	1148	-158	403	
5	Y2L A2 tunnel	930	90	2100	168	1008	-78	547	



A new underground laboratory





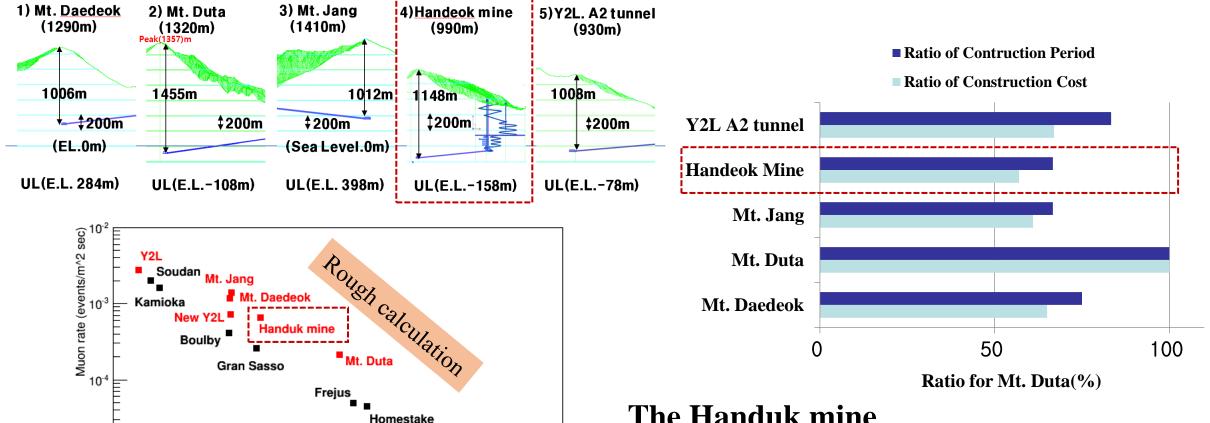


A new underground laboratory

Sudbury

Over burden (mwe)

10⁻⁵



The Handuk mine

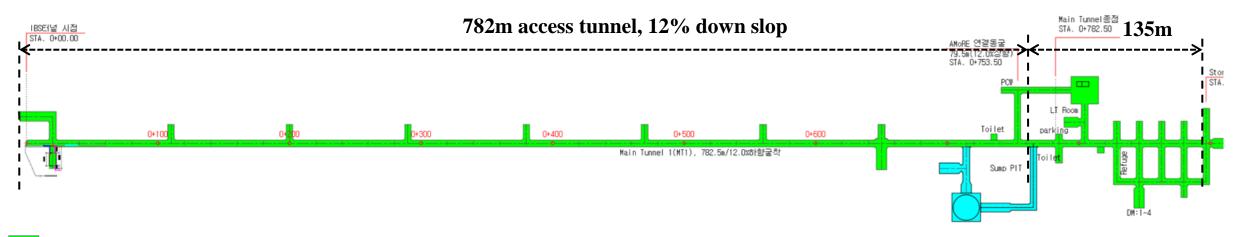
- Cost effectiveness
- Acceptable overburden
- 3. Limestone for less radioactivity

Construction of the Yemilab

Milestones

- 2015. New underground facility site chosen as Handuk iron mine
- 2016.12 Agreement signed with Handuk for the establishment and utilization of Yemilab within Handuk mine
- 2017.09 2018.12 Building the human riding cage
- 2018.12 2020.08 The 1st construction for excavation of the main tunnels
- 2021.06 2023.07 The 2nd construction for LSC & electricity, machinery etc..
- 2022.10 Renovation of the ground office
- 2022.10.05 The construction completion ceremony
- 2023.08 2024.09 Y2L relocation to Yemilab

Construction of the Yemilab



- The 1st phase construction
 - Period : 2017. July ~ 2020. August
 - Cage installation in the shaft
 - 1st phase Excavation : 2000m² (lab. area)
- The 2nd phase construction
 - Period: 2021. May ~ 2022. July
 - 2nd phase excavation: 1000m²
 - Electricity and machinery
 - Ground office renovation





Image records of the construction

Ground office





AMoRE cavern









Image records of the construction

Ground office









AMoRE cavern

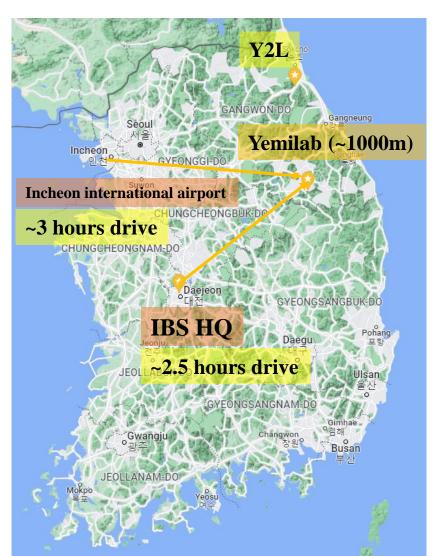








New history (Yemilab)



Rock composition: Limestone (CaCO₃ and MgCO₃)

• Overburden: 1009m from the top of the Mt. Yemi. (-120m)

• Air circulation: 39,000 m³/hour from the end of the shaft

• Electricity: 2MW

• Temperature : $25 \sim 29$ °C at AMoRE cavern (local : $-20 \sim 30$ °C)

• Humidity: 25 ~ 60 % at AMoRE cavern

• Airborne chemical : CO (< 10 ppm), CO₂(< 1,500 ppm)

Access to Yemilab (Cage)



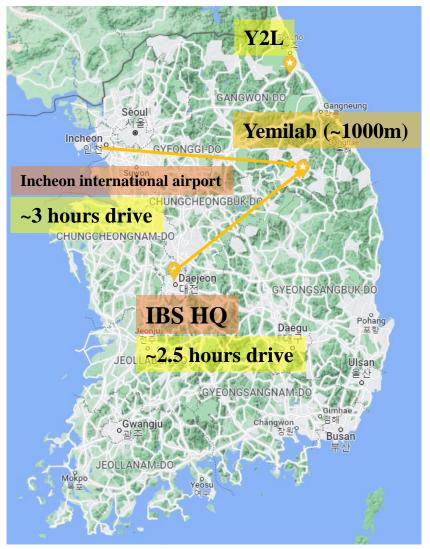




Cage for people

- Manufactured by SIEMAG
- Capacity: ~ 8 people, 1.5 tons
- Speed: 4 m/sec, 2.5 min
- 600m length of shaft

Access to Yemilab (Rampway)







Rampway for cargo

- ~ 6 km unpaved road
- $5m \times 5m$ tunnel
- Radio communication

Access to Yemilab

Cage stop



Dust proof door

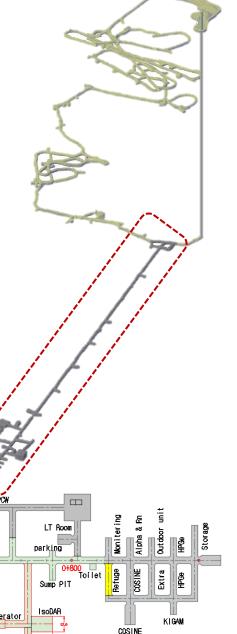






Purification

Main Tunnel 1(MT1), 782.5m/12.0%하항굴착



Cage stop

Car wash



0+100

Access tunnel by Electric Vehicle (782 m, 12% slope)

Infrastructures

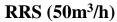
- Full mobile communication (LTE)
 - Temporary network provision for online monitoring
- Network connection (coming soon)
- Radon reduction system (50 m³/h, goal: 1/1,000 reduction)
 - 200m³/h RRS is under consideration.
- LN2 generators for cryostats and HPGe
- Dust proof doors
- Electric vehicles for dust proof area
- Cranes for the large caverns (for large construction)
- Refuge (40 people for 72 hours, Dried food, water, air, UPS and so on)
- Toilets



The Yemilab



The LSC cavern $(\phi 20 \times 25 \text{ m}^3)$



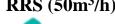
Access by EV

Toilet

0+700

Purification

LSC





Refuge

COSINE

Network

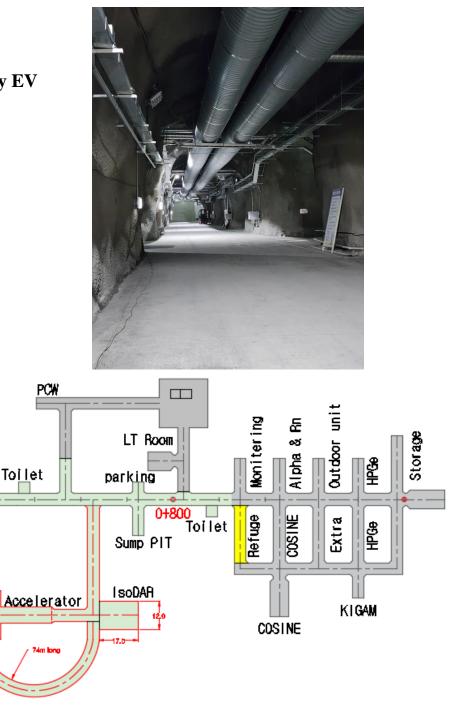
O.D.U.

KNU cavern $(8 \times 8 \times 12 \text{ m}^3)$

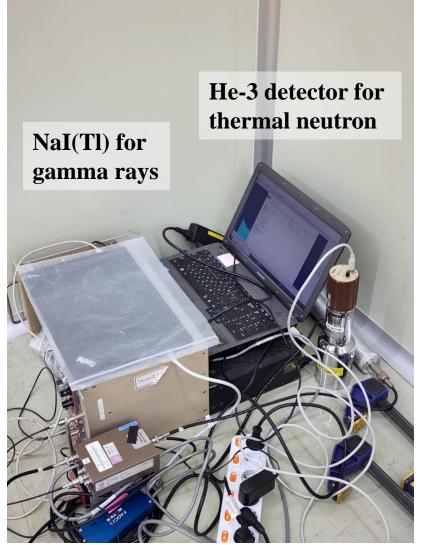


AMoRE cavern

 $(21 \times 21 \times 15 \text{ m}^3)$

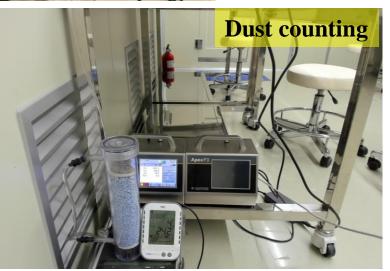


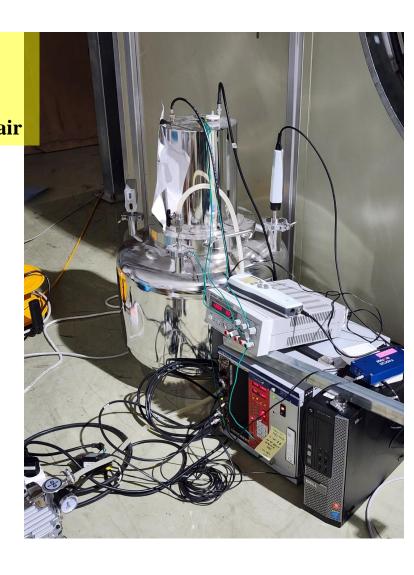
Radiation measurements











Raspberry Pi based monitoring system

UA10

Calibration software Temp. : $-40 \sim 80$ °C Humidity : $5 \sim 95$ %

DSM101

PM1.0 / PM2.5 / PM10 1~1,000 μg/m³



USB connection





UA58-KFG-U

CO (~ 1,000 ppm) CO₂ (400 ~ 10,000 ppm) O₂ (0 ~ 25%) H₂S (0 ~100 ppm)



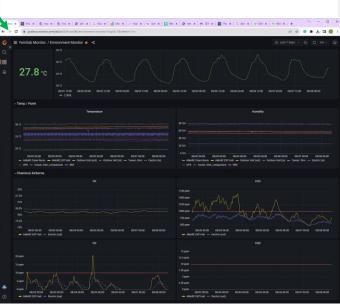
1 picture / min

RS9A

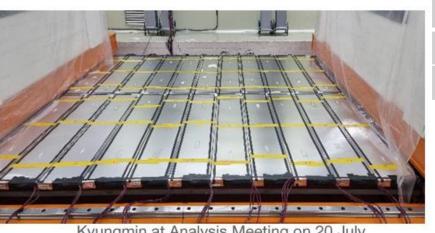
Raspberry Pi-3

7 ~ 3700 Bq/m³ ±15% accuracy

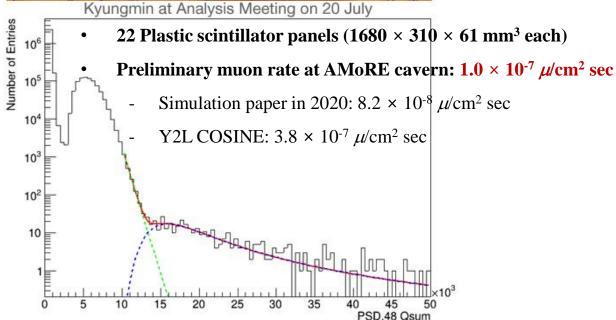


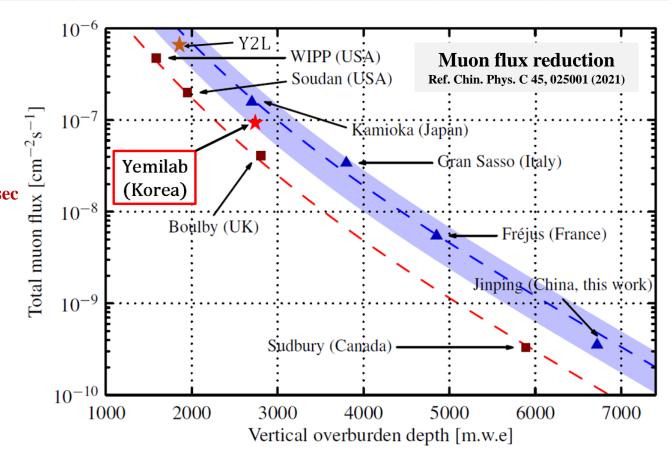


Muon reduction



U.L.	Gran Sasso	SNO lab	SURF	Kamioka	Boulby	Yemilab
Depth (mwe)	3,800	6,000	4,300	2,700	2,850	2,500
Volume (m ³)	180,000	37,000	7,800	56,500	14,000	25,000





Radioactive background assay

HPGe

Bq/kg	²²⁶ Ra	$^{40}\mathrm{K}$	²²⁸ Ac	²²⁸ Th	²¹⁰ Pb	⁵⁴ Mn
Rock	58.0±5.2	1,161±232.3	52.6±7.5	50.7±5.1	N. A.	N. A.
Cement	26.0±1.3	216.3±10.9	24.0 ± 1.2	21.5±1.1	N. A.	0.36 ± 0.02
Sand	24.6±1.2	848.9±42.5	57.0±2.9	53.5±2.7	N. A.	0.81 ± 0.05
Stone	8.9±0.5	54.8±2.8	9.9±0.5	8.9 ± 0.5	N. A.	0.13 ± 0.01

ICP-MS

Bq/kg

Stone	8.9±0.5	54.8±2.8	9.9±0	0.5 8.9	± 0.5	N. A.	0.13 ± 0.01		
				²³² Th	40 K	Sam	Sample location		
2020.08.19.	Handuk limestone A	KIGAM	1.17	3.43	11400	@ AMo	RE Cavern top		
	Handuk limestone B	KIGAM	0.68	3.50	13800	@ AMc	RE Cavern left		
	Handuk limestone C	KIGAM	0.66	2.87	10200	@ AMo	RE Cavern right		
OVOPOGO			0.84	3.27	11800				
average			(10.4 Bq/kg)	(13.3 Bq/kg)	(365.8 Bq/kg)				
		2020.08.19. Handuk limestone A Handuk limestone B Handuk limestone C	2020.08.19. Handuk limestone A KIGAM Handuk limestone B KIGAM Handuk limestone C KIGAM	2020.08.19. Handuk limestone A KIGAM 1.17 Handuk limestone B KIGAM 0.68 Handuk limestone C KIGAM 0.66 average 0.84	238U 232Th 2020.08.19. Handuk limestone A KIGAM 1.17 3.43 Handuk limestone B KIGAM 0.68 3.50 Handuk limestone C KIGAM 0.66 2.87 average 0.84 3.27	238U 232Th 40K 2020.08.19. Handuk limestone A KIGAM 1.17 3.43 11400 Handuk limestone B KIGAM 0.68 3.50 13800 Handuk limestone C KIGAM 0.66 2.87 10200 average 0.84 3.27 11800	2020.08.19. Handuk limestone A KIGAM 1.17 3.43 11400 @ AMod Handuk limestone B KIGAM 0.68 3.50 13800 @ AMod Handuk limestone C KIGAM 0.66 2.87 10200 @ AMod 0.84 3.27 11800		

CMD424.1 Dust near Yemi cage 2208021

Bq/kg

407.21 ± 20.52

Bq/kg

Mass: 1.45 kg, M. day: 1 day CC1

Bq/kg

 0.33 ± 0.04

Bq/kg

²²⁶ Ra(²³⁸ U)	²³⁴ Th	40 K	²²⁸ Ac	²²⁸ Th	210 Pb					
24.61 ± 1.23 Bq/kg	28.12 ± 1.46 Bq/kg	226.08 ± 11.33 Bq/kg	15.21 ± 0.77 Bq/kg	13.61 ± 0.68 Bq/kg	17.82 ± 2.31 Bq/kg					
CMD424.2	Dust near AMoR	E PCW 220803	Mass: 0.0	083 kg , M. dav : 3	day CC1					

22.88 ± 1.18

Bq/kg

Bq/kq

Radio activity of the dust

- 24.99 nBq/ μ g of ²²⁶Ra
- 23.07 nBq/ μ g of ²²⁸Th
- $407.21 \text{ nBq/}\mu\text{g of }^{40}\text{K}$

Dust requirement ~ $10 \mu g/m^3$

Epoxy coating (30th Aug.)

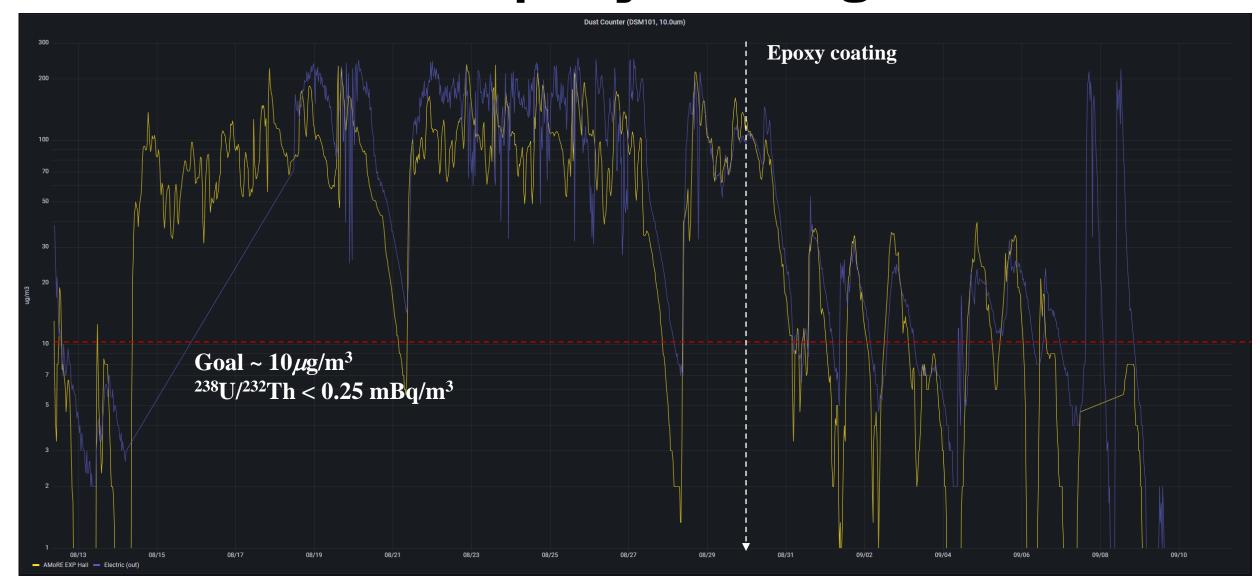




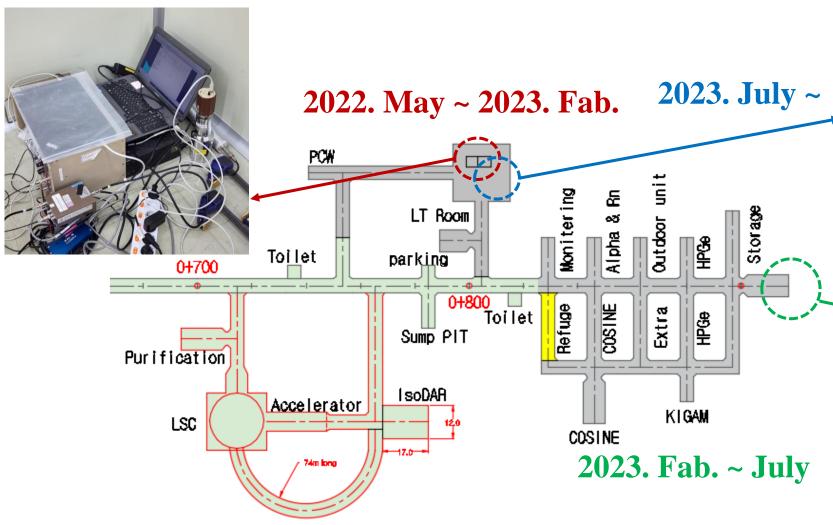


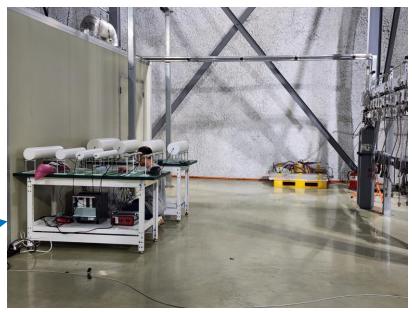


Dust control (epoxy coating)



Neutron flux

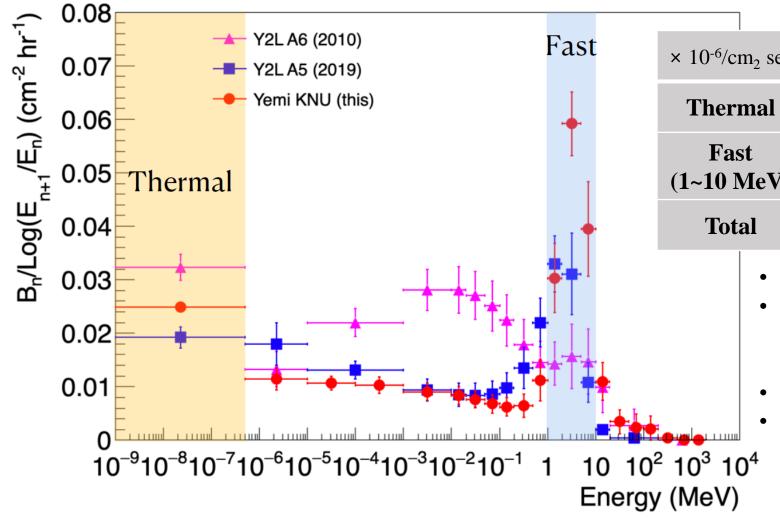






Neutron flux

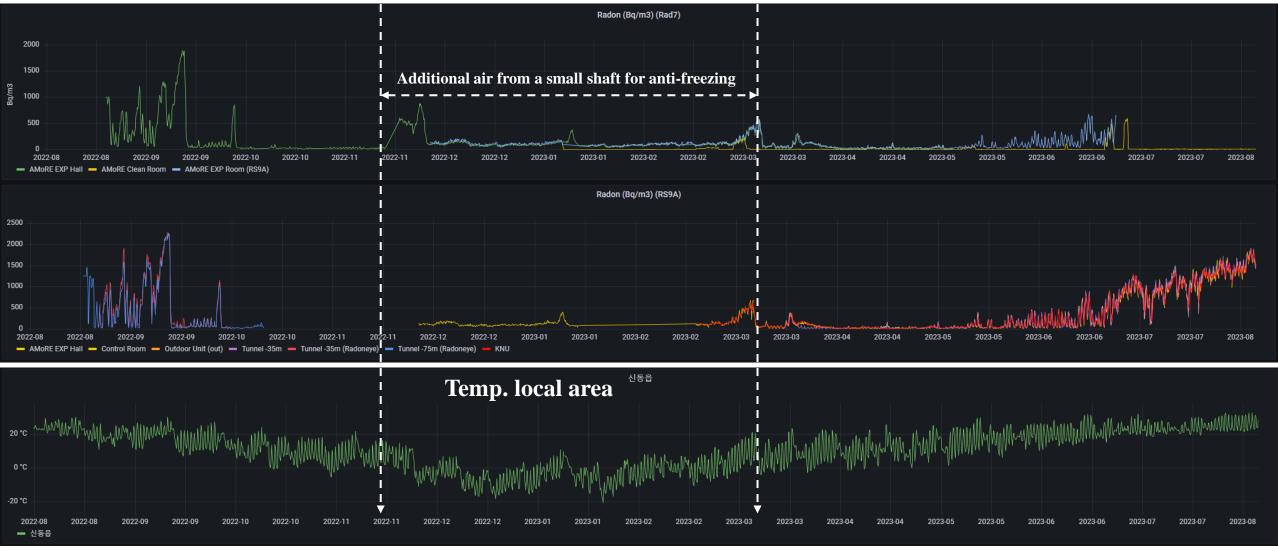


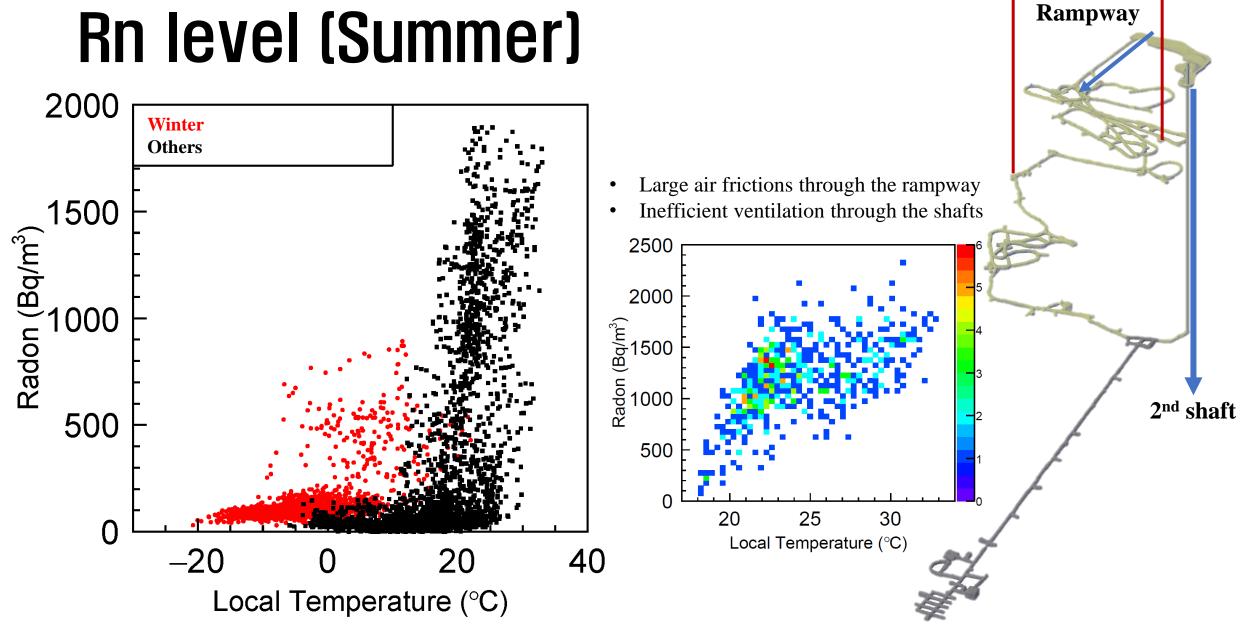


× 10 ⁻⁶ /cm ₂ sec	Y2LA6	Y2LA5	Yemilab
Thermal	24.2 ± 1.8	14.4 ± 1.5	18.6 ± 0.8
Fast (1~10 MeV)	4.2 ± 0.9	7.1 ± 1.0	12.4 ± 1.1
Total	67.2 ± 2.2	44.6 ± 6.6	49.5 ± 1.8

- Y2L: More moderation by equipment
- Yemilab: A few hundreds of tons Shotcrete
 - ~ 180 tons on AMoRE cavern
- Non-shotcrete measurement
- Si containment in Rock

Radon level in Yemilab (1 year cycle)

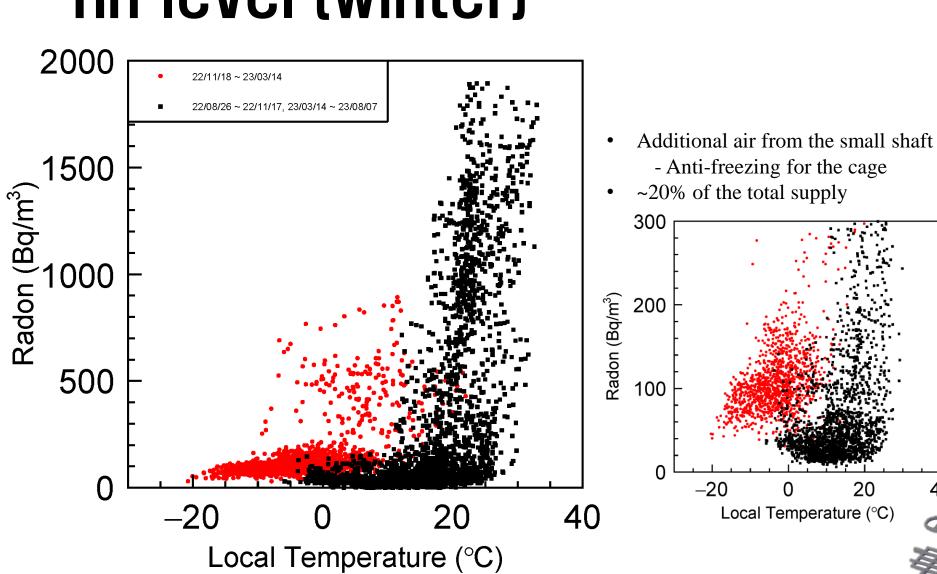


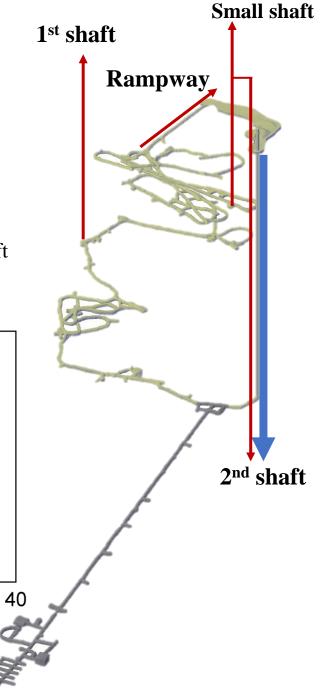


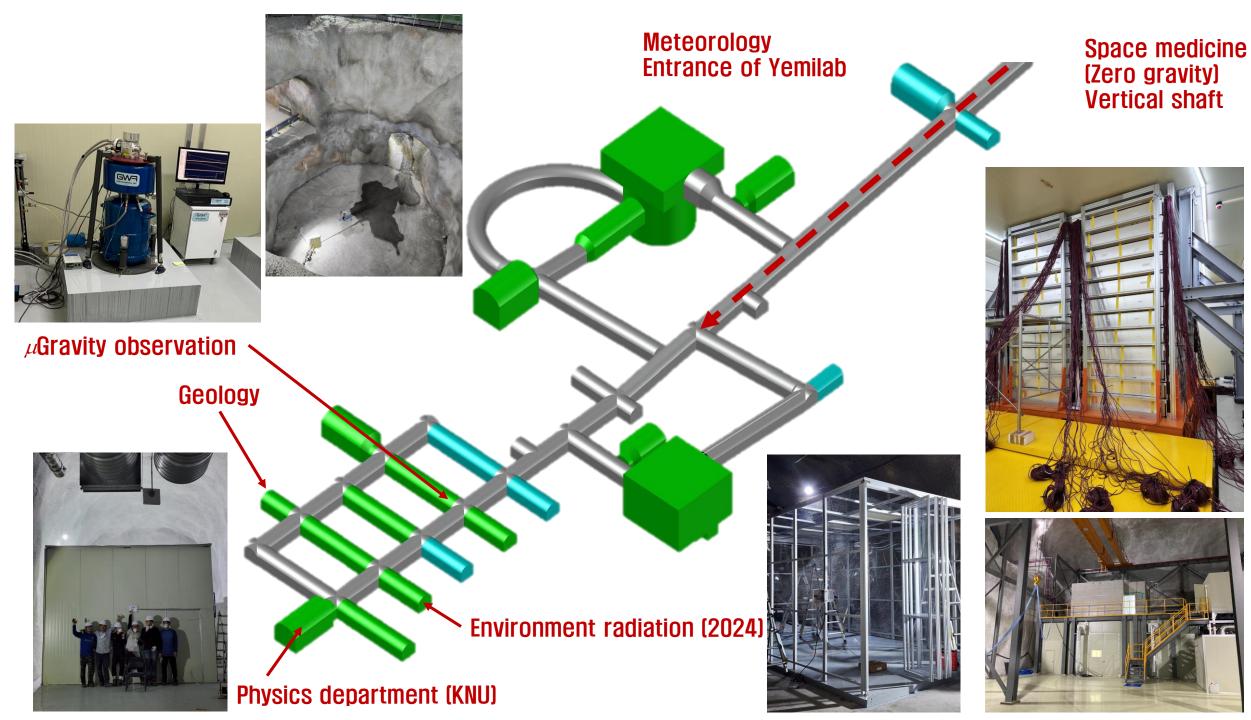
Small shaft

1st shaft

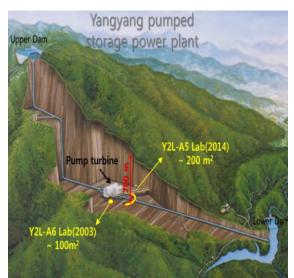
Rn level (winter)



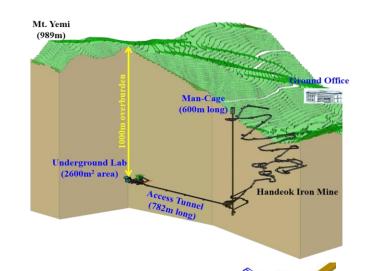




Transfer plan from Y2L to Yemilab







- ➤ Relocation will take place over two years, 2023 ~ 2024, this year 70%, next year 30%
- ➤ It would be challenging business

The time schedule for Y2L relocation

Group	2023									20	24				
	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6
COSINE															
AMoRE															
HPGe															
Misc															

